



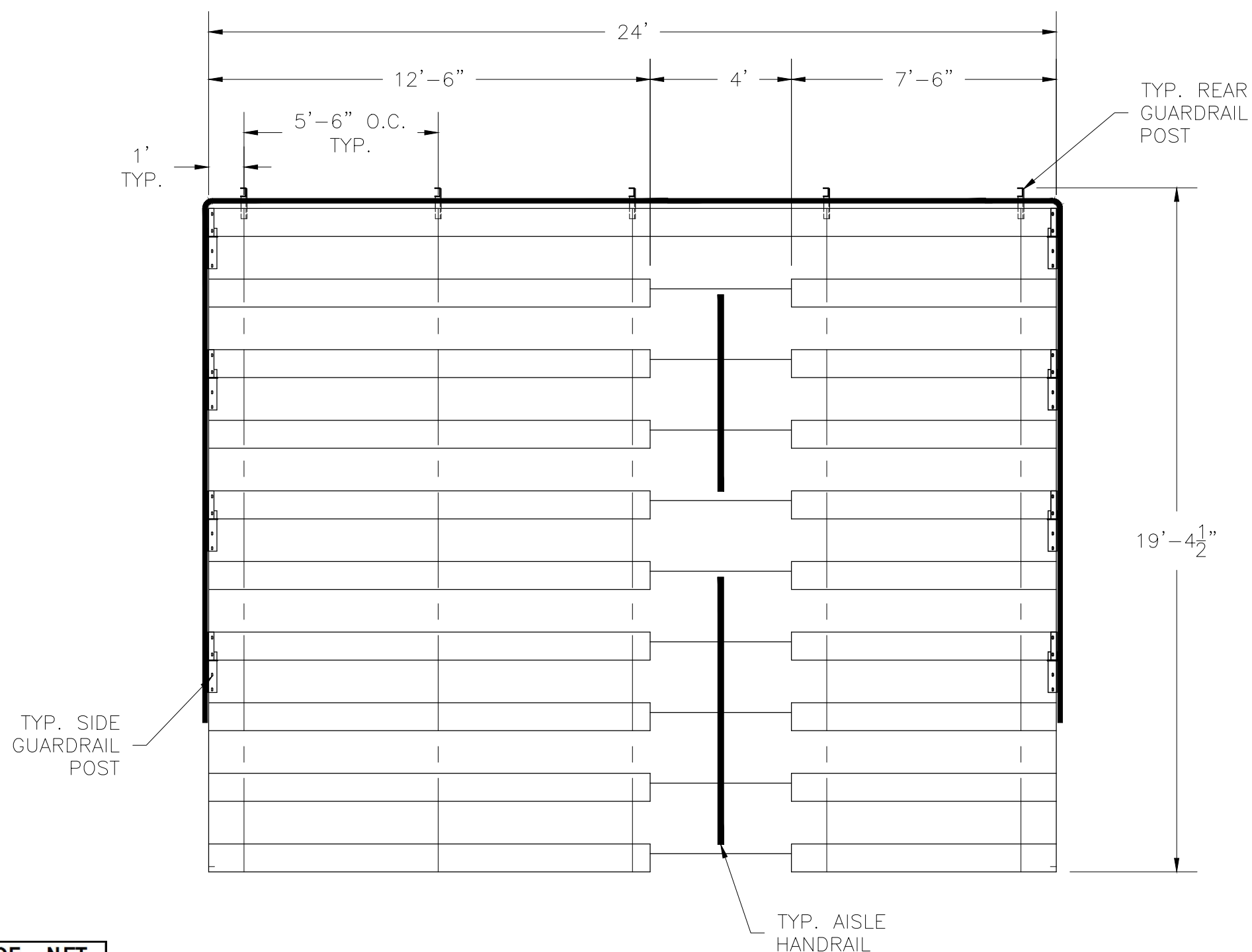
335b/635-2 & 335b/635-4 Assembly Drawings

10 Row - Transportable Bleachers - Away-Game Series - Optional Transport Kit - 24 Feet - Weight: 3422lbs - Seats 133

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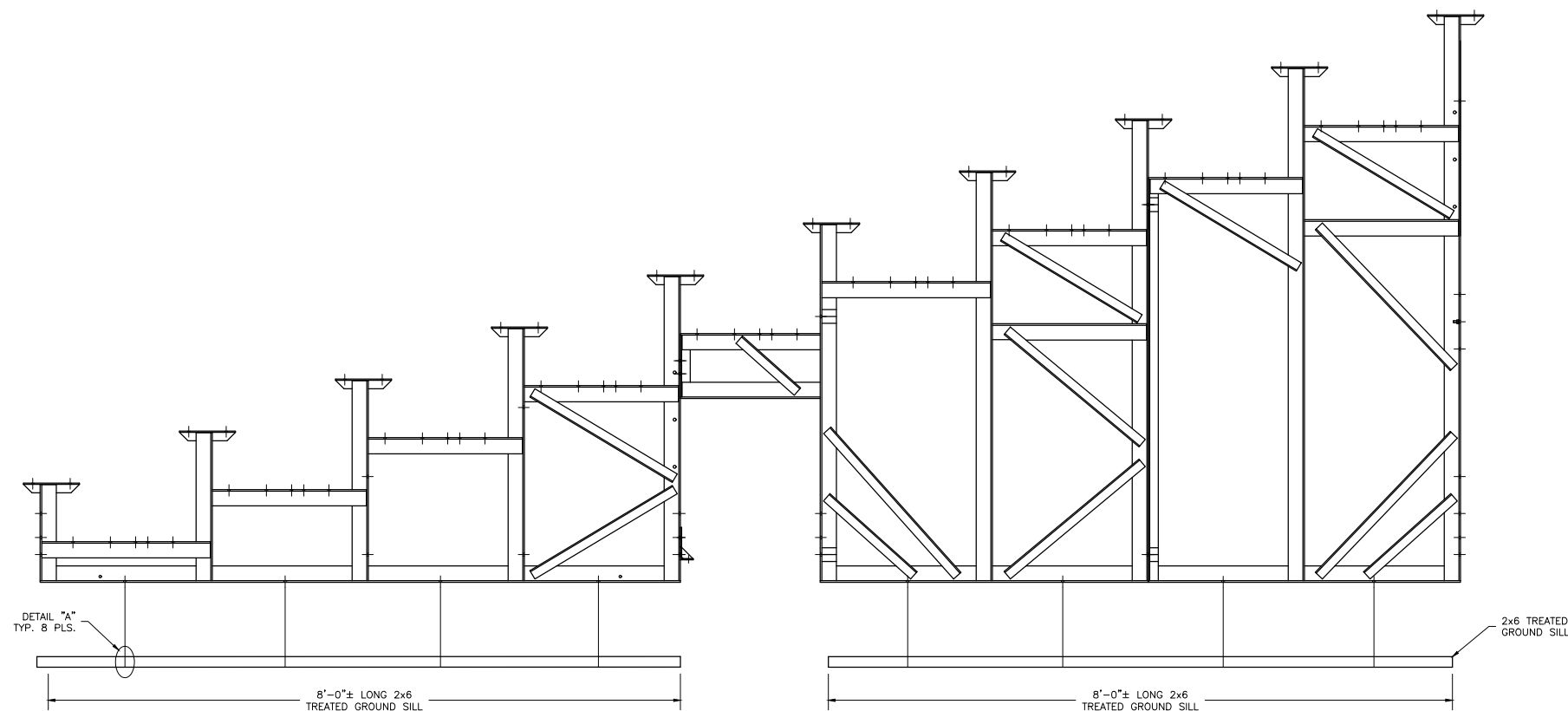
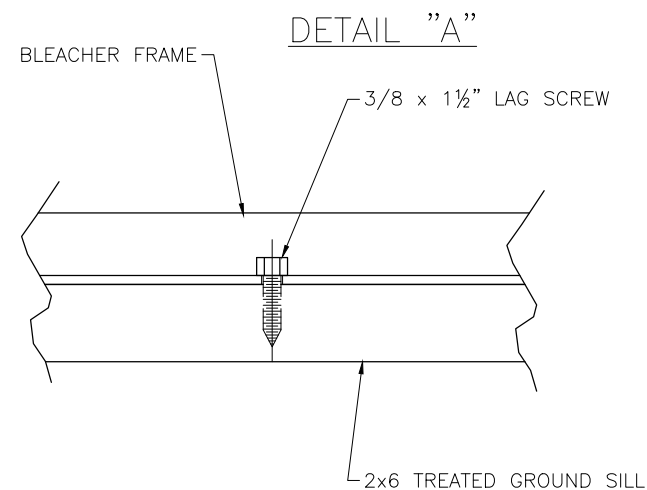
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CS.1	- COVER SHEET
BS.1	- BLEACHER SEATING PLAN
AP.1	- ANCHORING PLAN
BA.1	- BLEACHER ASSEMBLY
GR.1	- GUARD RAIL ASSEMBLY
VA.1	- VERTICAL AISLE ASSEMBLY
PF.1	- PLANK AND FRAMING PLAN
TA.1	- TRANSPORT KIT ASSEMBLY (1)
TA.2	- TRANSPORT KIT ASSEMBLY (2)
TA.3	- TRANSPORT KIT ASSEMBLY (ROWS 1-5)
TA.4	- TRANSPORT KIT ASSEMBLY (ROWS 6-10)
DS.1	- DETAIL SHEET



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
24	16.00	16.00	1	16
7.5	5.00	5.00	9	45
12.5	8.33	8.00	9	72
NET SEATS				133
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				133
(BASED ON 18" PER SEAT)				

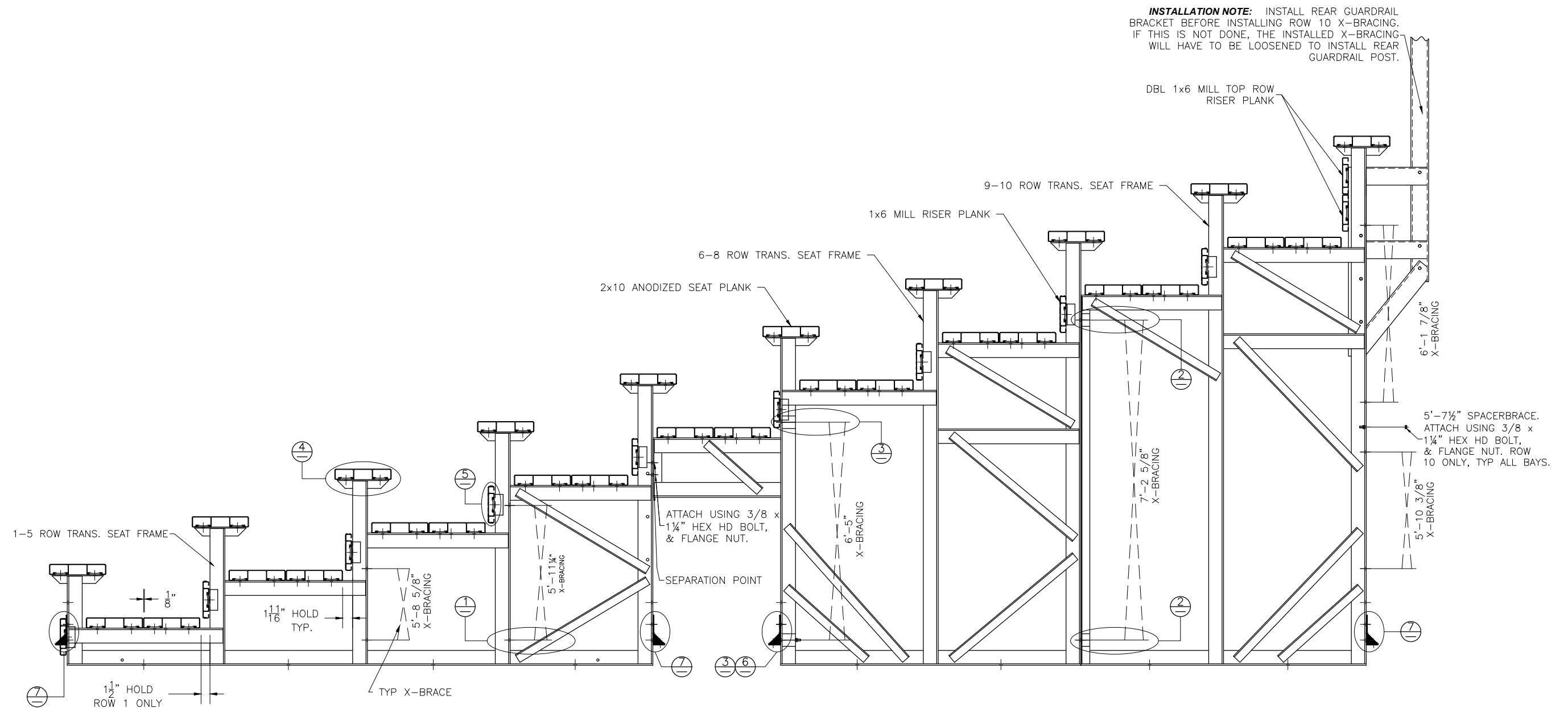
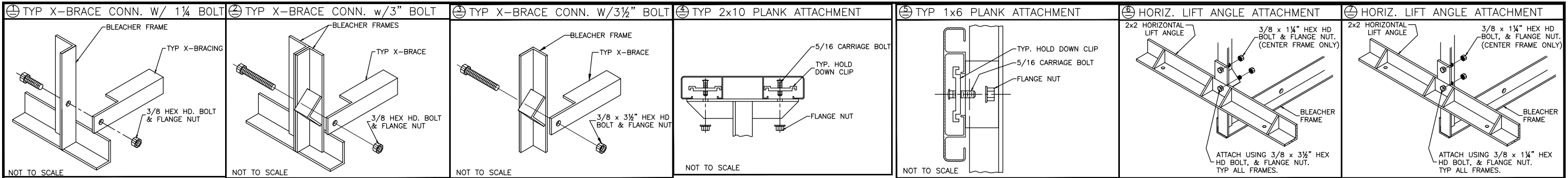
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 7/22/16		
TITLE: ANCHORING PLAN		
BLEACHER MODEL #: NA-1024TPDLX/CL	DRAWING NUMBER: AP.1	



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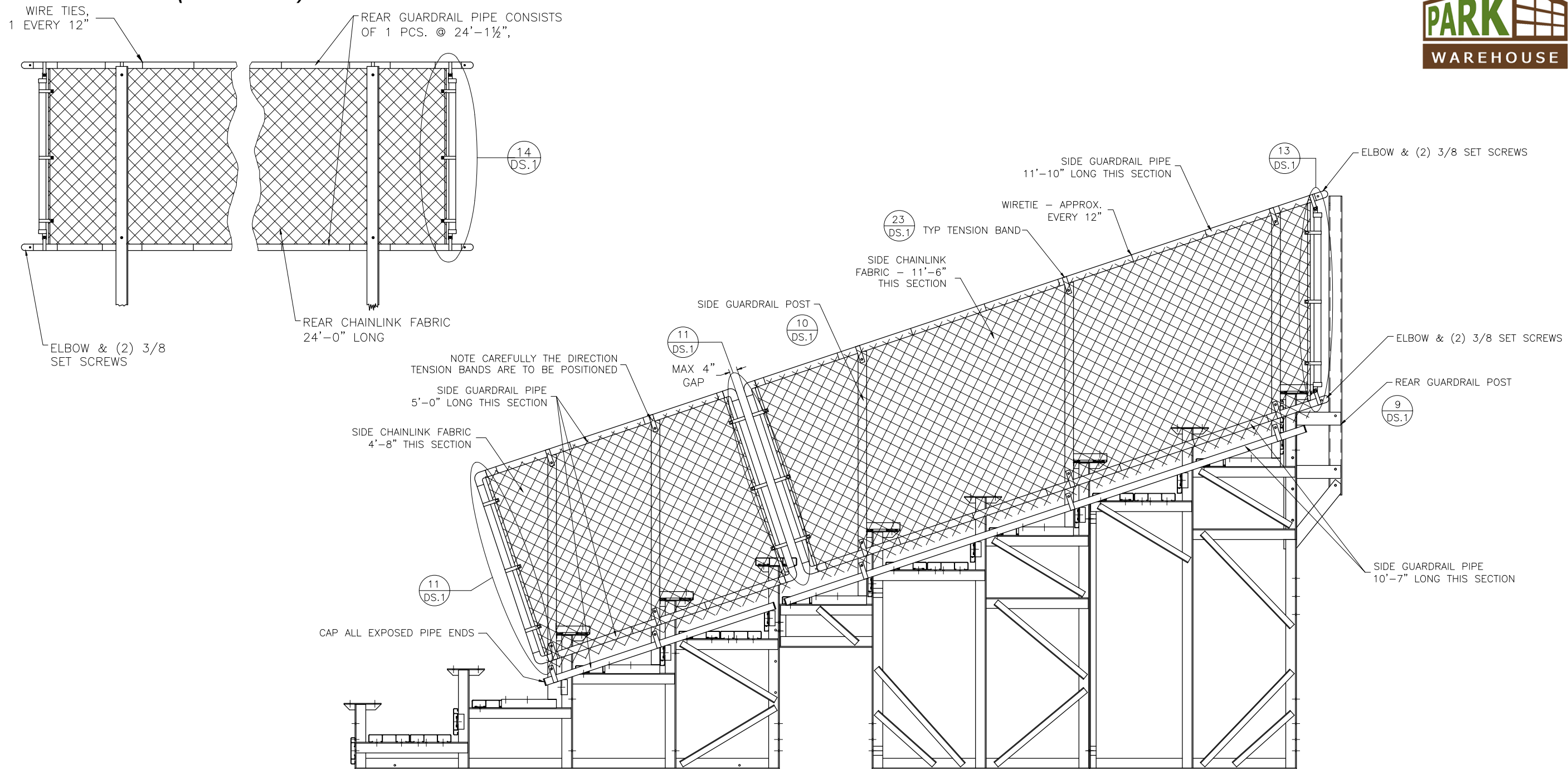
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 01/13/15		
TITLE: BLEACHER ASSEMBLY		
BLEACHER MODEL #: NA-1024TPDLX/CL		DRAWING NUMBER: BA.1

REAR GUARDRAIL

(REAR VIEW)



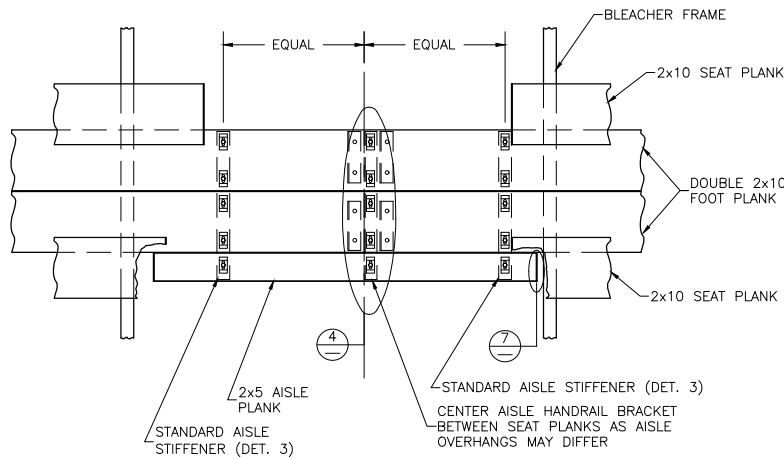
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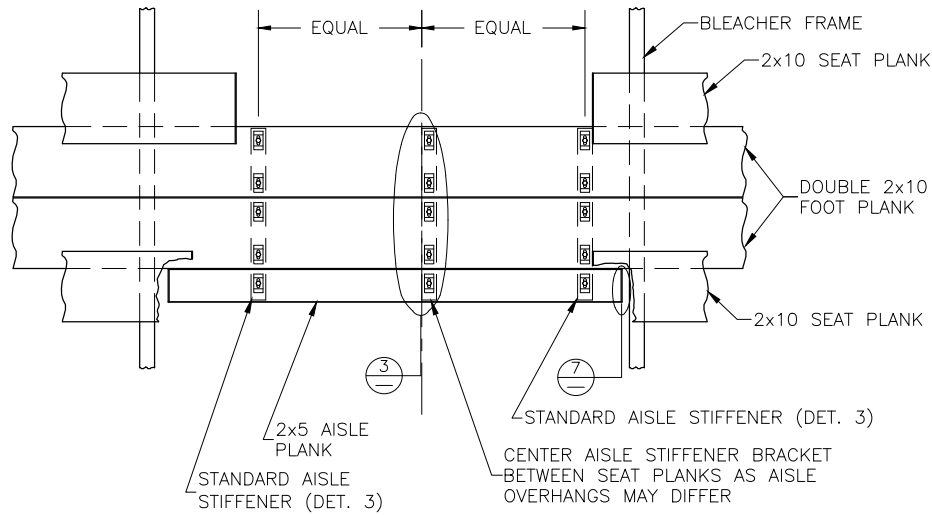
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 7/22/16		
TITLE: GUARD RAIL ASSEMBLY		
BLEACHER MODEL #: NA-1024TPDLX/CL	DRAWING NUMBER: GR.1	

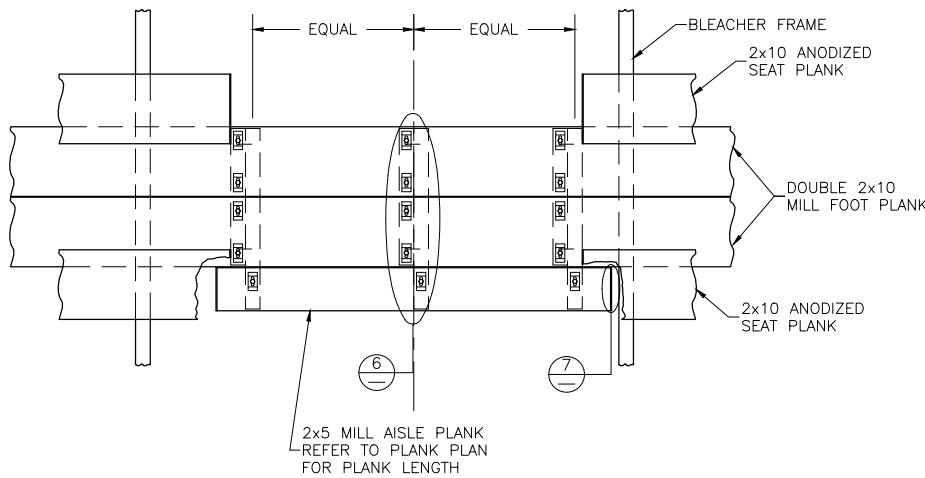
① ROWS 3,5, 7,9 AISLE STEP PLAN



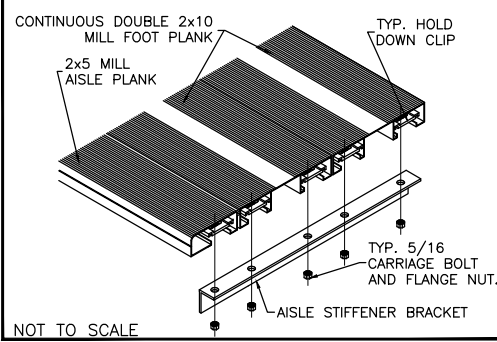
① ROWS 4, 8, 9 AISLE STEP PLAN



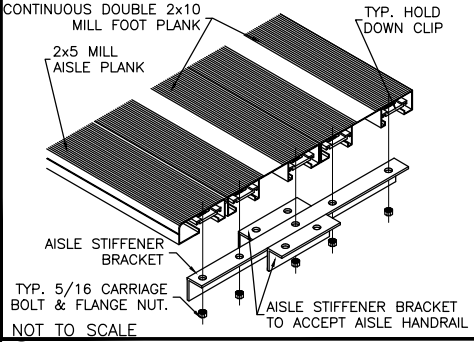
② ROW 6 AISLE STEP PLAN



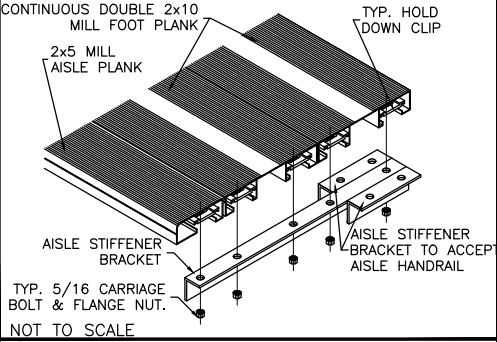
③ TYP. AISLE BKT DETAIL



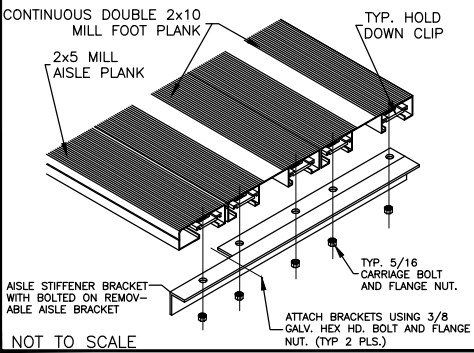
④ FRONT AISLE H.R. BRACKET DETAIL



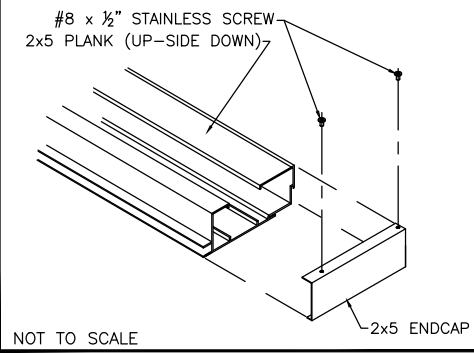
⑤ REAR AISLE H.R. BRACKET DETAIL



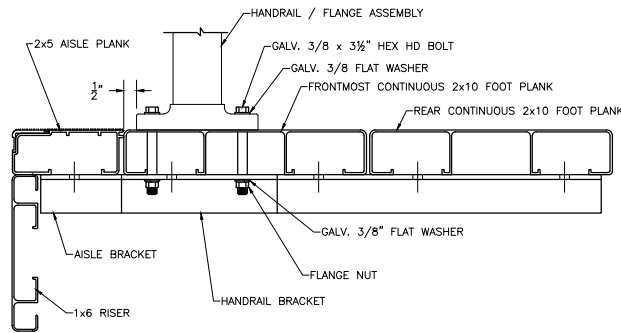
⑥ TYP. AISLE HANDRAIL BKT DETAIL



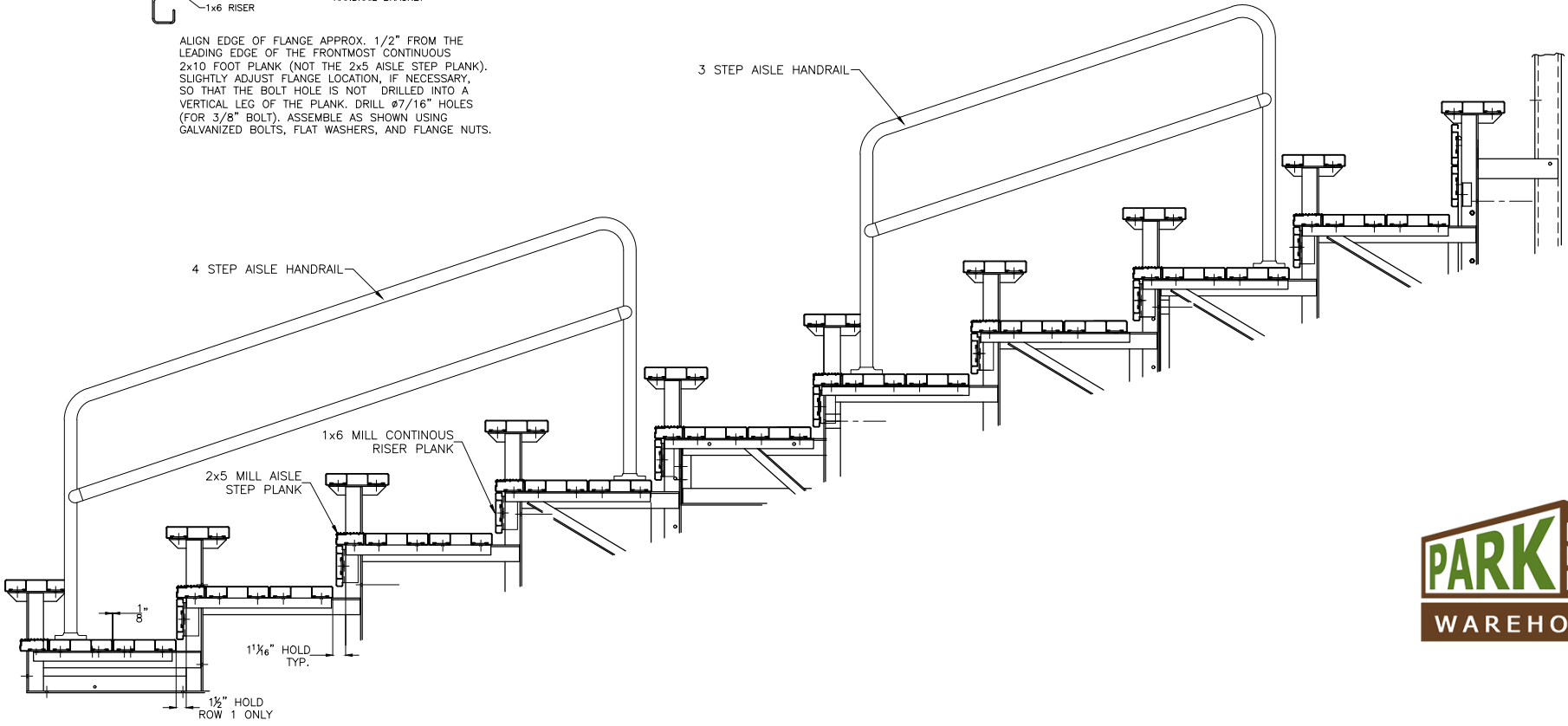
⑦ TYP 2x5 ENDCAP ATTACHMENT



TYP AISLE HANDRAIL FLANGE ATTACHMENT DETAIL



ALIGN EDGE OF FLANGE APPROX. 1/2" FROM THE LEADING EDGE OF THE FRONTMOST CONTINUOUS 2x10 FOOT PLANK (NOT THE 2x5 AISLE STEP PLANK). SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL Ø7/16" HOLES (FOR 3/8" BOLT). ASSEMBLE AS SHOWN USING GALVANIZED BOLTS, FLAT WASHERS, AND FLANGE NUTS.



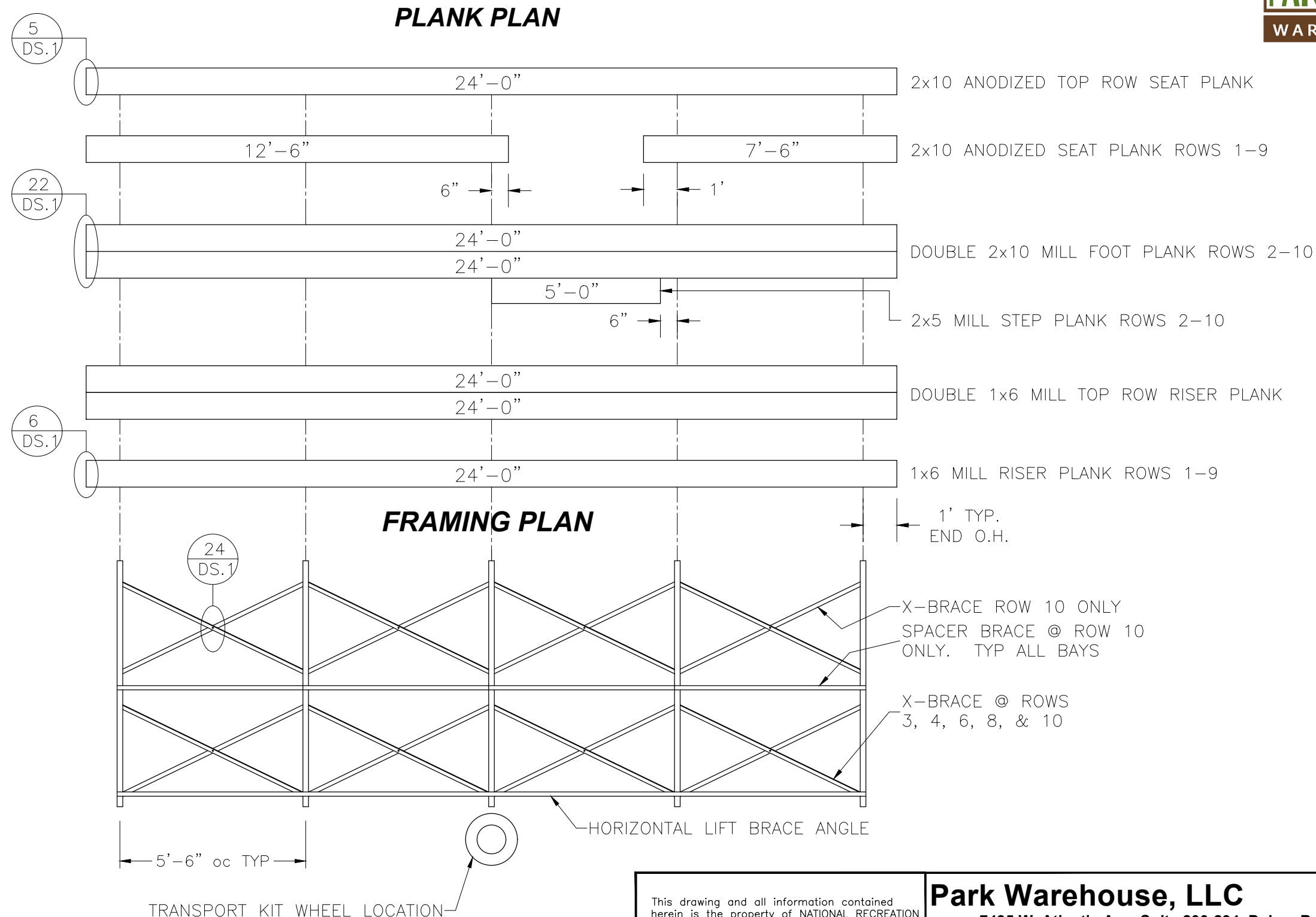
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SCALE: N.T.S. APPROVED BY: DRAWN BY: JML
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TITLE: VERTICAL AISLE ASSEMBLY

BLEACHER MODEL #: NA-1024TPDLX/CL DRAWING NUMBER: GR.1

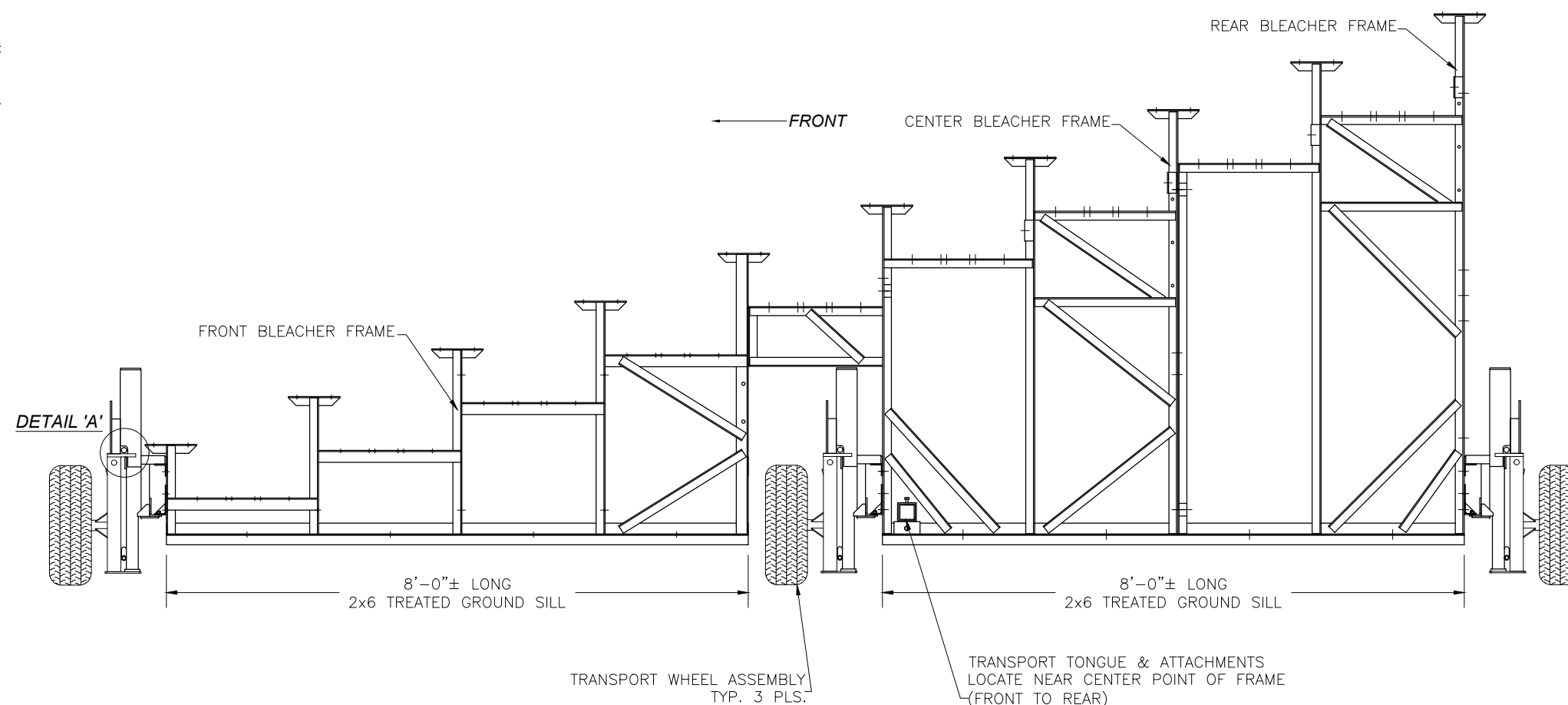
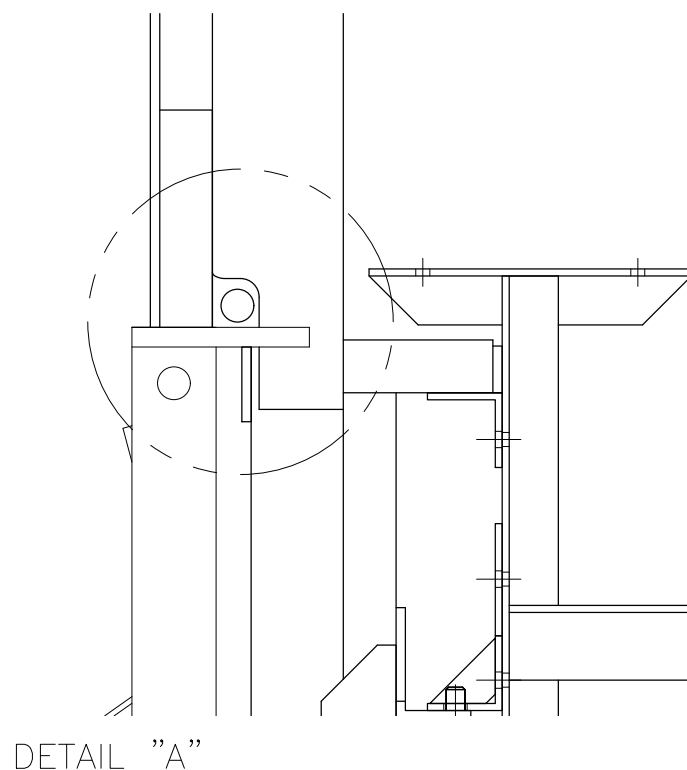


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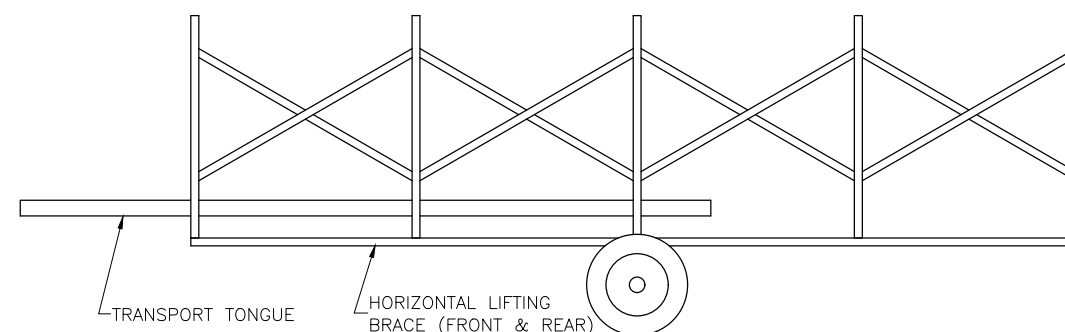
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DATE: 7/22/16		
TITLE: VERTICAL ASILE ASSEMBLY		
BLEACHER MODEL #: NA-1024TPDLX/CL	DRAWING NUMBER: PF.1	



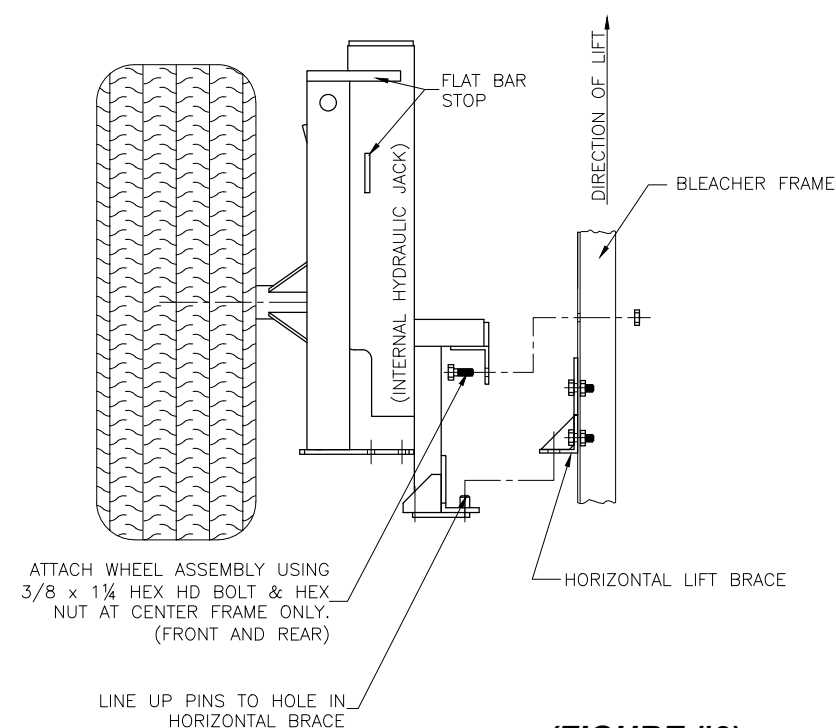
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				SCALE: N.T.S.	APPROVED BY:
				DATE: 7/22/16	DRAWN BY: JML
				TITLE: TRANSPORT KIT ASSEMBLY	
BLEACHER MODEL #: NA-1024TPDLX/CL				DRAWING NUMBER: TA.1	

WHEEL LOCATION



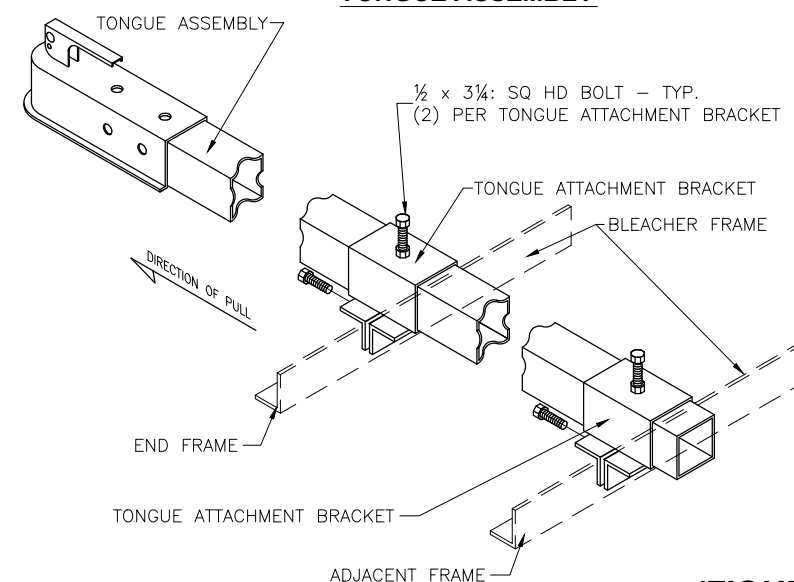
(FIGURE #2)

TRANSPORT WHEEL ASSEMBLY



(FIGURE #3)

TONGUE ASSEMBLY



(FIGURE #1)

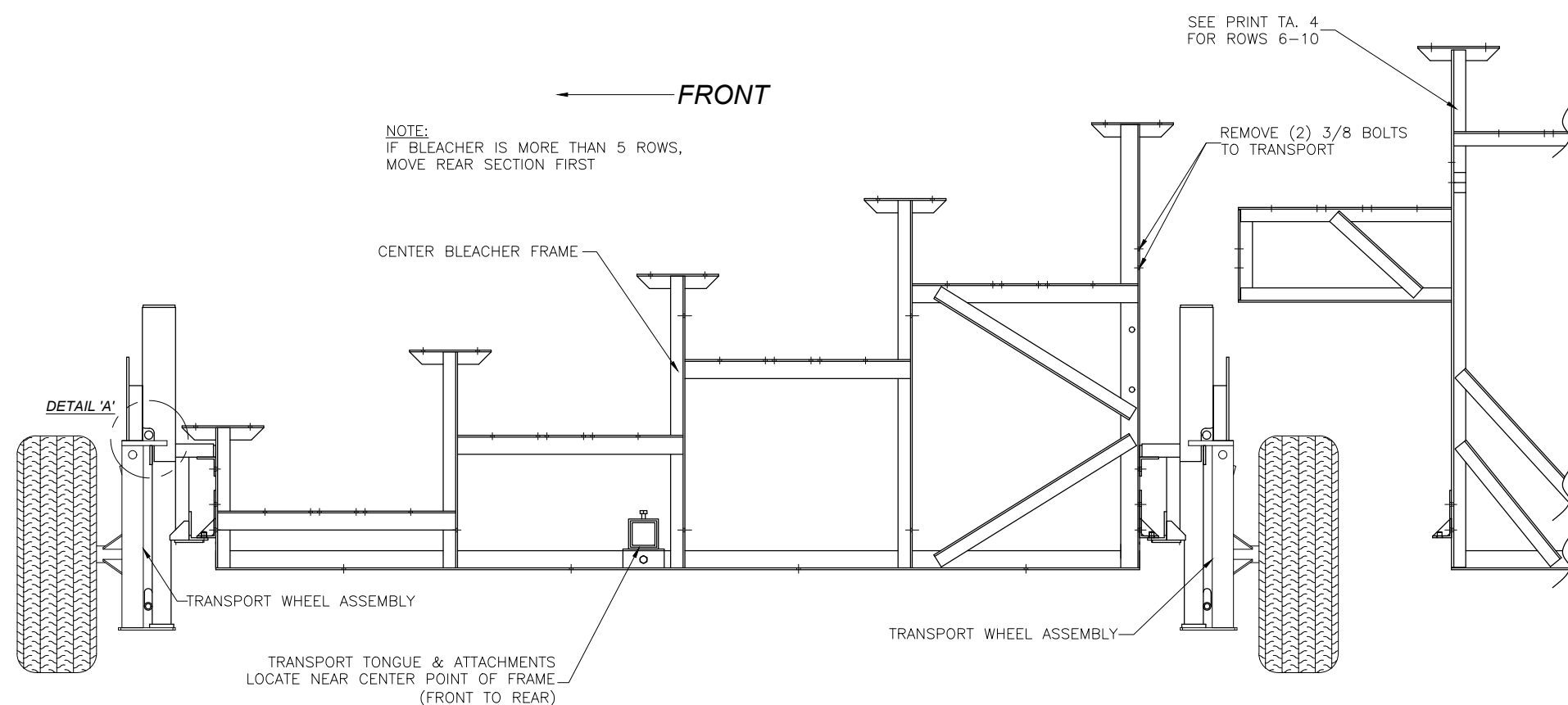
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TITLE: TRANSPORT KIT ASSEMBLY		
BLEACHER MODEL #: NA-1024TPDLX/CL	DRAWING NUMBER: TA.2	

ROWS 1-5



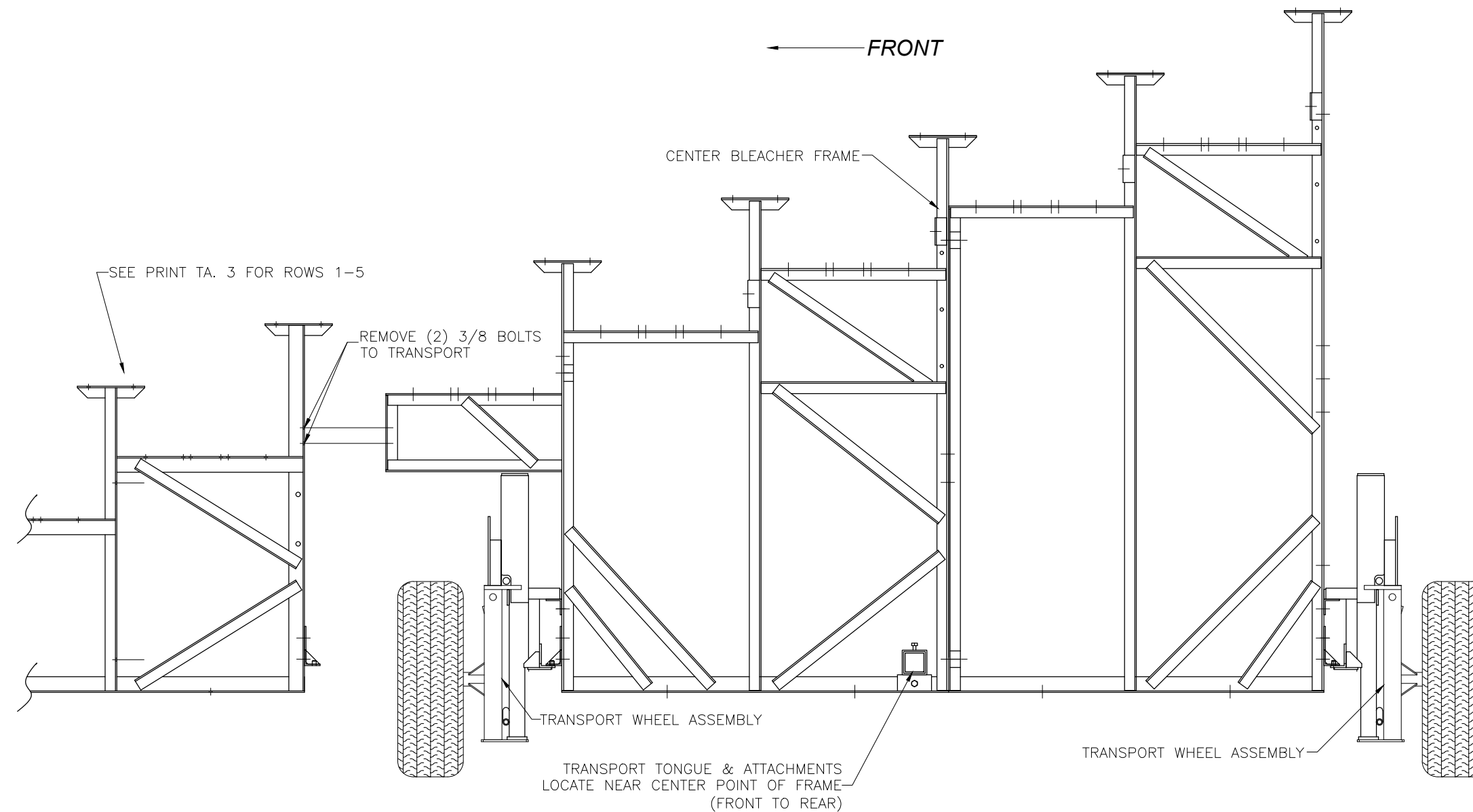
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 7/22/16		
TITLE: TRANSPORT KIT ASSEMBLY (ROWS 1-5)		
BLEACHER MODEL #: NA-1024TPDLX/CL		DRAWING NUMBER: TA.3

ROWS 6-10



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 7/22/16		
TITLE: TRANSPORT KIT ASSEMBLY (ROWS 6-10)		
BLEACHER MODEL #: NA-1024TPDLX/CL	DRAWING NUMBER: TA.4	

TYP X-BRACE CONN. w/1¼" BOLT Diagram showing an X-brace connection using a 1 1/4 inch bolt. Components include a bleacher frame, a typical X-bracing member, and a 3/8 inch hex head bolt with a flange nut. NOT TO SCALE	TYP X-BRACE CONN. w/3" BOLT Diagram showing an X-brace connection using a 3 inch bolt. Components include bleacher frames, a typical X-brace member, and a 3/8 inch hex head bolt with a flange nut. NOT TO SCALE	TYP 2x10 PLANK ATTACHMENT Diagram showing the attachment of a 2x10 plank using a 5/16 inch carriage bolt, a typical hold down clip, and a flange nut. NOT TO SCALE	TYP 1x6 PLANK ATTACHMENT Diagram showing the attachment of a 1x6 plank using a typical hold down clip, a 5/16 inch carriage bolt, and a flange nut. NOT TO SCALE	TYP 2x10 ENDCAP ATTACHMENT Diagram showing the attachment of a 2x10 endcap using an 8 x 1/2 inch stainless screw. The plank is oriented up-side down. NOT TO SCALE	TYP 1x6 ENDCAP ATTACHMENT Diagram showing the attachment of a 1x6 endcap using an 8 x 1/2 inch stainless screw. The plank is oriented up-side down. NOT TO SCALE
TYP 2x10 SPLICE CONN. Diagram showing a splice connection for a 2x10 plank using 3/16 x 1/4 inch pop rivets. The planks are oriented up-side down. NOT TO SCALE	TYP 1x6 SPLICE CONN. Diagram showing a splice connection for a 1x6 plank using 3/16 inch pop rivets. NOT TO SCALE	REAR GUARDRAIL POST ATTACH. Diagram showing the attachment of a rear guardrail post. It includes instructions to attach the guardrail vertical post to a weldment using a 3/8 inch hex head bolt and flange nut, and to attach the guardrail assembly to the rear of the bleacher frame using a 3/8 inch hex head bolt, flange nut, and three typical pieces. NOT TO SCALE	SIDE GD. RAIL POST INSTALLATION Diagram showing the installation of a side guardrail post. It includes instructions to attach the upper arm using a 3/8 x 1 1/4 inch galvanized carriage bolt, lock washer, and hex nut, and to attach the side post on the end of the plank. NOT TO SCALE	VERT. PIPE DETAIL (NE-SIDE BOT.) Diagram showing the detail of a vertical pipe. Components include a 90-degree elbow and two 3/8 inch set screws at both ends, a 46 inch tension bar, a 41 3/4 inch vertical pipe, and a tension band with 3/8 inch carriage bolts, lock washers, and hex nuts (3 per vertical pipe). NOT TO SCALE	12 VERT. PIPE DET.-ELEV, SIDE, BOT. Diagram showing the detail of a vertical pipe. Components include an adjustable elbow at both ends, a 42 1/4 inch vertical pipe, a tension band with 3/8 x 1 1/2 inch galvanized carriage bolts, lock washers, and hex nuts (3 per vertical pipe), a 51 inch tension bar, and a pipe cap. NOT TO SCALE
VERT. PIPE DETAIL (SIDE, TOP) Diagram showing the detail of a vertical pipe. Components include a 3/8 x 1 1/2 inch galvanized carriage bolt, lock washer, and flange nut at both ends, a 42 1/4 inch vertical pipe, a tension band with 3/8 x 1 1/2 inch galvanized carriage bolts, lock washers, and hex nuts (3 per vertical pipe), a 51 inch tension bar, a combo rail cap at both ends, and a brace band at both ends. NOT TO SCALE	VERT. PIPE DETAIL-REAR, TOP Diagram showing the detail of a vertical pipe. Components include a 90-degree elbow at both ends, a combo rail cap at both ends, a 42 1/4 inch vertical pipe, a tension band with 3/8 x 1 1/2 inch galvanized carriage bolts, lock washers, and hex nuts (3 per vertical pipe), a 46 inch tension bar, and a brace band with 3/8 x 1 1/2 inch galvanized carriage bolts, lock washers, and hex nuts at both ends. NOT TO SCALE	PIPE COUPLER INSTALLATION Diagram showing the installation of a pipe coupler using 3/16 x 1/4 inch pop rivets to join two guardrail pipes. NOT TO SCALE	VERT. PIPE DETAIL (FRNT.END) Diagram showing the detail of a vertical pipe. Components include a 90-degree elbow and two 3/8 inch set screws at both ends, a 34 inch tension bar, a 32 inch vertical pipe, and a tension band with 3/8 inch carriage bolts, lock washers, and hex nuts (3 per vertical pipe). NOT TO SCALE	FINGER MOUNT DETAIL Diagram showing the detail of a finger mount. It includes an overhang that varies and shows the finger mount guardrail post attached using two 1/2 inch hex head bolts to the finger mount frame. NOT TO SCALE	RB-210/BOLT DETAIL Diagram showing the detail of an RB-210/bolt. Components include a riser bracket (RB-210/bolt), a rear most bleacher frame, and a 3/8 x 1 1/4 inch hex head bolt with a flange nut. NOT TO SCALE
VERTICAL PIPE DETAIL (REAR) Diagram showing the detail of a vertical pipe. Components include a 90-degree elbow and two 3/8 inch set screws at both ends, a 46 inch tension bar, a 43 1/2 inch vertical pipe, and a tension band with 3/8 inch carriage bolts, lock washers, and hex nuts (3 per vertical pipe). NOT TO SCALE	VERT. PIPE DETAIL (FRNT.END) Diagram showing the detail of a vertical pipe. Components include a side outlet elbow, a typical tension band (3 pieces per end of chainlink fabric), a 34 inch tension bar, a 32 inch vertical pipe, and a side outlet elbow. NOT TO SCALE	VERT. PIPE DET.-SIDE TOP Diagram showing the detail of a vertical pipe. Components include an adjustable elbow at both ends, a 41 inch vertical pipe, a tension band with 3/8 inch galvanized carriage bolts, lock washers, and hex nuts (3 per vertical pipe), a 58 inch tension bar, and a pipe cap. NOT TO SCALE	DBL. 2x10 ENDCAP ATTACHMENT Diagram showing the attachment of a double 2x10 endcap using an 8 x 1/2 inch stainless screw. The planks are oriented up-side down. NOT TO SCALE	TENSION BAND ATTACHMENT Diagram showing the attachment of a tension band. It includes a guardrail pipe, a tension band pipe hanger, a 3/8 inch galvanized carriage bolt, lock washer, and hex nut, and a rail post. The tension band is turned up on the top rail only. NOT TO SCALE	TYP X-BRACE CONN. W/ 1¼" BOLT Diagram showing an X-brace connection using a 1 1/4 inch bolt. Components include an angle and a flat bar, secured with a 3/8 x 1 1/4 inch hex head bolt and flange nut. NOT TO SCALE



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TITLE: DETAIL SHEET		
BLEACHER MODEL #: NA-1024TPDLX/CL		DRAWING NUMBER: DS.5