



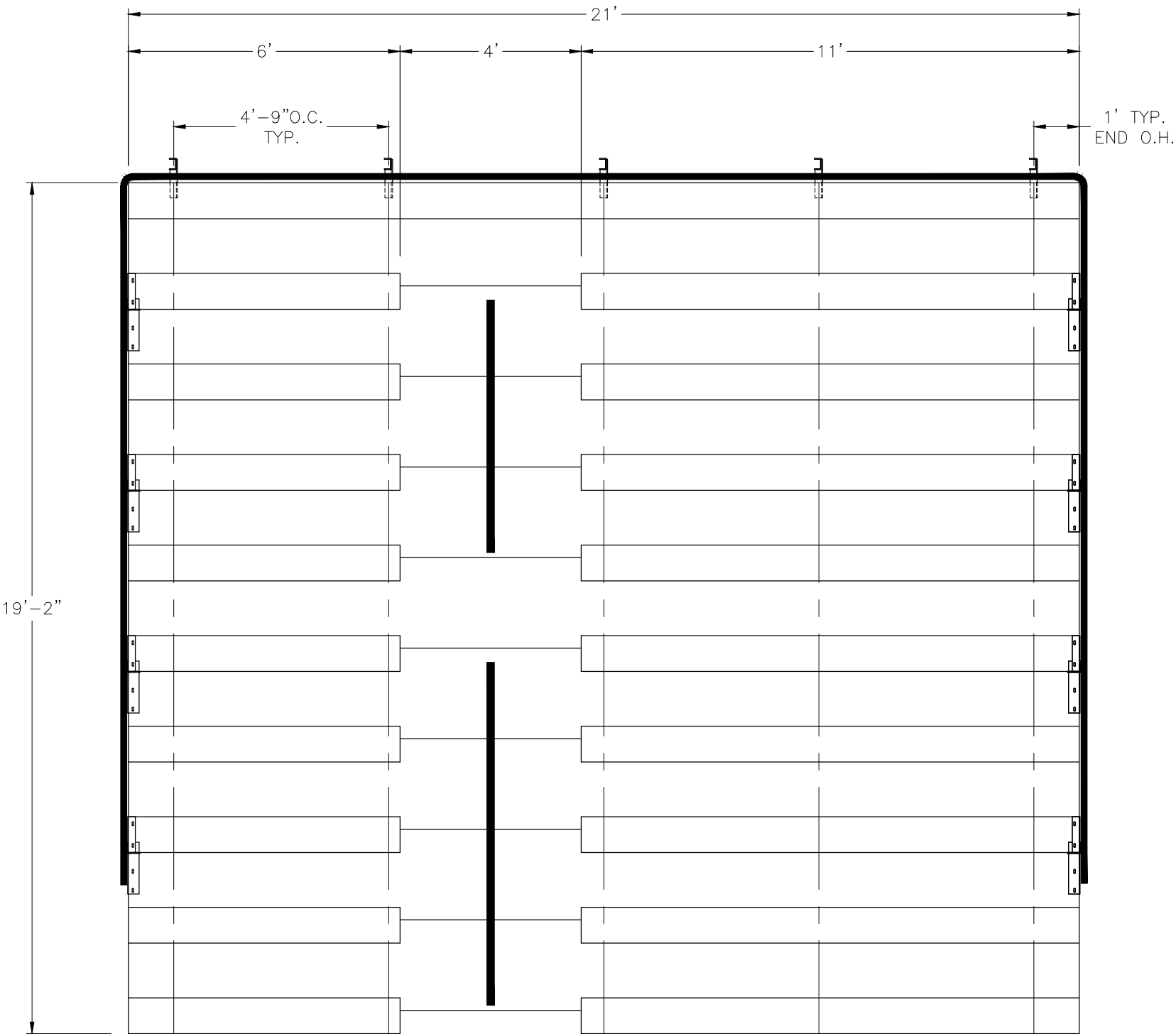
335b/635-1 & 335b/635-3 Assembly Drawings

10 Row - Transportable Bleachers - Away-Game Series - Optional Transport Kit - 21 Feet - Weight: 3193lbs - Seats 113

Park Warehouse, LLC

7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446

CS.1	- COVER SHEET
TD.1	- BLEACHER SEATING PLAN
GS.1	- GROUND SILL PLAN
BA.1	- BLEACHER ASSEMBLY
PF.1	- PLANK & FRAMING PLAN
TA.1	- TRANSPORT KIT ASSEMBLY (ROWS 1-5)
TA.2	- TRANSPORT KIT ASSEMBLY (ROWS 6-10)
TA.3	- TRANSPORT KIT ASSEMBLY
VA.1	- VERTICAL AISLE ASSEMBLY
GR.1	- GUARDRAIL ASSEMBLY
DS.1	- DETAIL SHEET



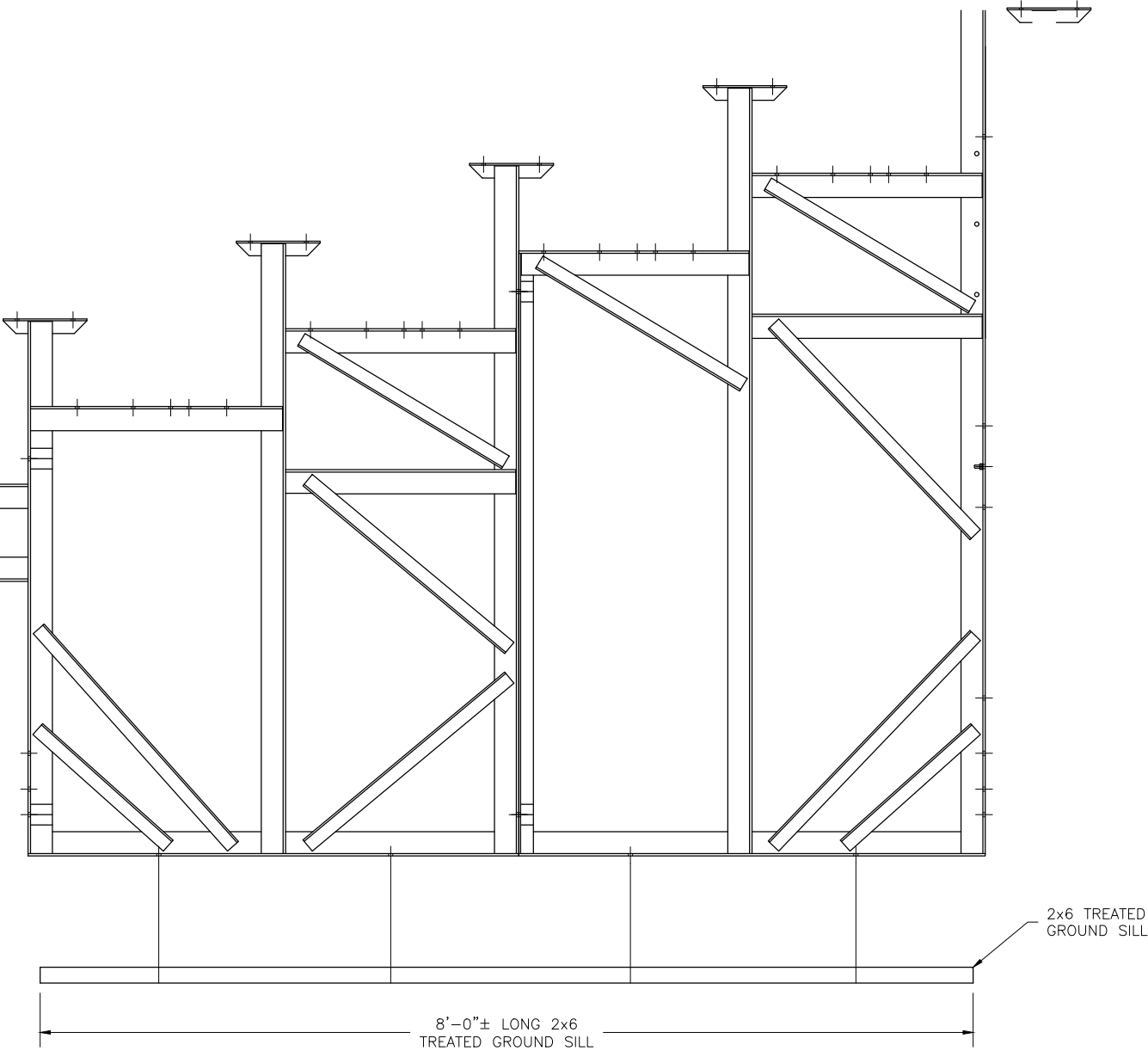
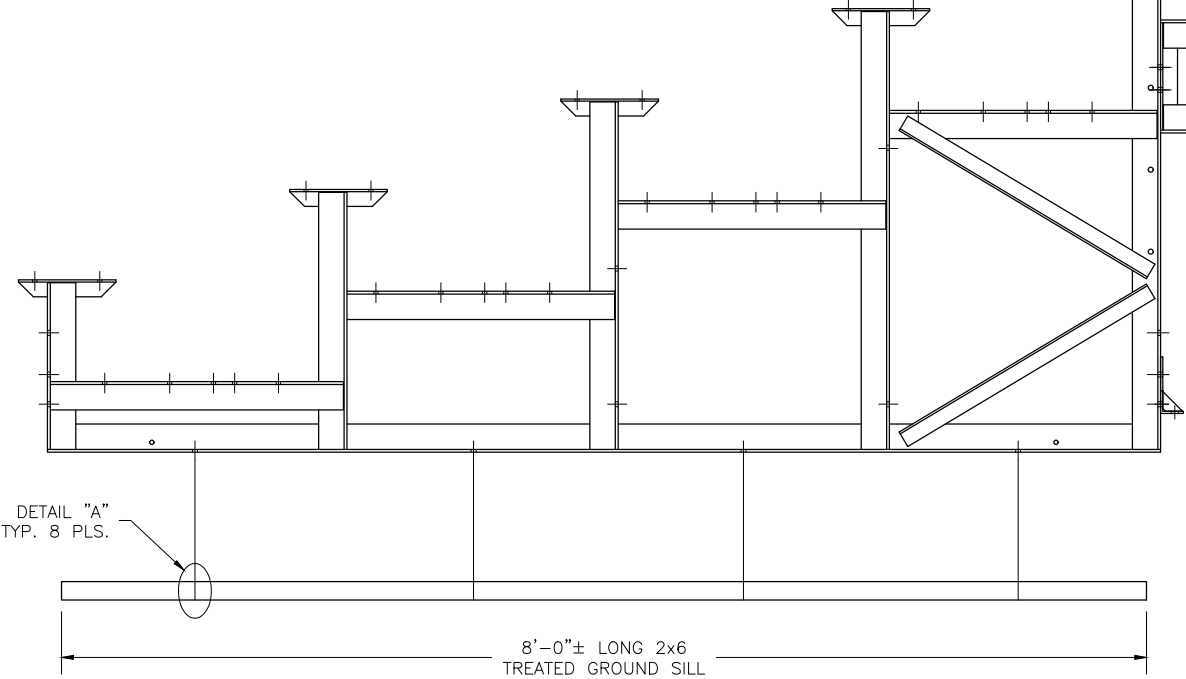
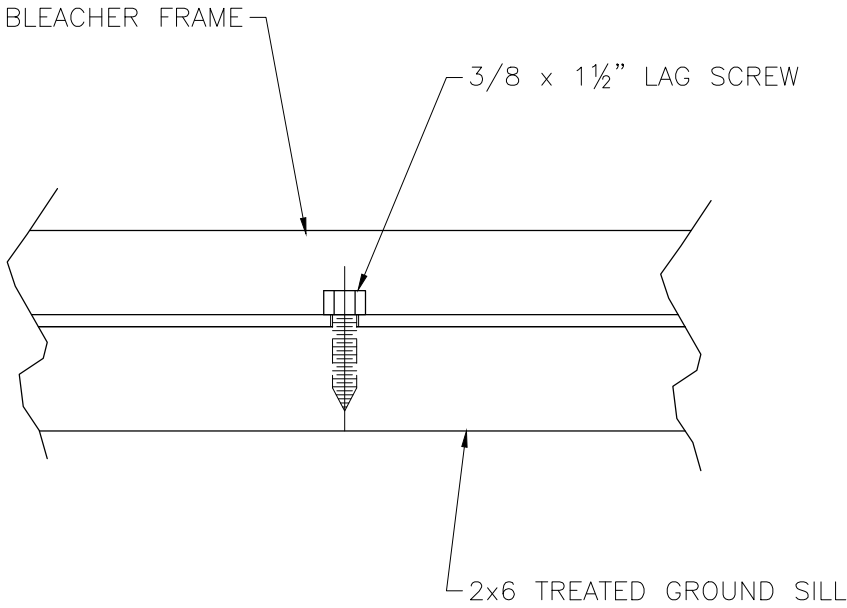
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	1	14
6	4.00	4.00	9	36
11	7.33	7.00	9	63
NET SEATS				113
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				113
(BASED ON 18" PER SEAT)				

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SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16		
TITLE: NON ELEVATED 10 ROW x 21'-0" BLEACHER SEATING PLAN		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: TD.1

DETAIL "A"

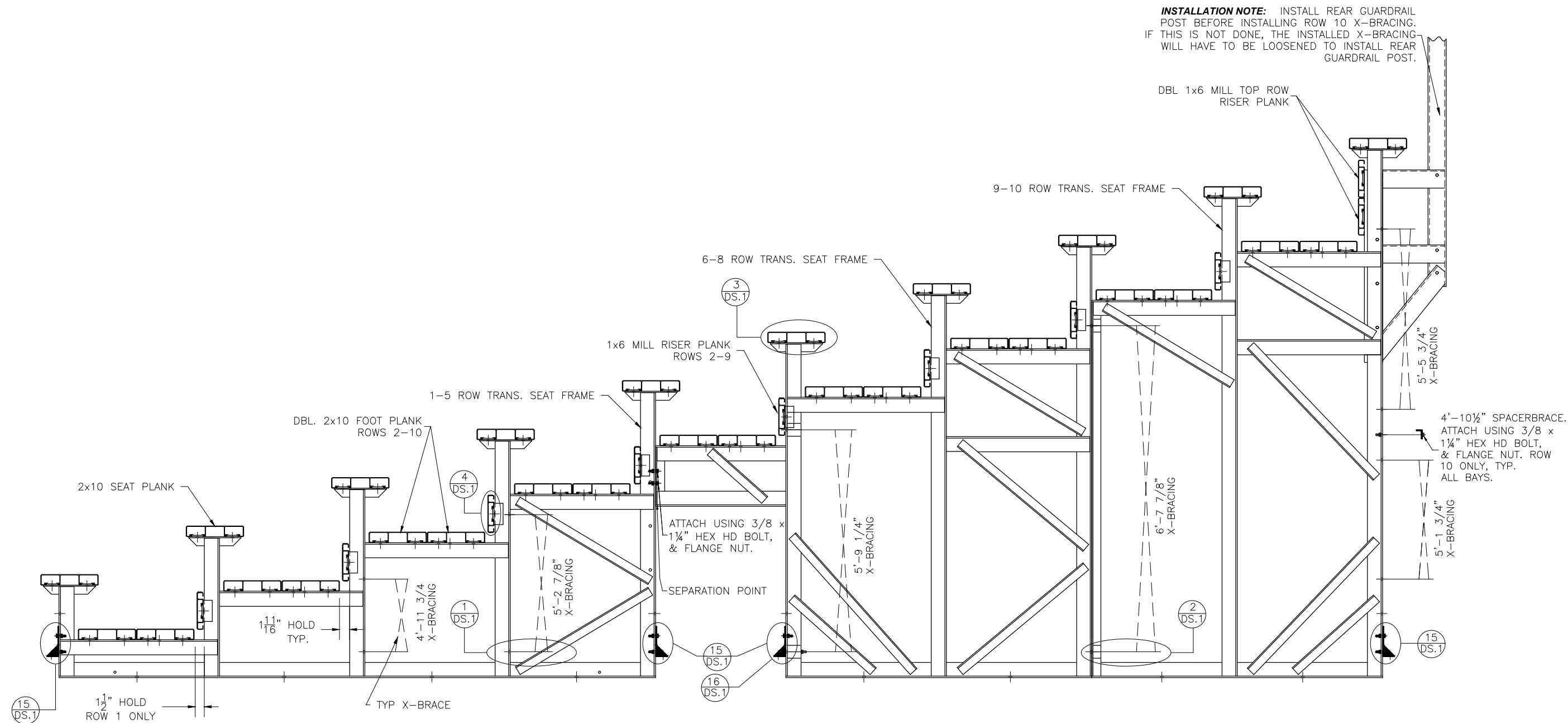


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SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16		
TITLE: NON ELEVATED 1— ROW x 21'—0" ANCHORING ASSEMBLY		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: RA.1

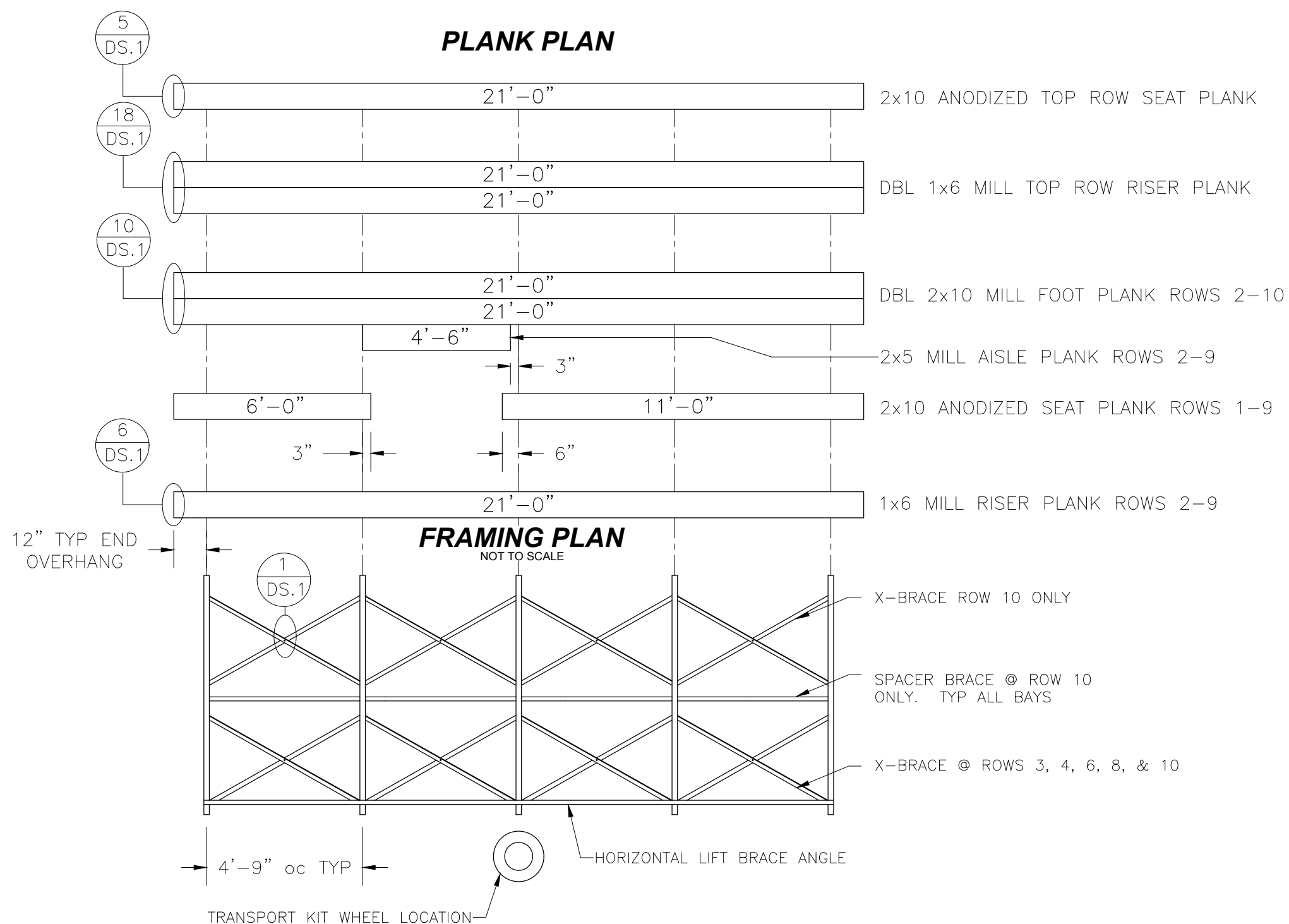


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SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 8/2/16	CHUCK 6/8/2016	JML
TITLE: NON ELEVATED 10 ROW x 21'-0" BLEACHER ASSEMBLY		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER:

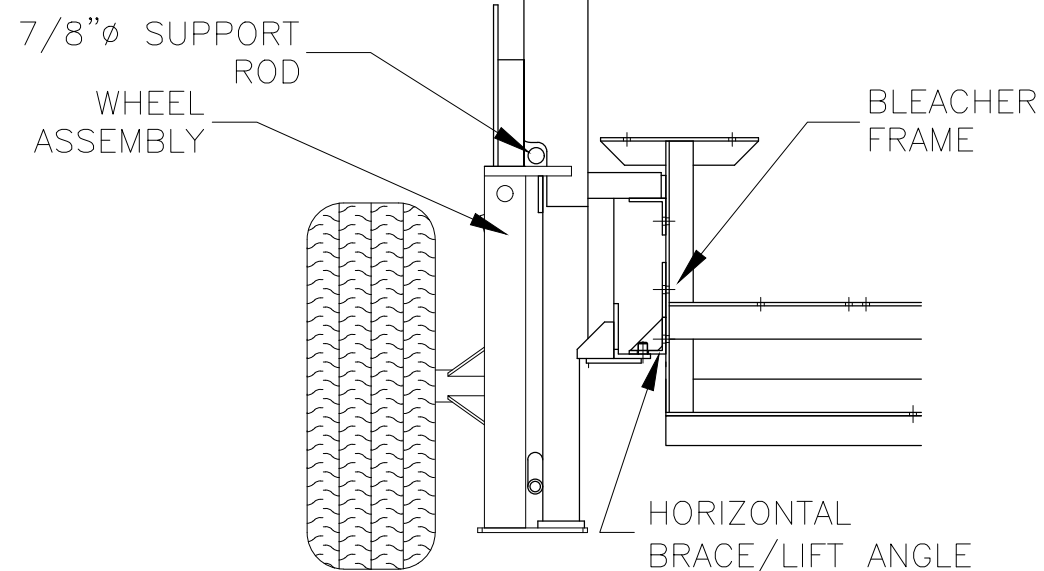


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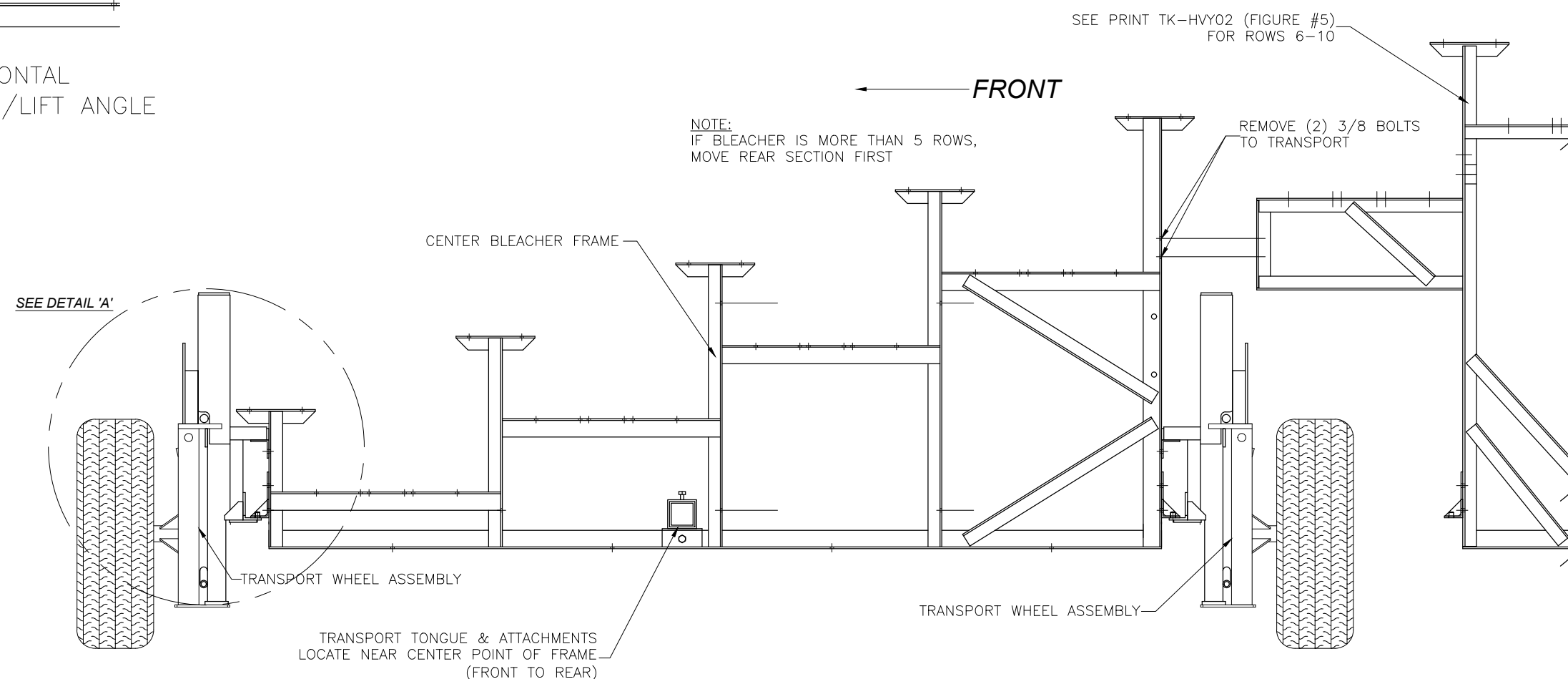
Park Warehouse, LLC		
7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446		
SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 8/2/16	CHUCK 6/8/2016	JML
TITLE: NON ELEVATED 10 ROW x 21'-0" PLANK & FRAMING PLAN		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: PF.1



DETAIL 'A'



ROWS 1-5



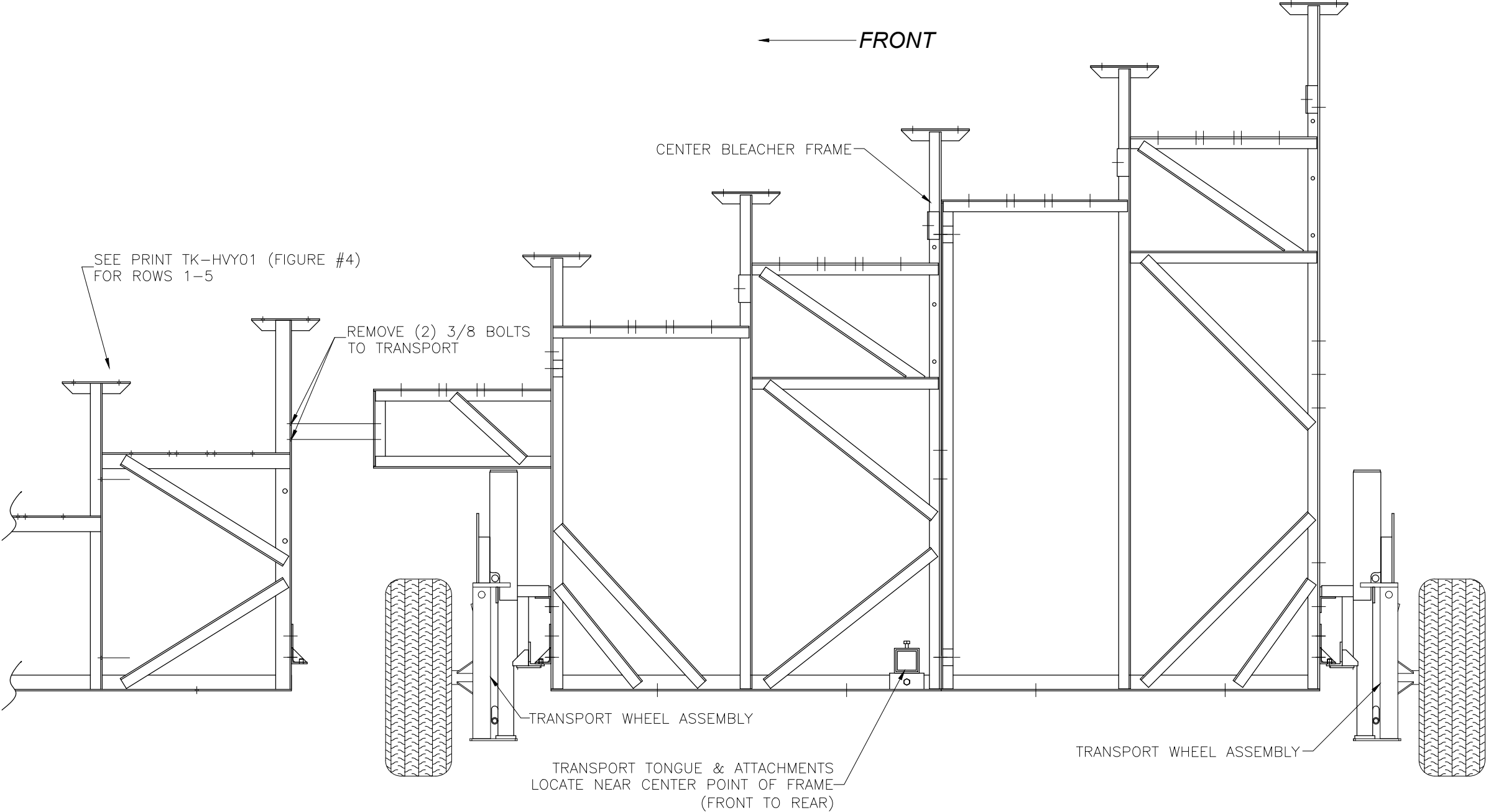
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SCALE: N.T.S.	APPROVED BY: CHUCK	DRAWN BY: JML
DATE: 8/2/16	6/8/2016	
TITLE: TRANSPORT KIT ASSEMBLY (ROWS 1-5)		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: TK.1

ROWS 6-10



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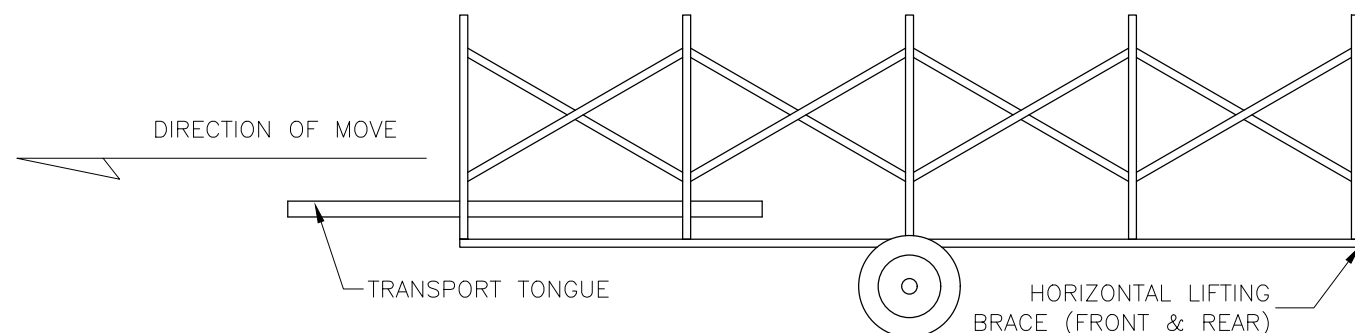
SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16		

TITLE: TRANSPORT KIT ASSEMBLY (ROWS 6-10)

BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX	DRAWING NUMBER: TK.2
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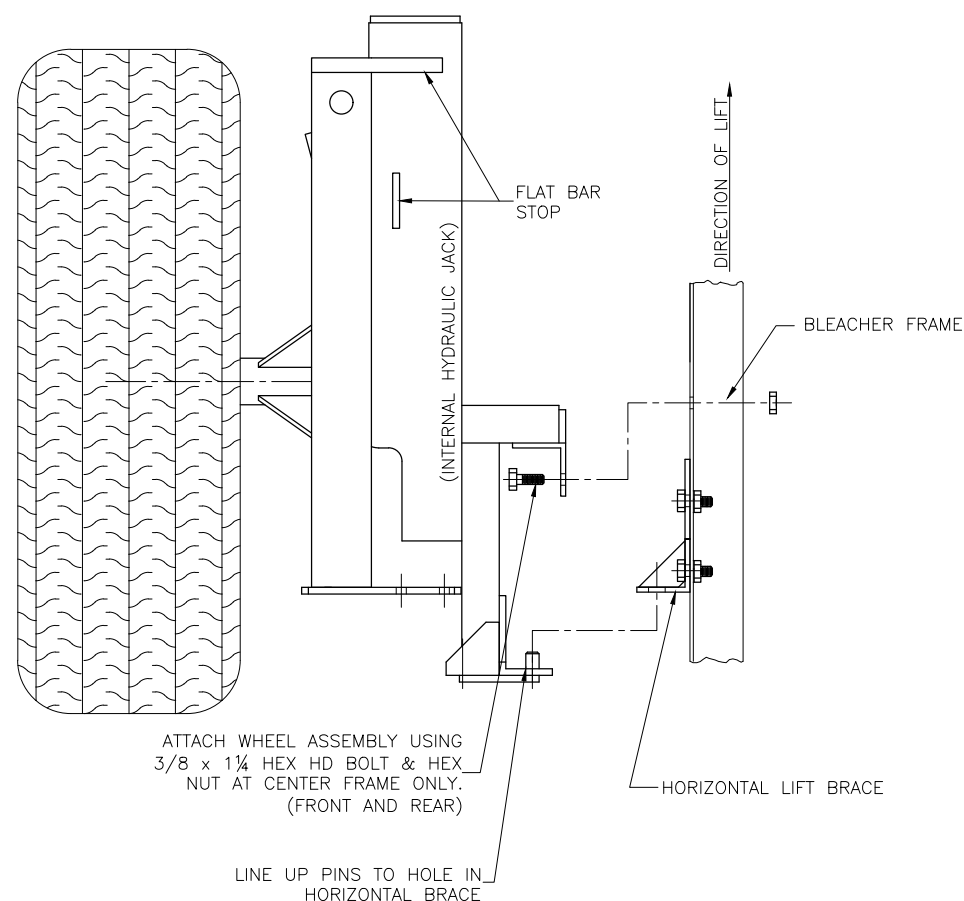
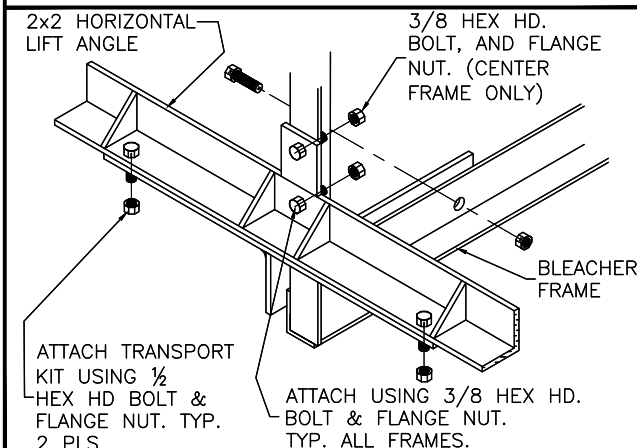


WHEEL LOCATION

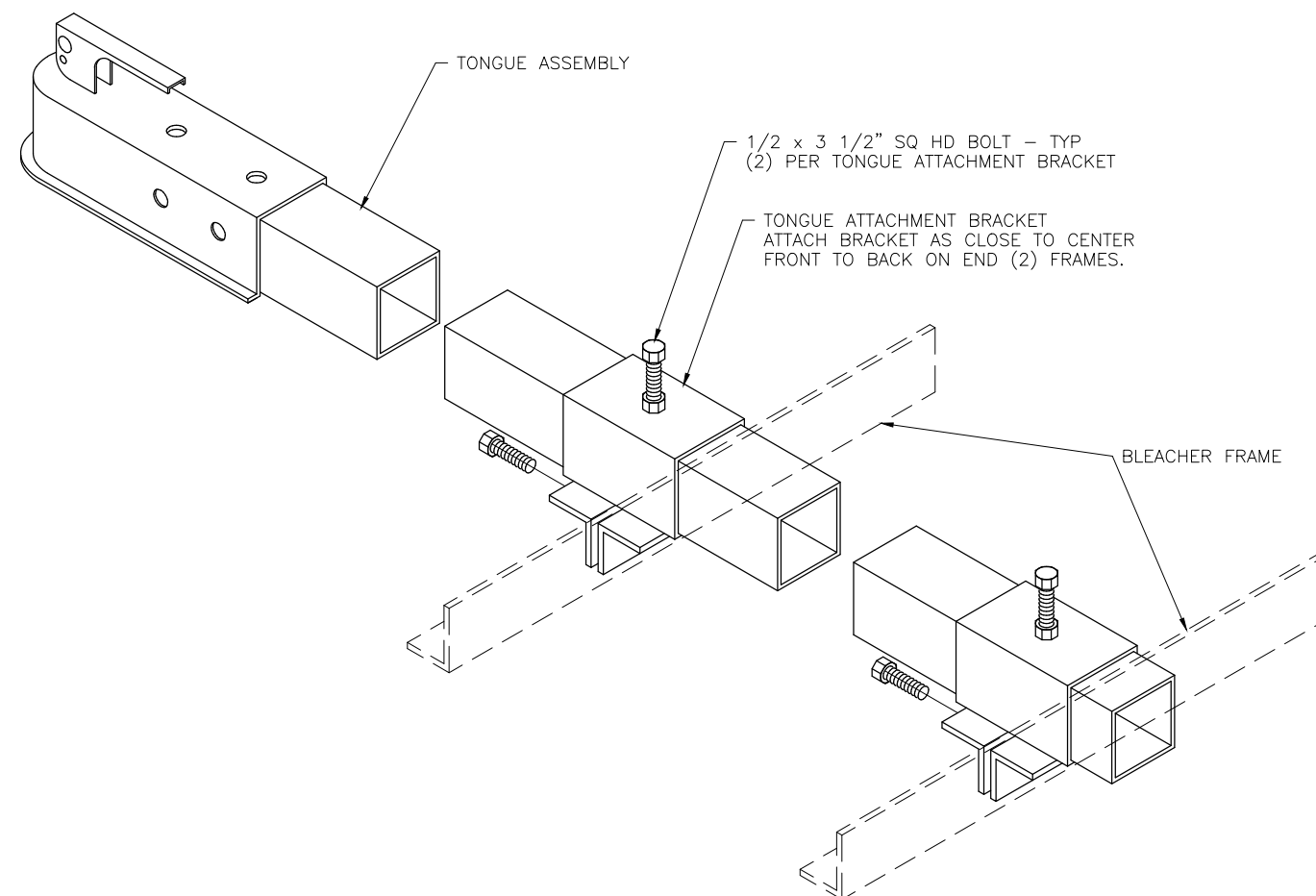


(FIGURE #2)

HORIZ. LIFT ANGLE ATTACHMENT



(FIGURE #3)



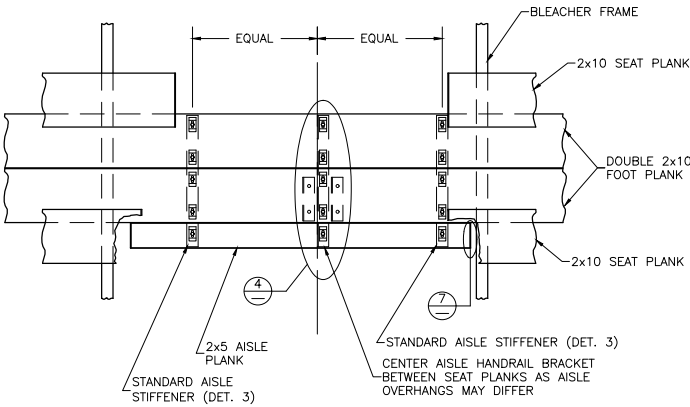
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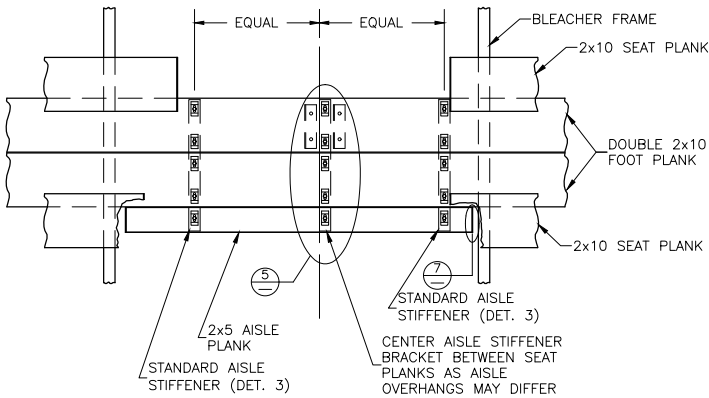
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 8/2/16	CHUCK 6/8/2016	JML
TITLE: TRANSPORT KIT ASSEMBLY		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: TK 3

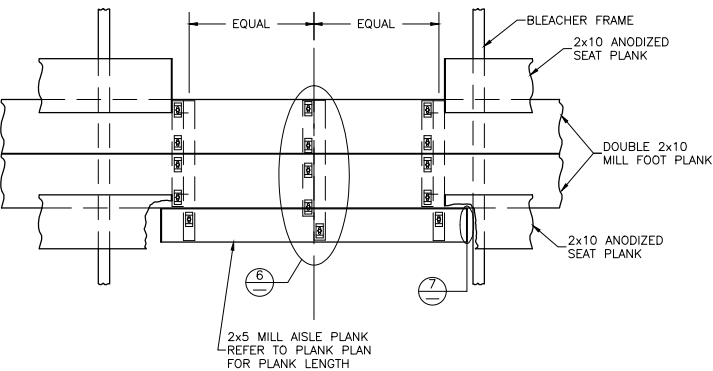
ROWS 2,7 STEP PLAN



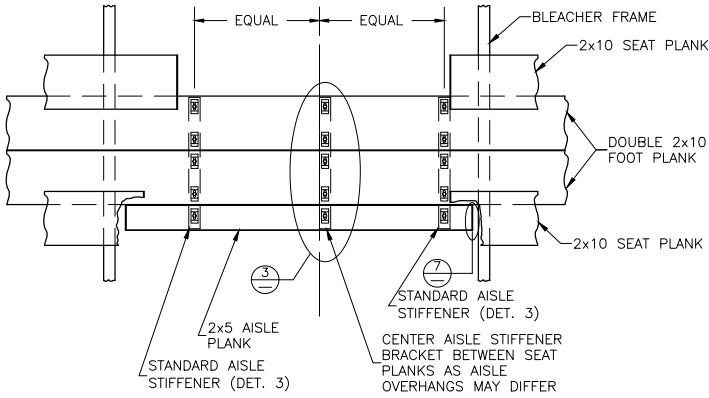
ROWS 5,9 STEP PLAN



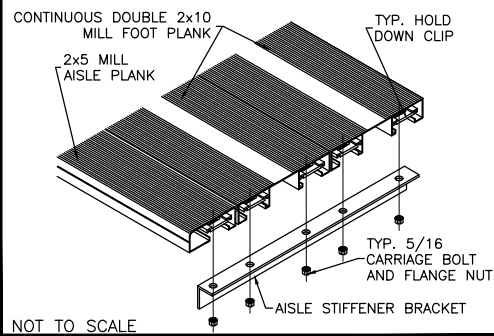
ROW 6 AISLE STEP PLAN



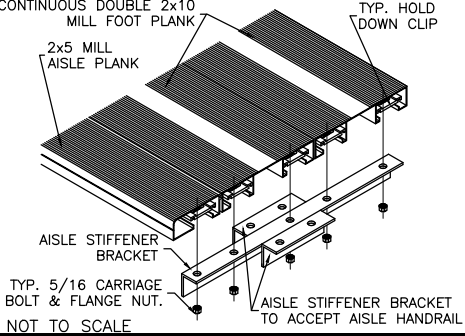
ROWS 3,4,8,10 STEP PLAN



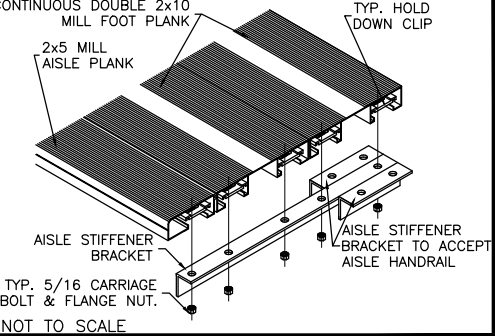
TYP. AISLE BKT DETAIL



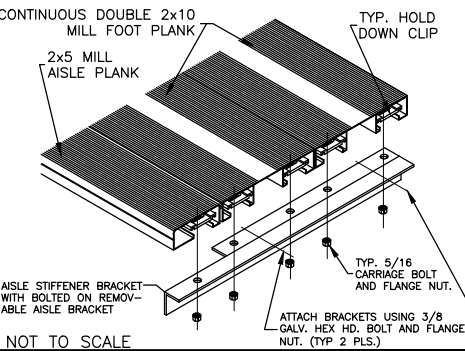
FRONT AISLE H.R. BRACKET DETAIL



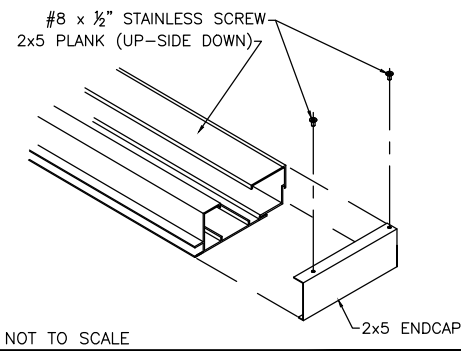
REAR AISLE H.R. BRACKET DETAIL



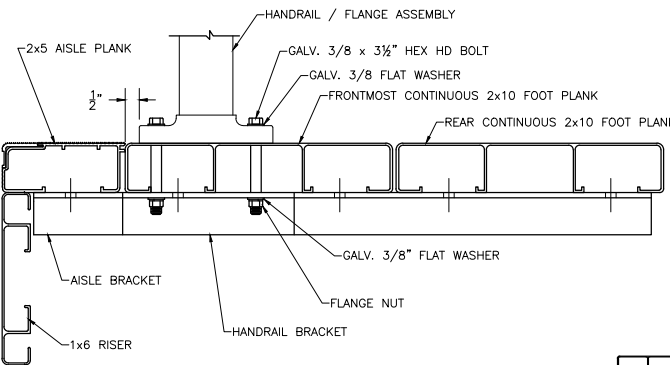
TYP. AISLE HANDRAIL BKT DETAIL



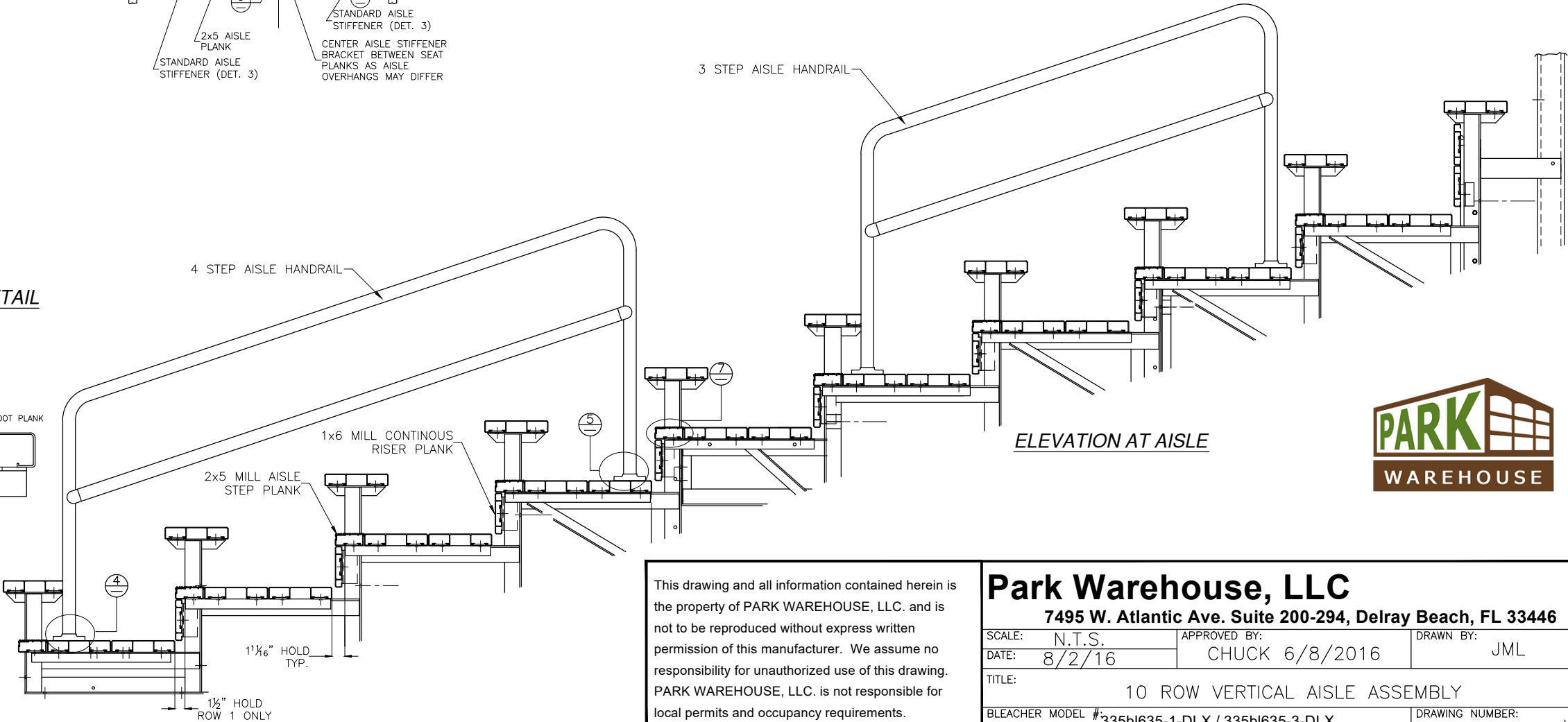
TYP 2x5 ENDCAP ATTACHMENT



TYP AISLE HANDRAIL FLANGE ATTACHMENT DETAIL



ALIGN EDGE OF FLANGE APPROX. 1/2" FROM THE LEADING EDGE OF THE FRONTMOST CONTINUOUS 2x10 FOOT PLANK (NOT THE 2x5 AISLE STEP PLANK). SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL Ø7/16" HOLES (FOR 3/8" BOLT). ASSEMBLE AS SHOWN USING GALVANIZED BOLTS, FLAT WASHERS, AND FLANGE NUTS.



ELEVATION AT AISLE

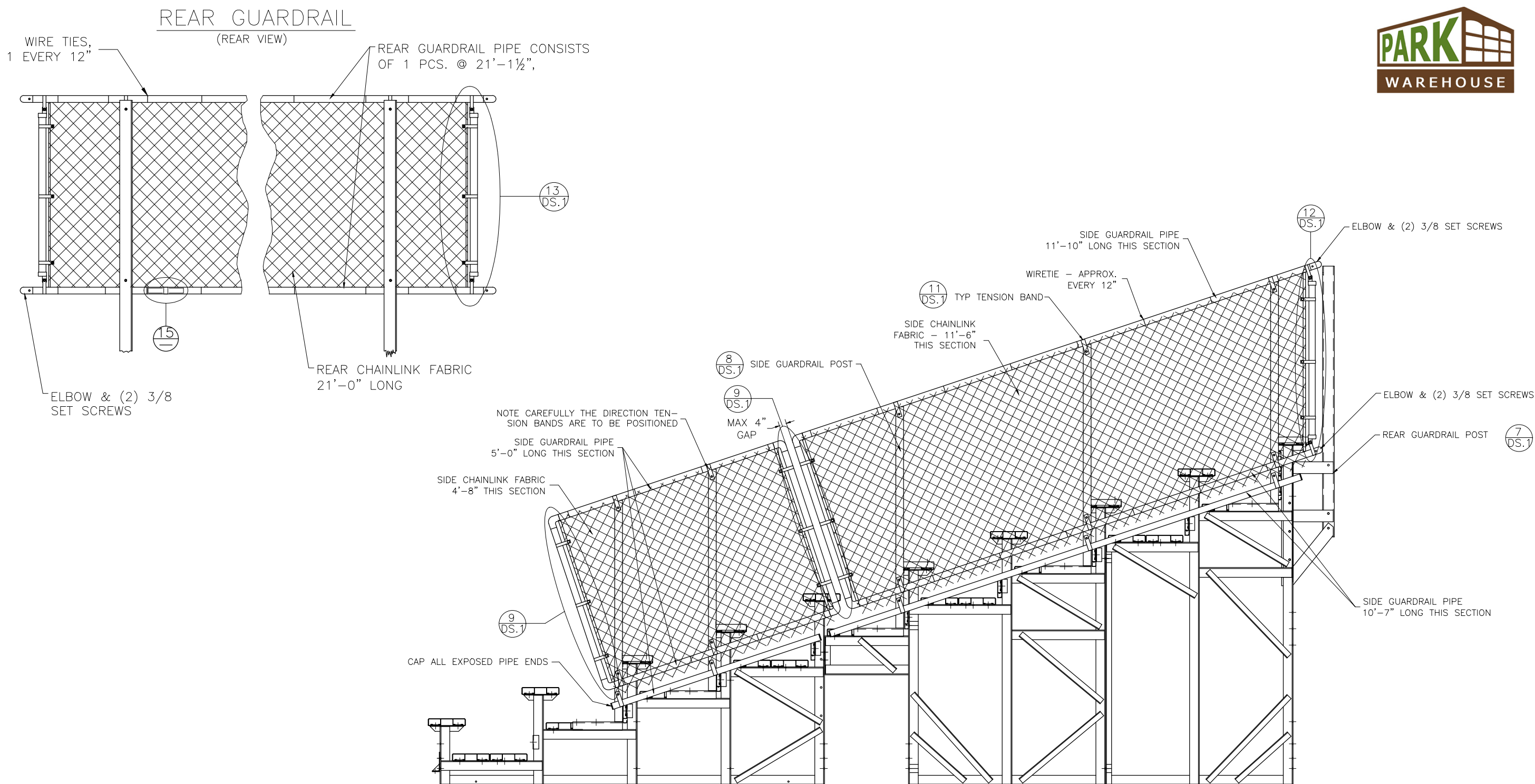


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SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16		
TITLE: 10 ROW VERTICAL AISLE ASSEMBLY		
BLEACHER MODEL # 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: VA.1

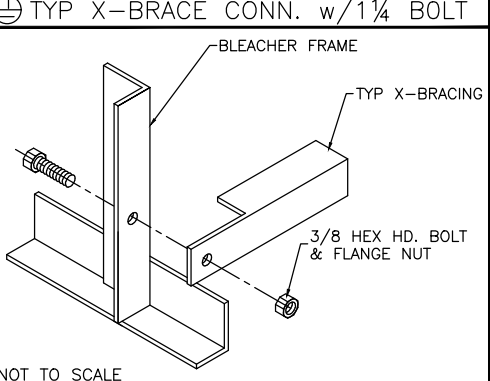
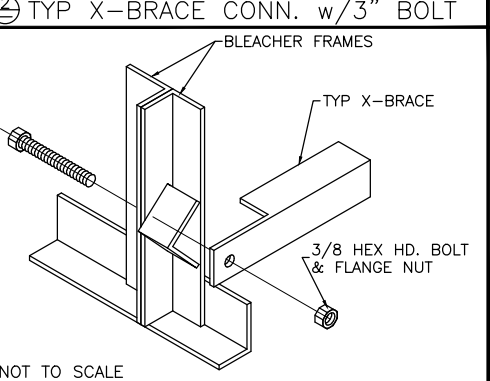
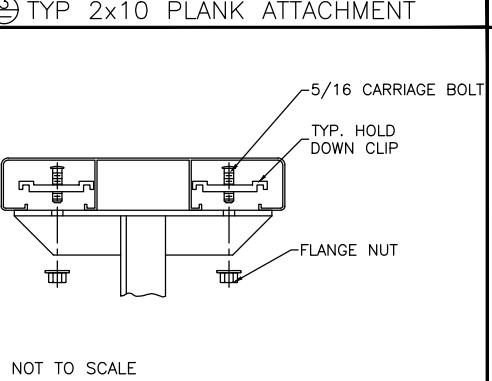
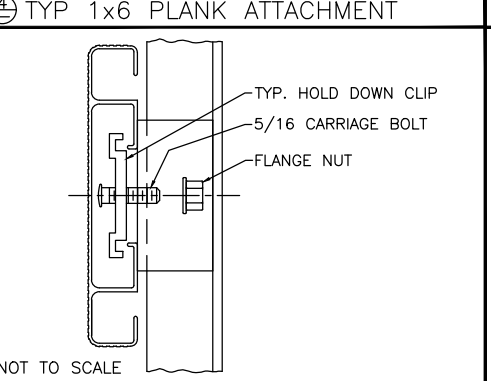
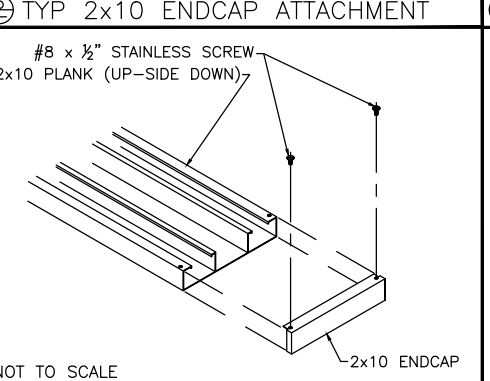
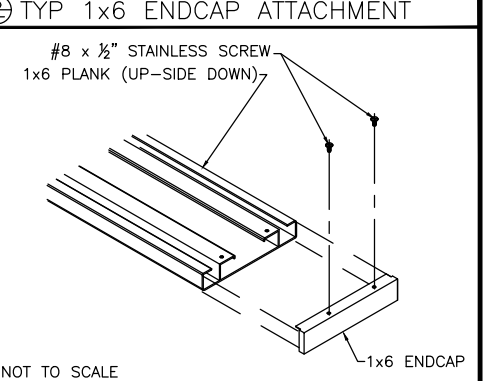
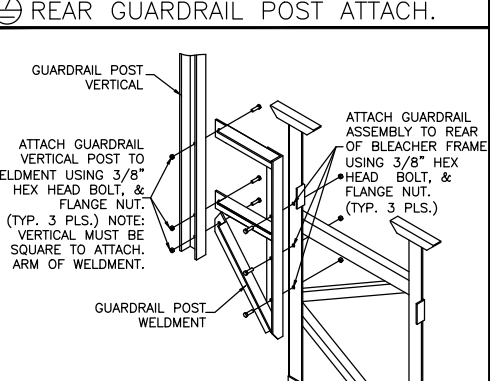
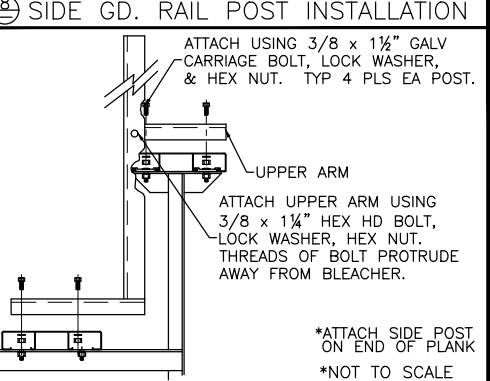
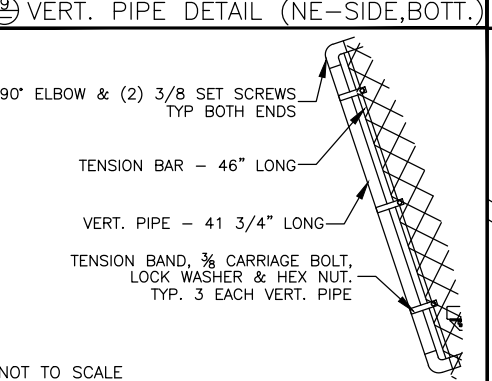
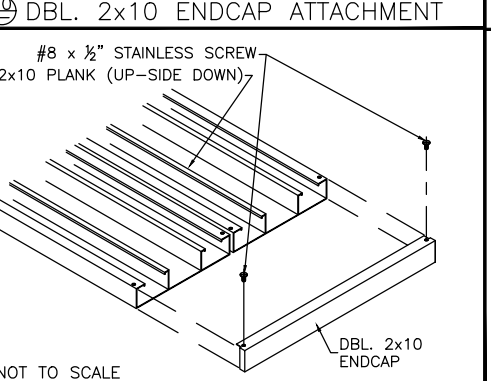
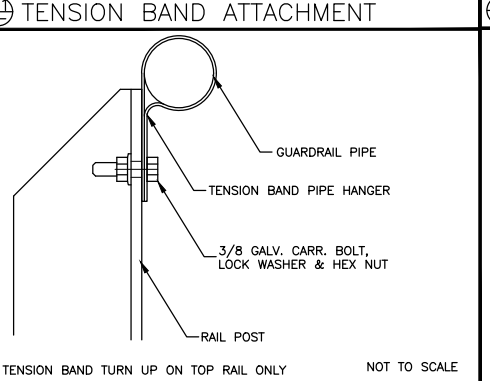
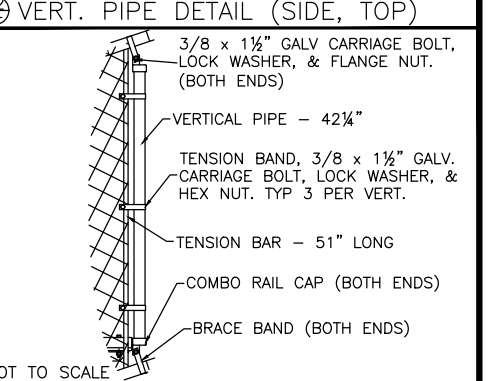
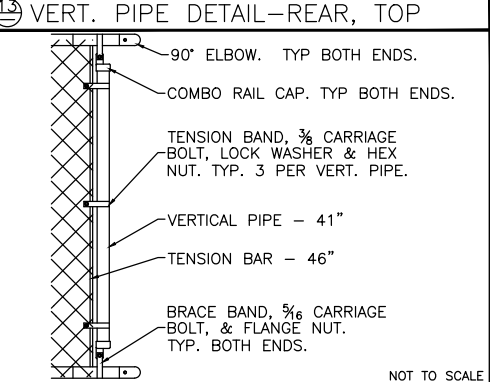
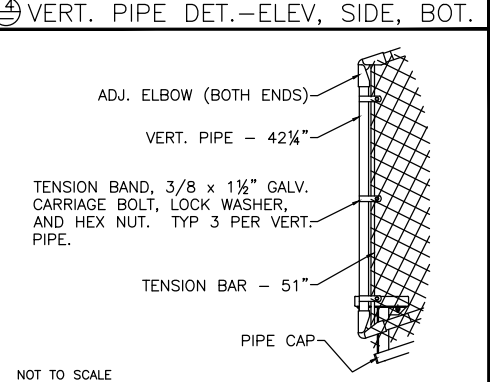
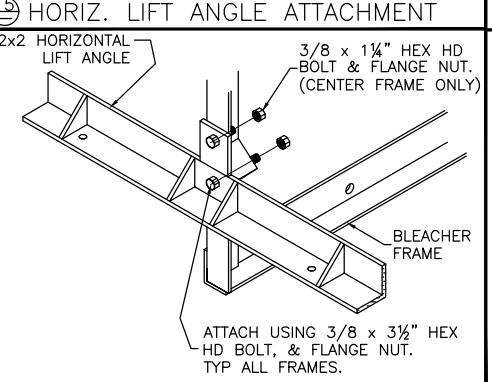
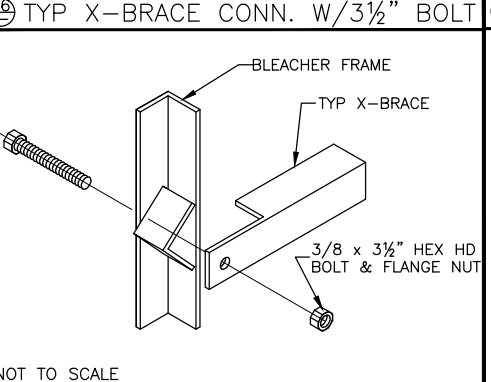
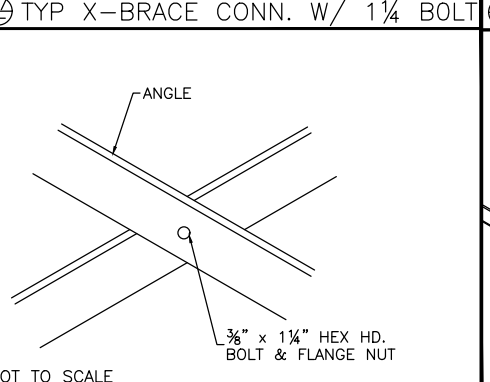
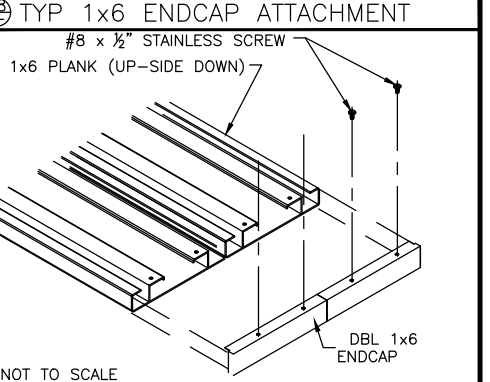


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SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16		
TITLE: NON ELEVATED 10 ROW x 21'-0" GUARD RAIL ASSEMBLY		
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: GR.1

Ⓐ TYP X-BRACE CONN. w/1¼" BOLT  NOT TO SCALE	Ⓑ TYP X-BRACE CONN. w/3" BOLT  NOT TO SCALE	Ⓒ TYP 2x10 PLANK ATTACHMENT  NOT TO SCALE	Ⓓ TYP 1x6 PLANK ATTACHMENT  NOT TO SCALE	Ⓔ TYP 2x10 ENDCAP ATTACHMENT  NOT TO SCALE	Ⓕ TYP 1x6 ENDCAP ATTACHMENT  NOT TO SCALE
Ⓔ REAR GUARDRAIL POST ATTACH.  NOT TO SCALE	Ⓖ SIDE GD. RAIL POST INSTALLATION  NOT TO SCALE	Ⓗ VERT. PIPE DETAIL (NE-SIDE,BOTT.)  NOT TO SCALE	Ⓖ DBL. 2x10 ENDCAP ATTACHMENT  NOT TO SCALE	Ⓗ TENSION BAND ATTACHMENT  NOT TO SCALE	Ⓗ VERT. PIPE DETAIL (SIDE, TOP)  NOT TO SCALE
Ⓗ VERT. PIPE DETAIL-REAR, TOP  NOT TO SCALE	Ⓗ VERT. PIPE DET.-ELEV, SIDE, BOT.  NOT TO SCALE	Ⓗ HORIZ. LIFT ANGLE ATTACHMENT  NOT TO SCALE	Ⓗ TYP X-BRACE CONN. W/3½" BOLT  NOT TO SCALE	Ⓗ TYP X-BRACE CONN. W/ 1¼" BOLT  NOT TO SCALE	Ⓗ TYP 1x6 ENDCAP ATTACHMENT  NOT TO SCALE



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SCALE: N.T.S.	APPROVED BY: CHUCK 6/8/2016	DRAWN BY: JML
DATE: 8/2/16	TITLE: DETAIL SHEETS	
BLEACHER MODEL #: 335bl635-1-DLX / 335bl635-3-DLX		DRAWING NUMBER: DS.1