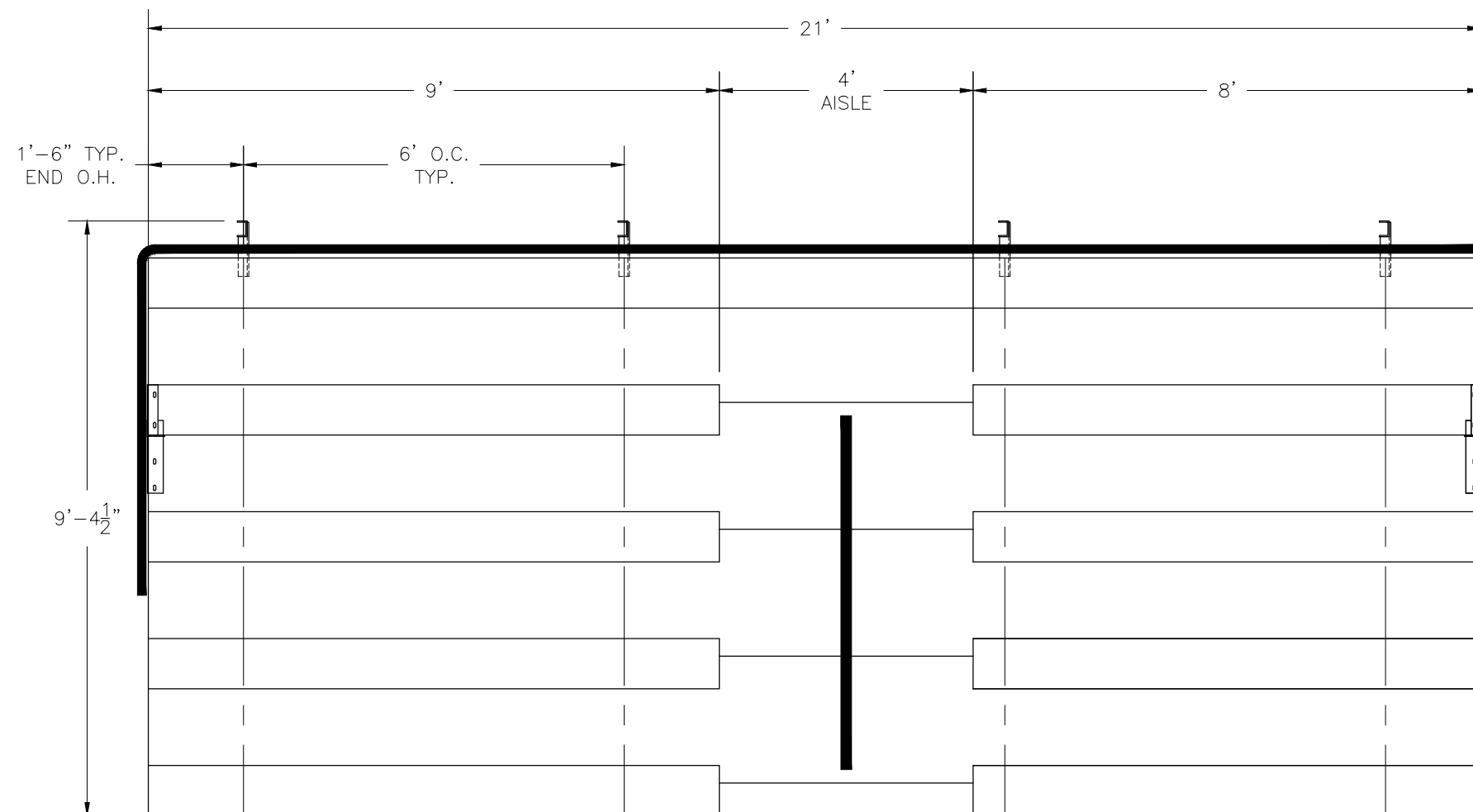




335bl620-4 Assembly Drawings

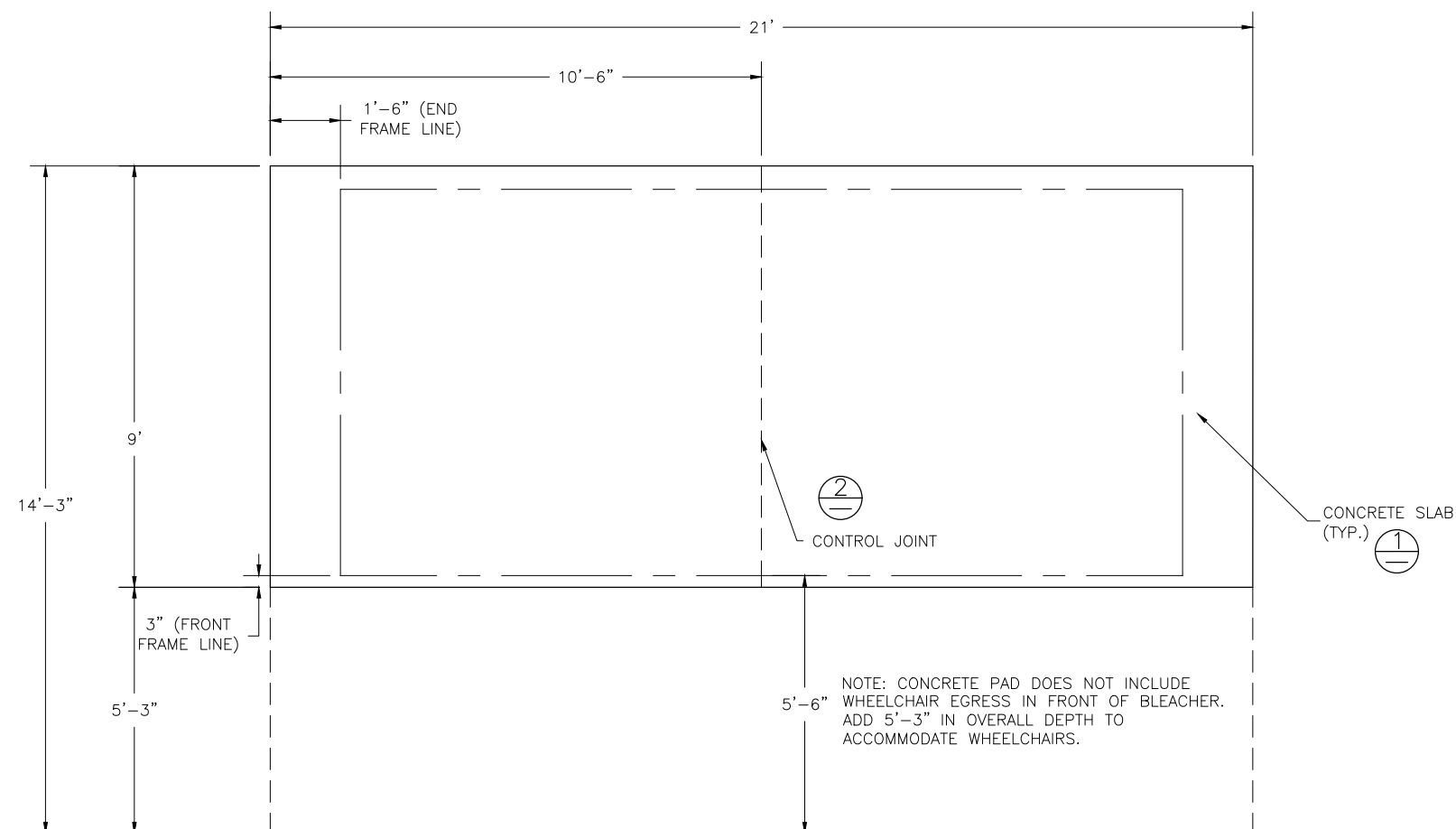
5 Row - Galvanized Steel Frame - Aluminum Bleachers - Non-Elevated - Chain-link Guardrail System - Deluxe Series - 21 Feet - Aisle Center - Weight: 1438lbs - Seats 58

Park Warehouse, LLC	
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CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
AP.1	– ANCHORING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN
BR.1	– BRACE ASSEMBLY
VA.1	– VERTICAL AISLE
GR.1	– GUARDRAIL ASSEMBLY
DS.1	– DETAIL SHEET



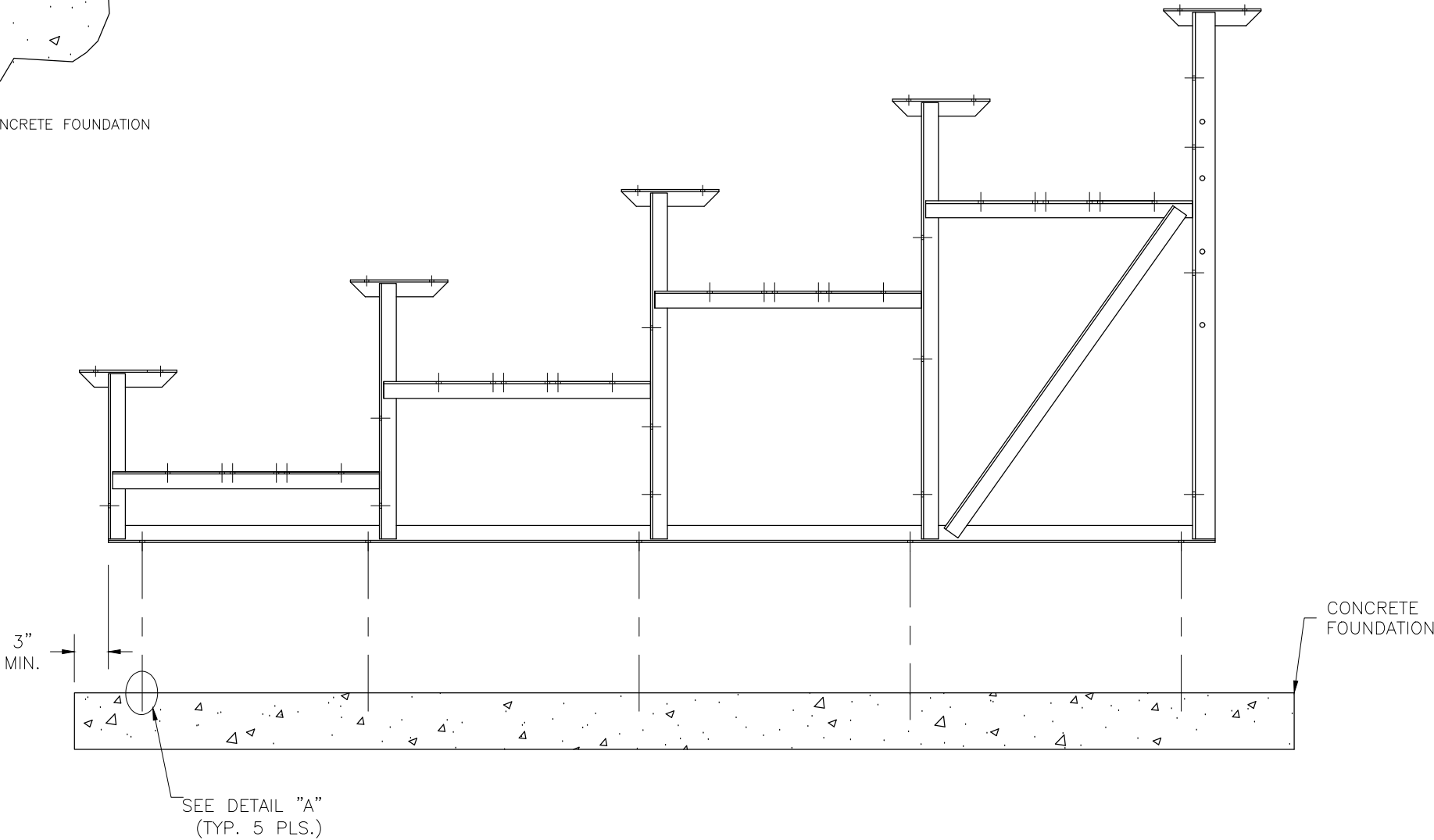
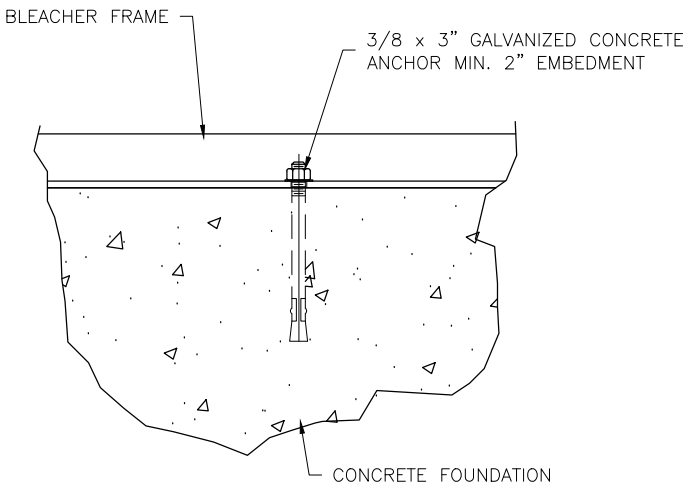
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	1	14
9	6.00	6.00	4	24
8	5.33	5.00	4	20
NET SEATS				58
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				58

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				SCALE: N.T.S.	APPROVED BY:
				DATE: 12/2/15	CHUCK 5/22/2016
				DRAWN BY: JML	
TITLE:				NON ELEVATED 5 ROW x 21'-0" BLEACHER	
BLEACHER MODEL #:				335bl620-4-DLX	DRAWING NUMBER: TD.1



SCALE: N.T.S.		APPROVED BY: CHUCK 5/22/2016	DRAWN BY: JML
DATE: 12/2/15			
TITLE: NON ELEVATED 5 ROW x 21'-0" BLEACHER			
BLEACHER MODEL #: 335b1620-4-DLX			DRAWING NUMBER: F

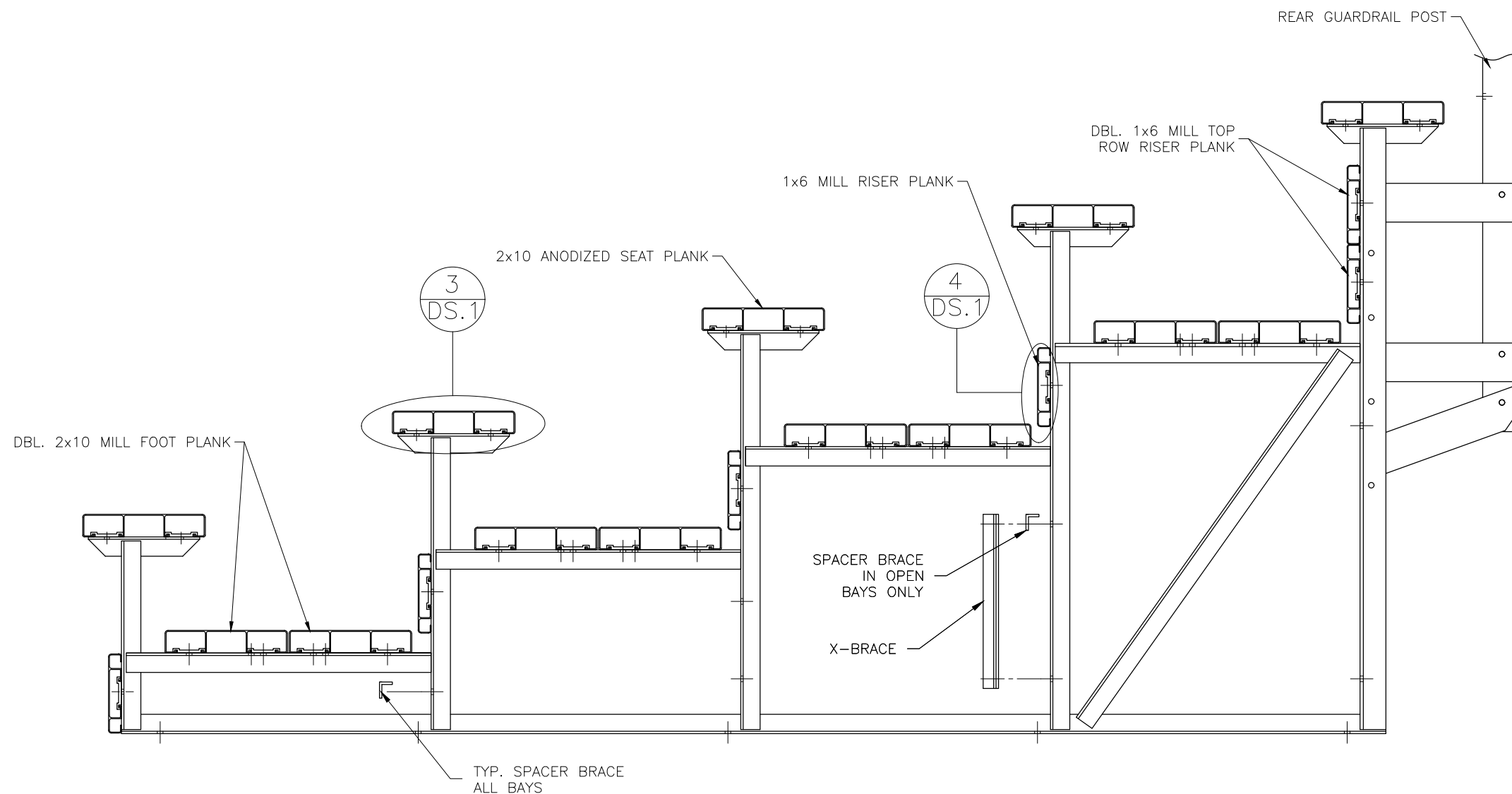
DETAIL "A" - CONC. ANCHOR ATTACHMENT



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SCALE: N.T.S.	APPROVED BY: CHUCK	DRAWN BY: JML
DATE: 12/2/15	5/22/2016	
TITLE: ANCHORING PLAN		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: AP.1



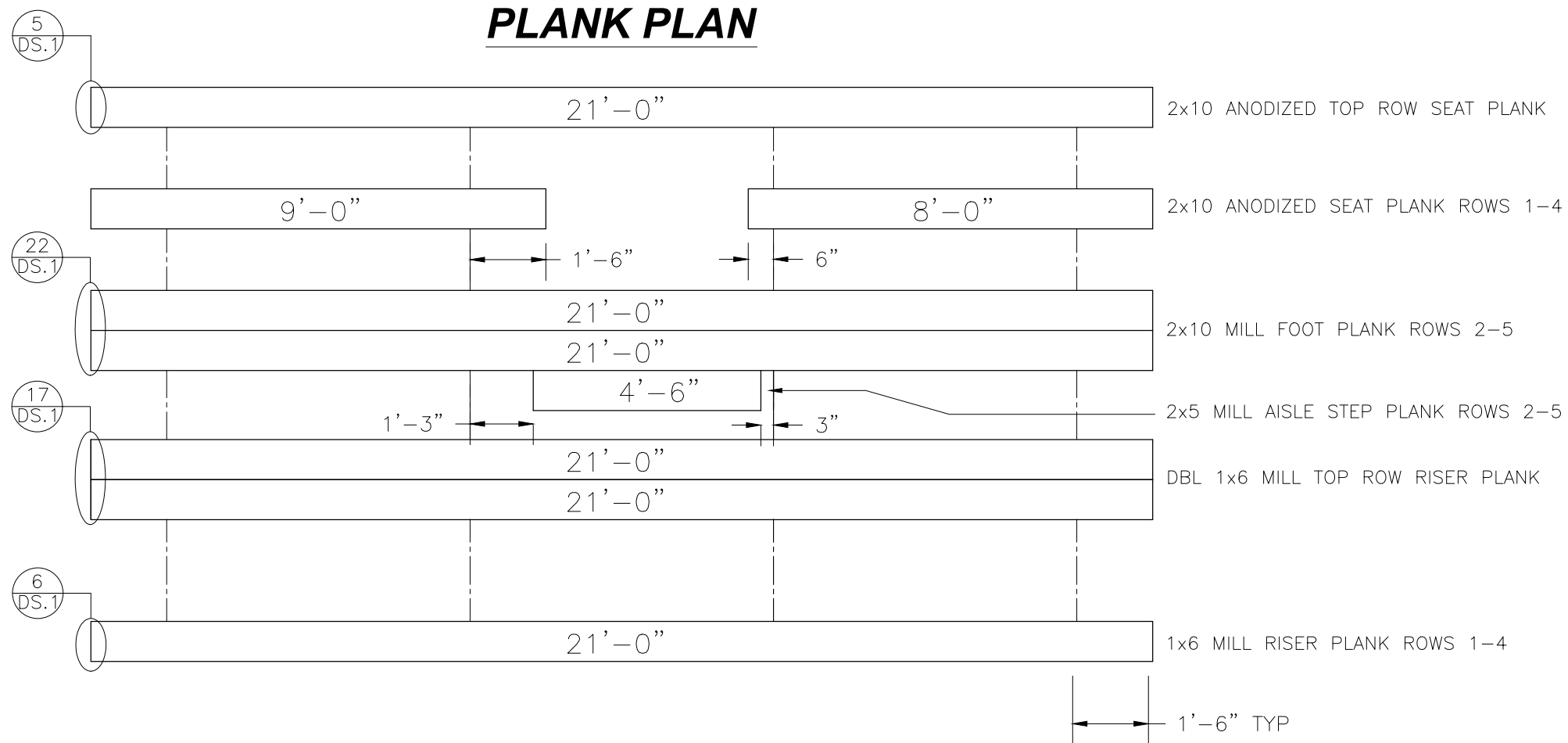
*REFER TO BR.1 FOR BRACING LOCATION AND SIZE

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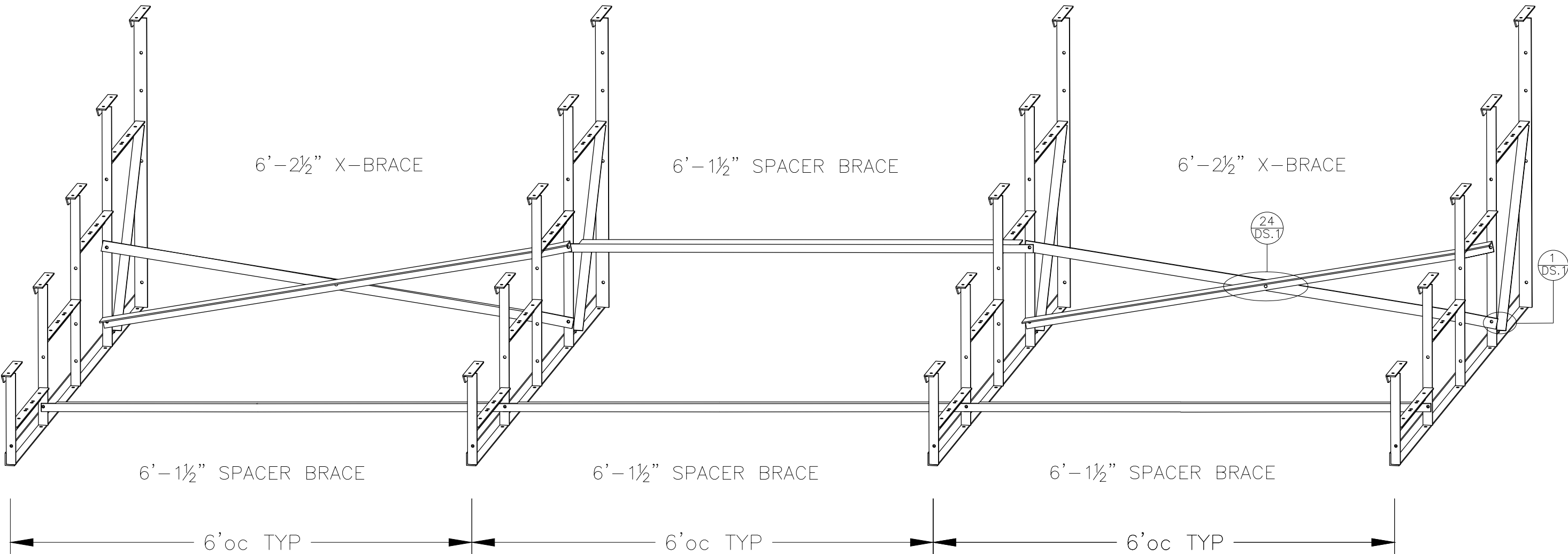
SCALE: N.T.S.	APPROVED BY: CHUCK	DRAWN BY: JML
DATE: 12/2/15	5/22/2016	
TITLE: BLEACHER ASSEMBLY		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: BA.1



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 12/2/15	CHUCK 5/22/2016	JML
TITLE: NON ELEVATED 5 ROW x 21'-0" PLANK & FRAMING PLAN		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: PF.1

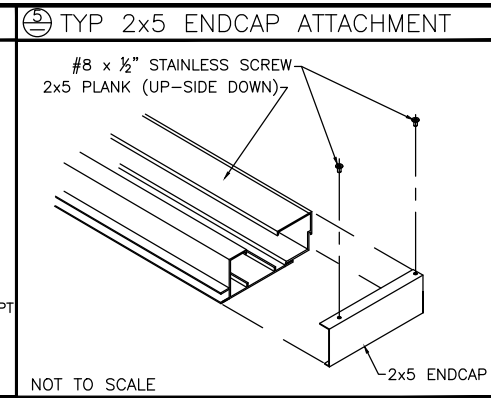
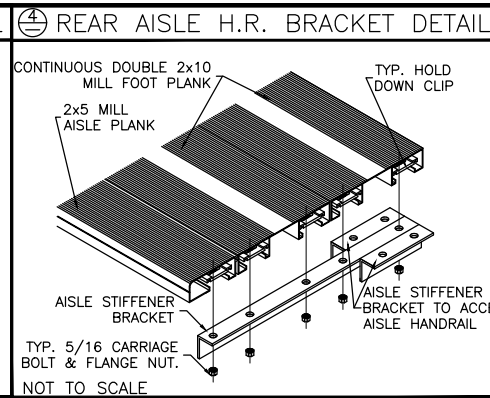
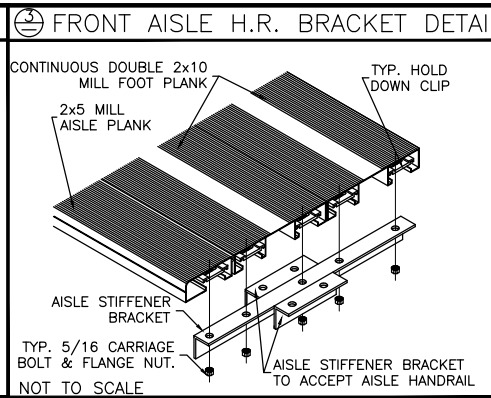
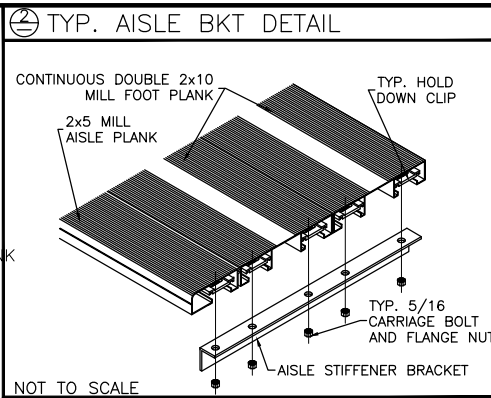
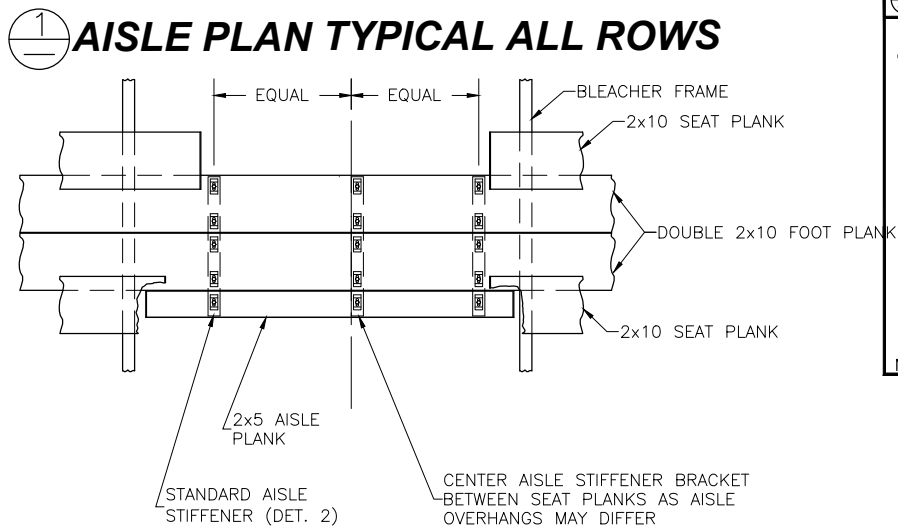
PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF ONE FLAT BAR AND ONE ANGLE. ONCE ASSEMBLED, THEY WILL BECOME AN "X". THEY BOLT TOGETHER WITH A 3/8" X 1 1/4" HEX HEAD BOLT AND FLANGE NUT THRU THE CENTER HOLE. (SEE DETAIL 24 ON DETAIL SHEET).



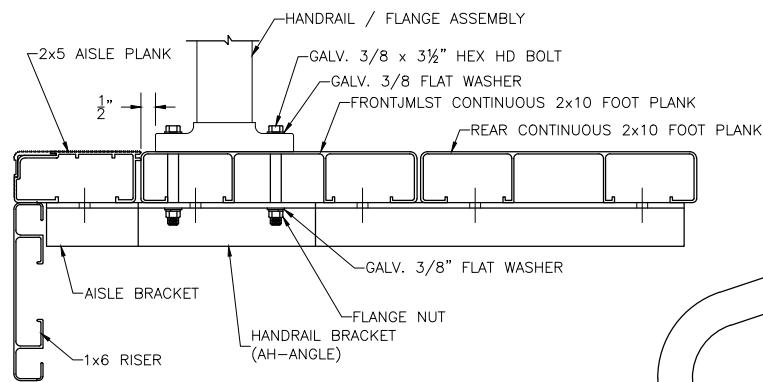
DETAIL IS TO DEPICT CROSS BRACING ATTACHMENT ONLY. FRAME DESIGN MAY VARY.

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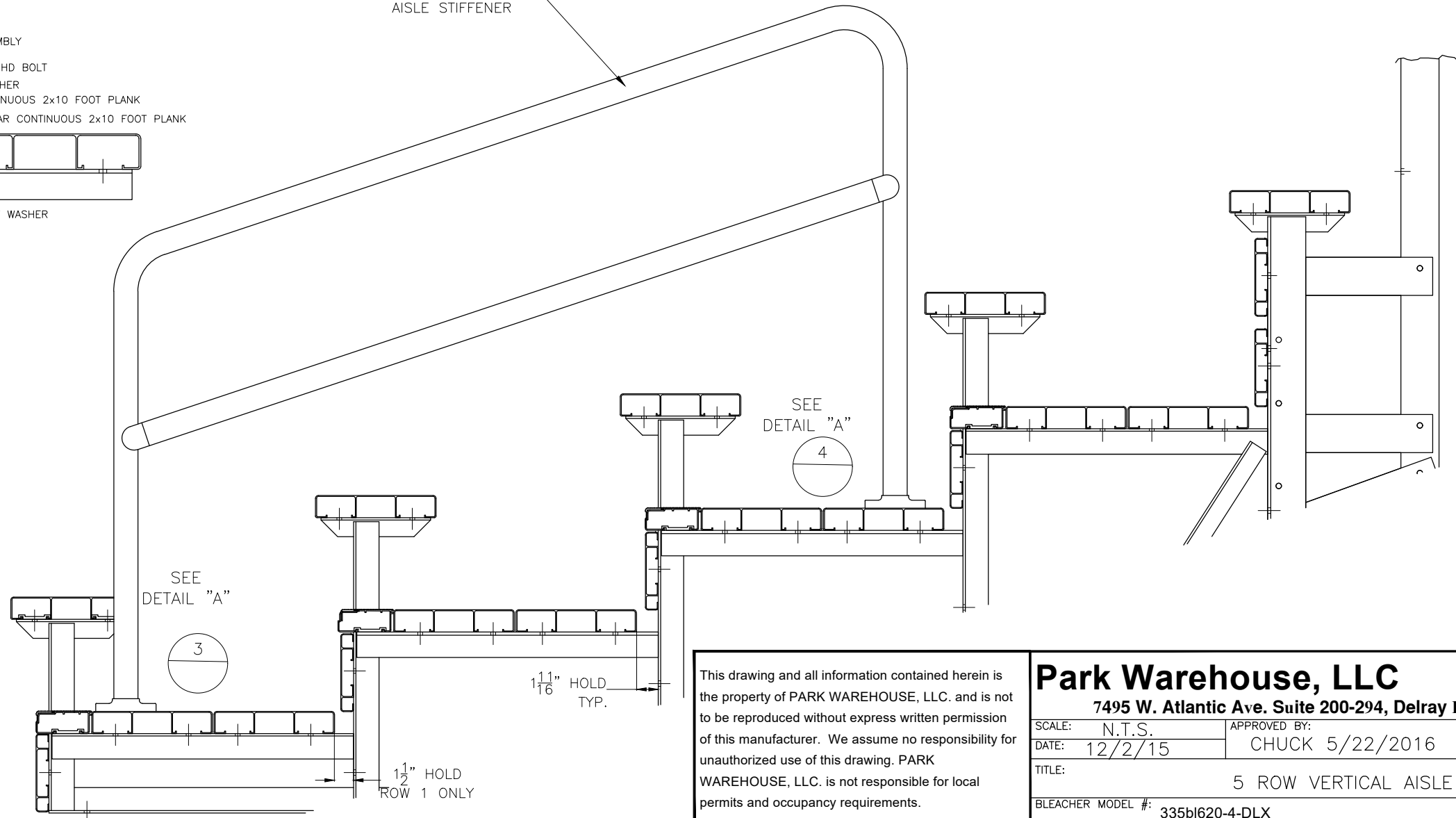
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SCALE: N.T.S.	APPROVED BY: CHUCK	DRAWN BY: JML
DATE: 12/2/15	5/22/2016	
TITLE: NON ELEVATED 5 ROW x 21'-0" BRACE ASSEMBLY		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: BR.1



DETAIL A



3 STEP AISLE HANDRAIL
TYP 1 PLS. PER AISLE
LOCATE OVER CENTER
AISLE STIFFENER

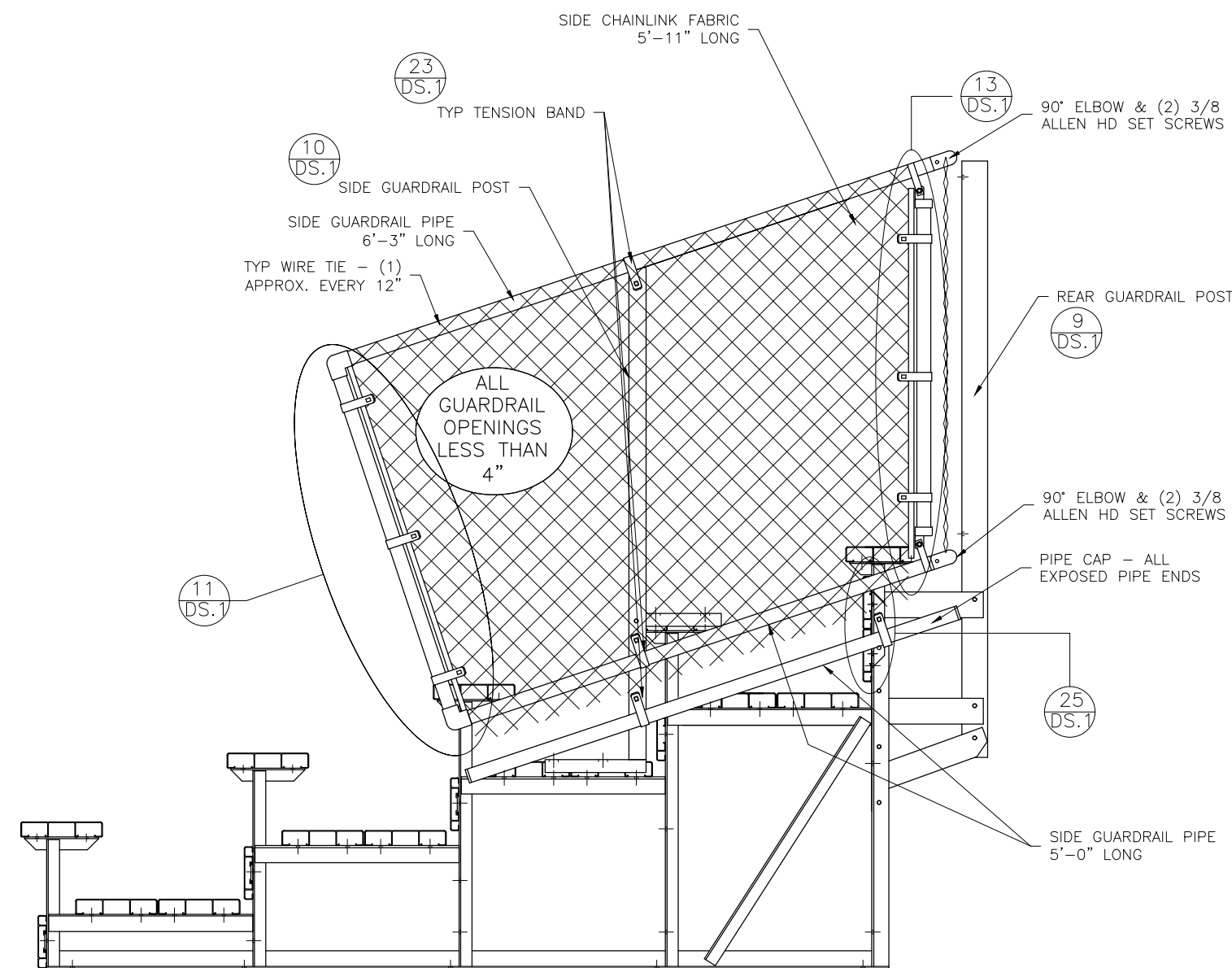
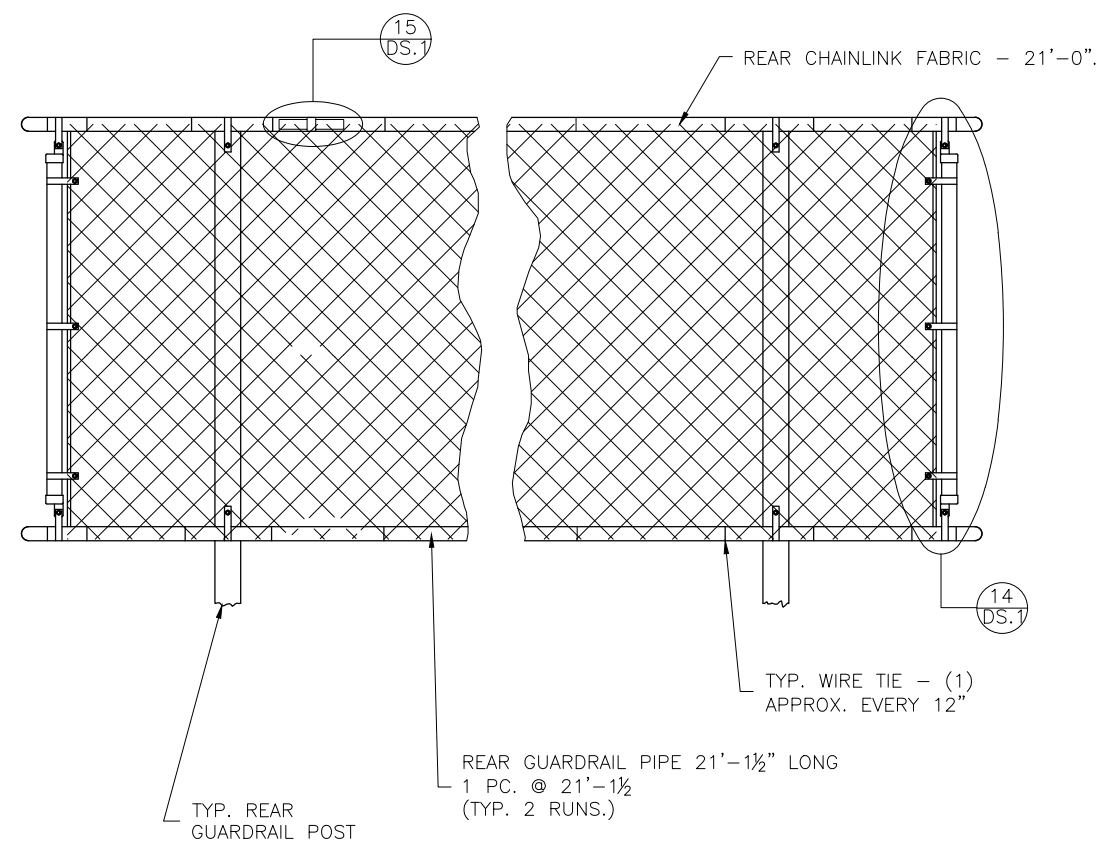


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SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 12/2/15	CHUCK 5/22/2016	JML
TITLE:		
5 ROW VERTICAL AISLE		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: VA.1



REAR GUARDRAIL



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SCALE: N.T.S.	APPROVED BY: CHUCK	DRAWN BY: JML
DATE: 12/2/15	5/22/2016	
TITLE: NON ELEVATED 5 ROW x 21'-0" GUARD RAIL ASSEMBLY		
BLEACHER MODEL #: 335bl620-4-DLX		DRAWING NUMBER: GR.1

TYP X-BRACE CONN. W/ 1 1/4" BOLT NOT TO SCALE	TYP X-BRACE CONN. w/3" BOLT NOT TO SCALE	TYP 2x10 PLANK ATTACHMENT NOT TO SCALE	TYP 1x6 PLANK ATTACHMENT NOT TO SCALE	TYP 2x10 ENDCAP ATTACHMENT NOT TO SCALE	TYP 1x6 ENDCAP ATTACHMENT NOT TO SCALE
TYP 2x10 SPLICE CONN. NOT TO SCALE	TYP 1x6 SPLICE CONN. NOT TO SCALE	REAR GUARDRAIL POST ATTACH. NOT TO SCALE	SIDE GD. RAIL POST INSTALLATION NOT TO SCALE	VERT. PIPE DETAIL (NE-SIDE,BOTT.) NOT TO SCALE	VERT. PIPE DET.-ELEV, SIDE, BOT. NOT TO SCALE
VERT. PIPE DETAIL (SIDE, TOP) NOT TO SCALE	VERT. PIPE DETAIL-REAR, TOP NOT TO SCALE	PIPE COUPLER INSTALLATION NOT TO SCALE	VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE	TYP 1x6 ENDCAP ATTACHMENT NOT TO SCALE	RB-210/BOLT DETAIL NOT TO SCALE
VERTICAL PIPE DETAIL (REAR) NOT TO SCALE	VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE	VERT. PIPE DET.- SIDE TOP NOT TO SCALE	DBL. 2x10 ENDCAP ATTACHMENT NOT TO SCALE	TENSION BAND ATTACHMENT NOT TO SCALE	TYP X-BRACE CONN. W/ 1 1/4 BOLT NOT TO SCALE
LOWER PIPE BRACKET ATTACH. NOT TO SCALE	PARK WAREHOUSE This drawing and all information contained herein is the property of PARK WAREHOUSE, LLC. and is not to be reproduced without express written permission of this manufacturer. We assume no responsibility for unauthorized use of this drawing. PARK WAREHOUSE, LLC. is not responsible for local permits and occupancy requirements. Park Warehouse, LLC 7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446 SCALE: N.T.S. DATE: 12/2/15 APPROVED BY: CHUCK 5/22/2016 DRAWN BY: JML TITLE: DETAIL SHEETS BLEACHER MODEL #: 335bi620-4-DLX DRAWING NUMBER: DS.1				