



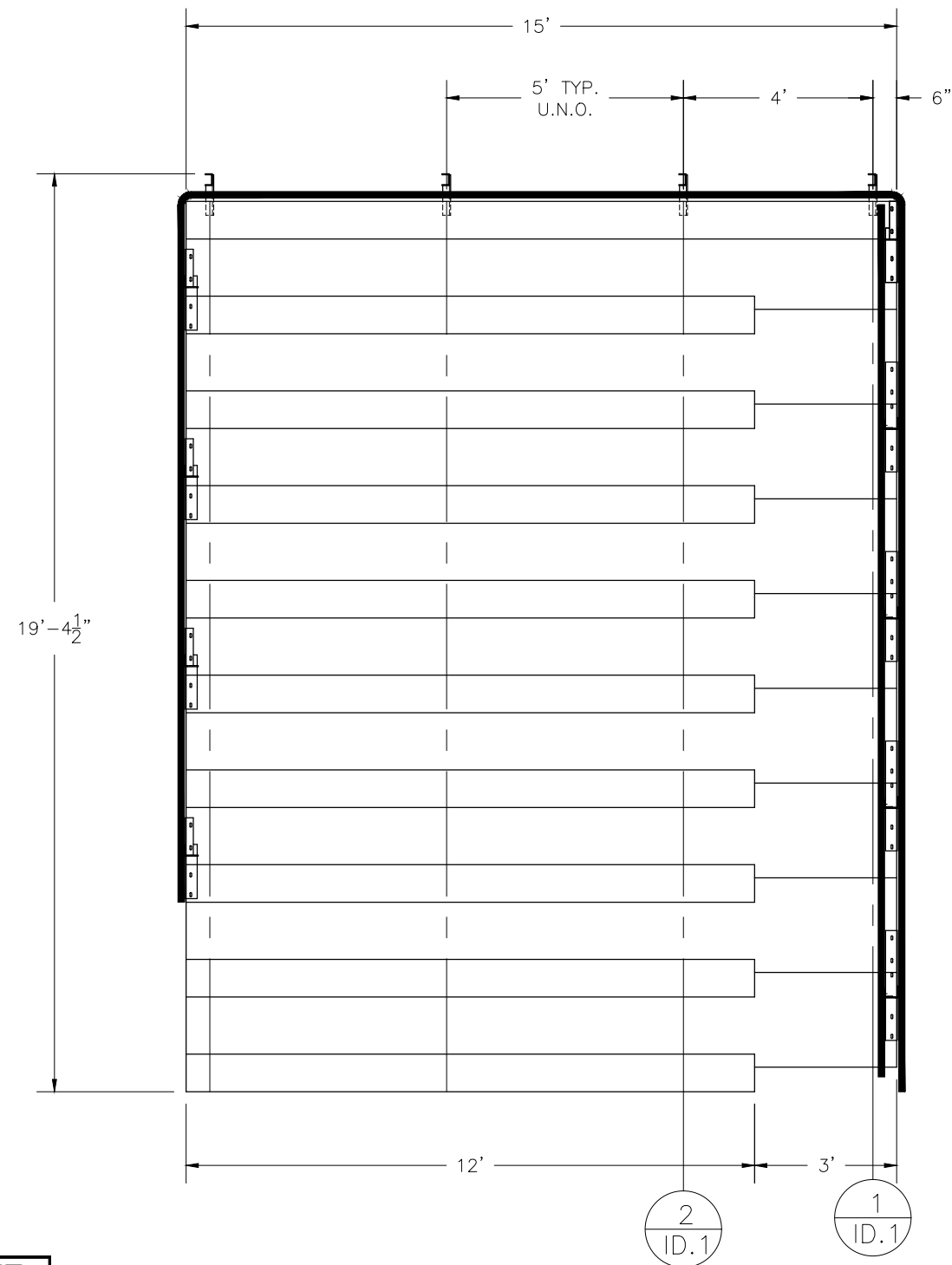
335bl615-3 Assembly Drawings

10 Row - Aluminum Bleachers - Non-Elevated - Chain-link Guardrail System - 15 Feet - Aisle Spectator Left - Weight: 2190lbs - Seats 69

Park Warehouse, LLC

7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
ID.1	– FRAME ID
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN
GR.1	– GUARDRAIL ASSEMBLY
VA.1	– VERTICAL AISLE ASSEMBLY
DS.1	– DETAIL SHEET

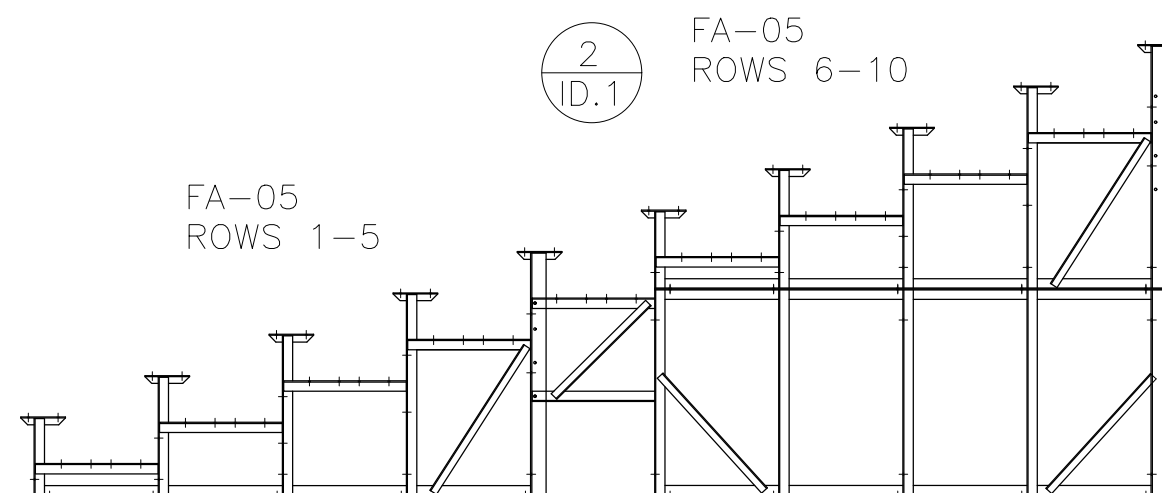
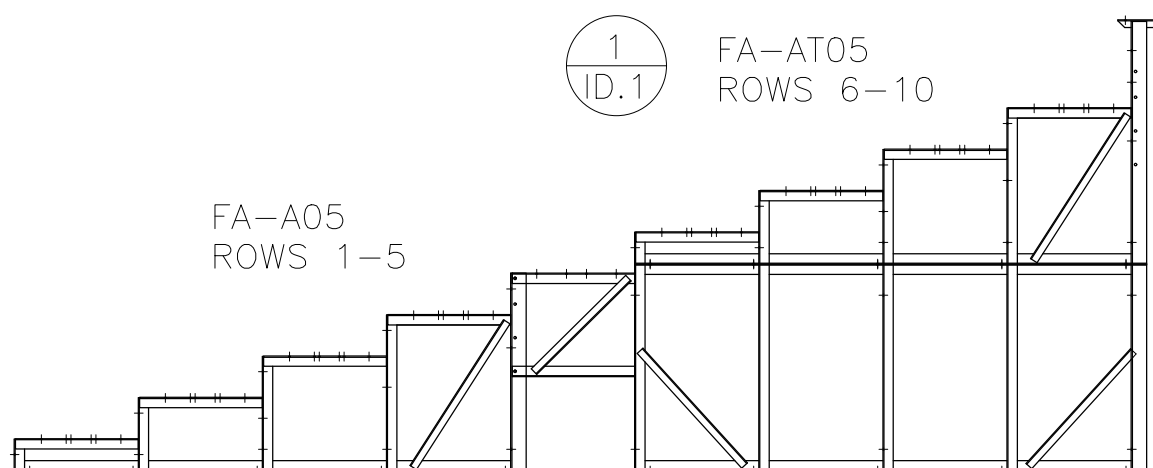


TYP. UNLESS
NOTED

SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	1	10
12	8.00	8.00	9	72
NET SEATS				82
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				82

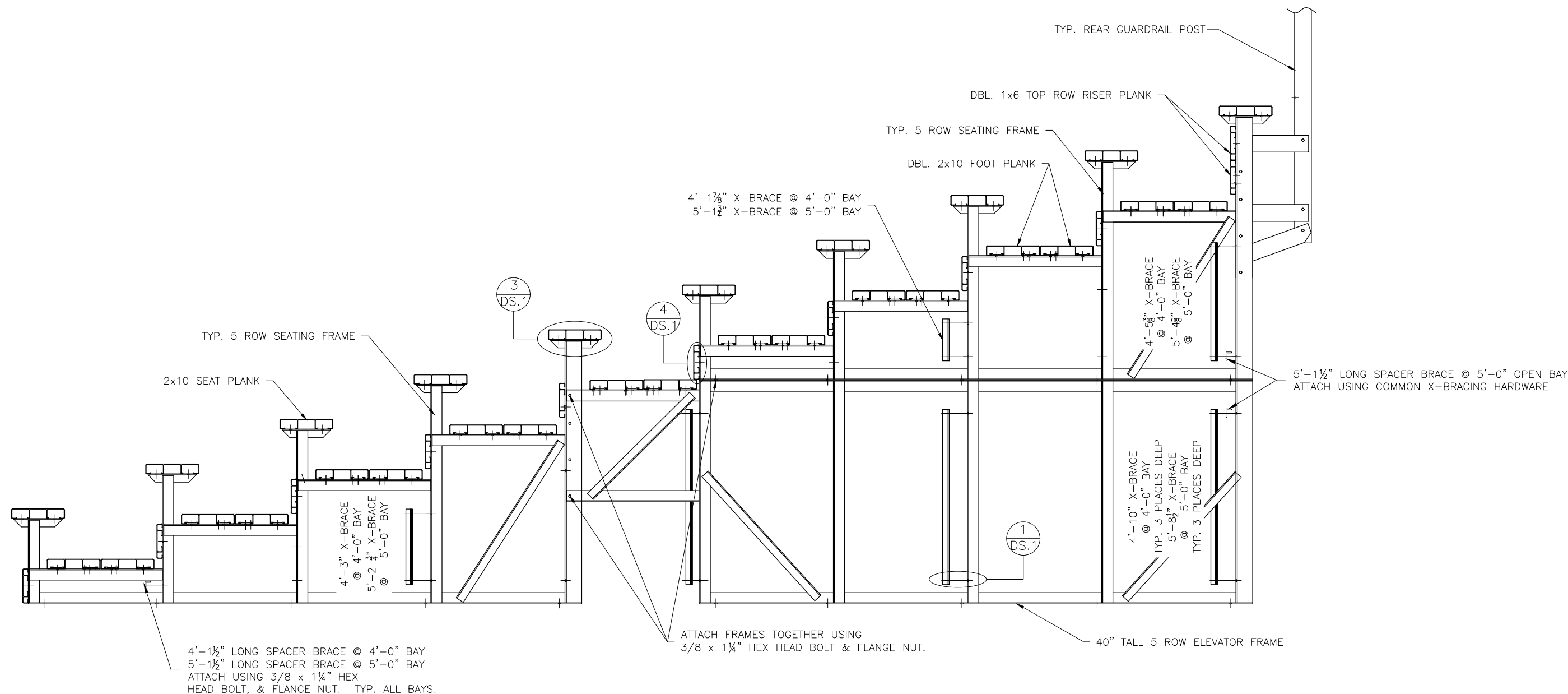
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SCALE: N.T.S.		APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17			
TITLE: NON ELEV 10 ROW x 15-0" BLEACHER SEATING PLAN			
BLEACHER MODEL #: 335bl615-3-DLX-CLL			DRAWING NUMBER: TD.1



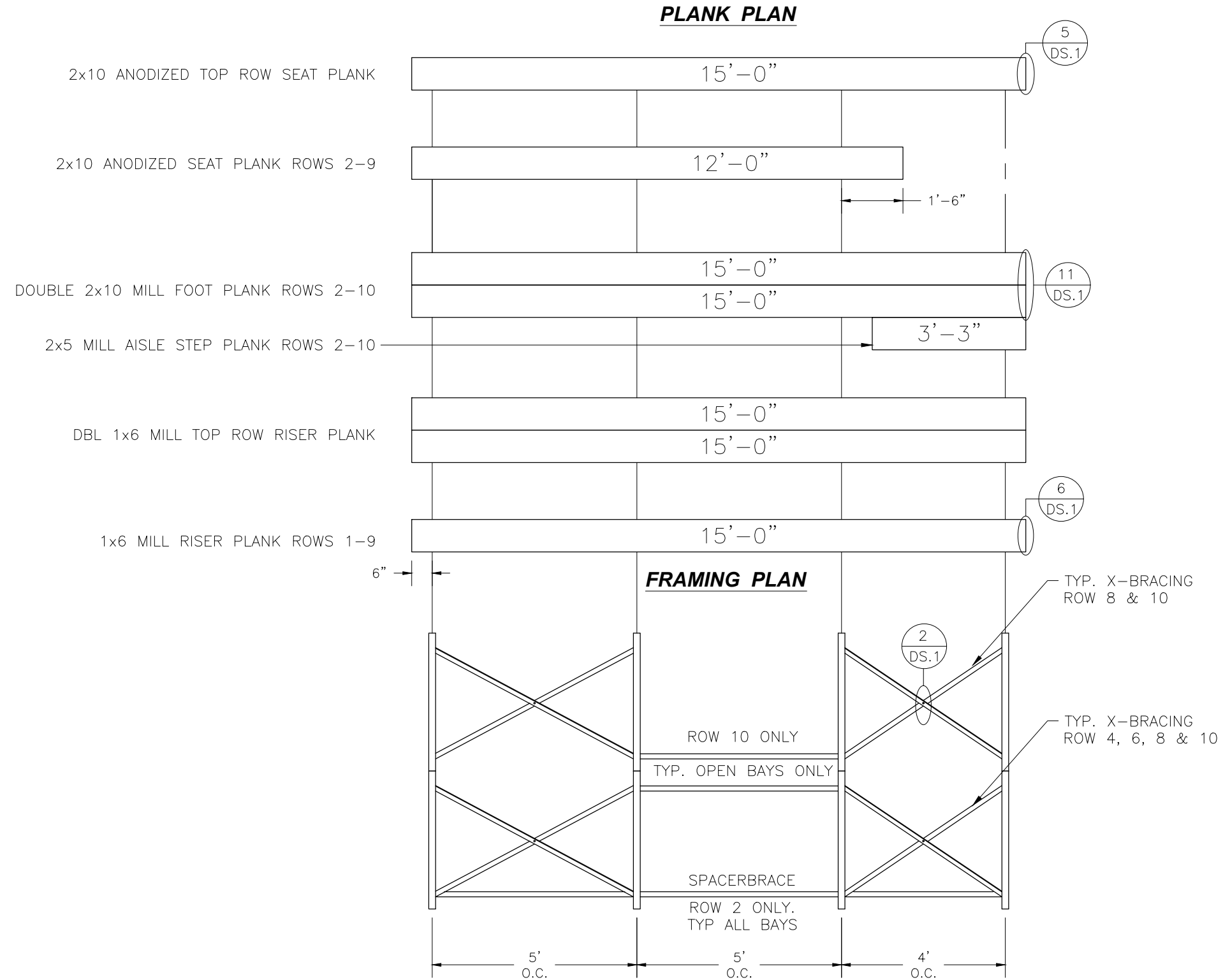
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: FRAME ID		
BLEACHER MODEL #: 335b1615-3-DLX-CLL	DRAWING NUMBER: ID.1	



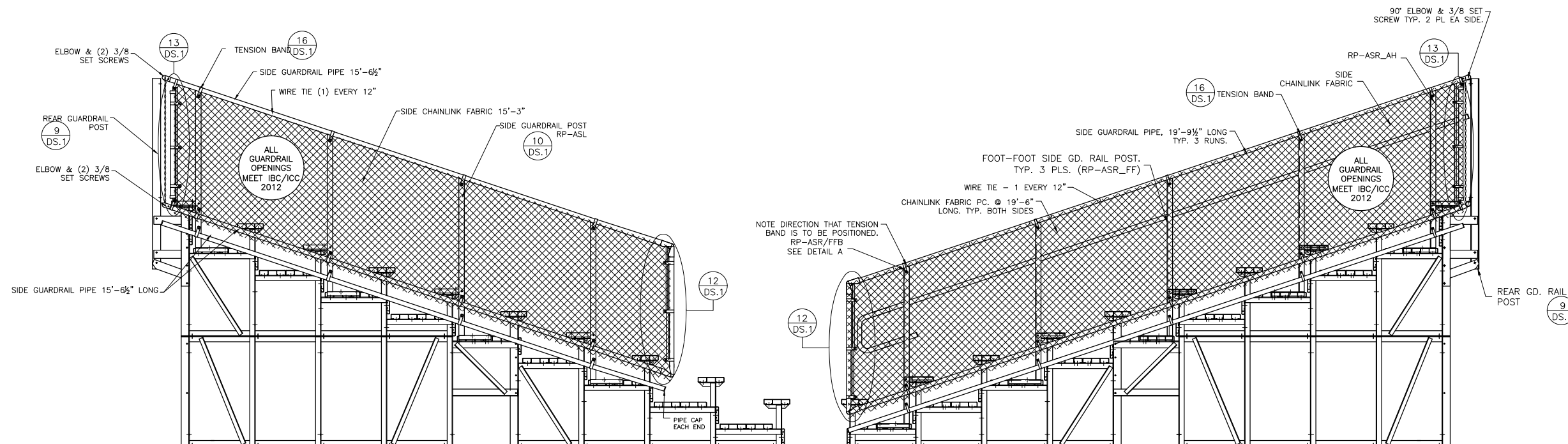
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE:	BLEACHER ASSEMBLY	
BLEACHER MODEL #:	335bl615-3-DLX-CLL	DRAWING NUMBER: BA.1

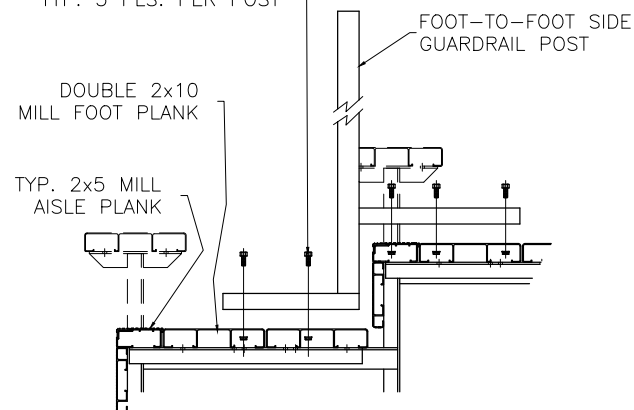


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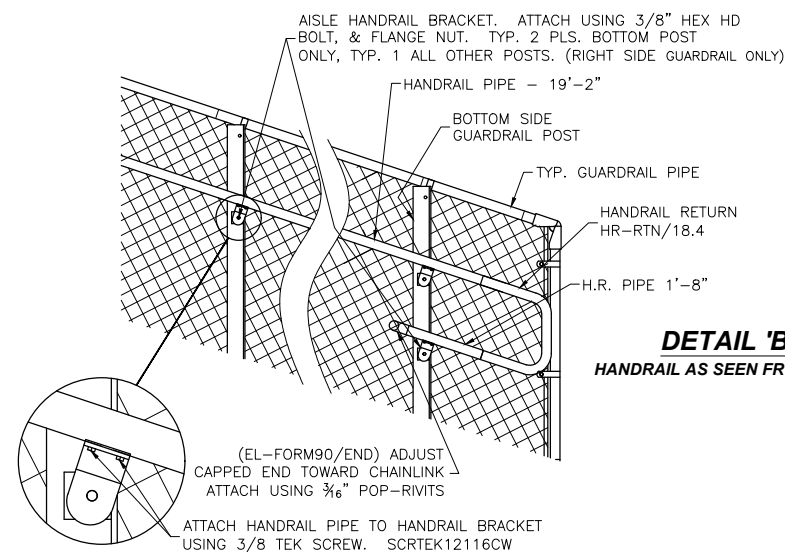
Park Warehouse, LLC 7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446		
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15-0" PLANK & FRAMING PLAN		
BLEACHER MODEL #: 335bl615-3-DLX-CLL		DRAWING NUMBER: PF.1



ATTACH SIDE POST TO END OF BLEACHER USING 3/8" CARRIAGE BOLT, & FLANGE NUT. TYP. 5 PLS. PER POST

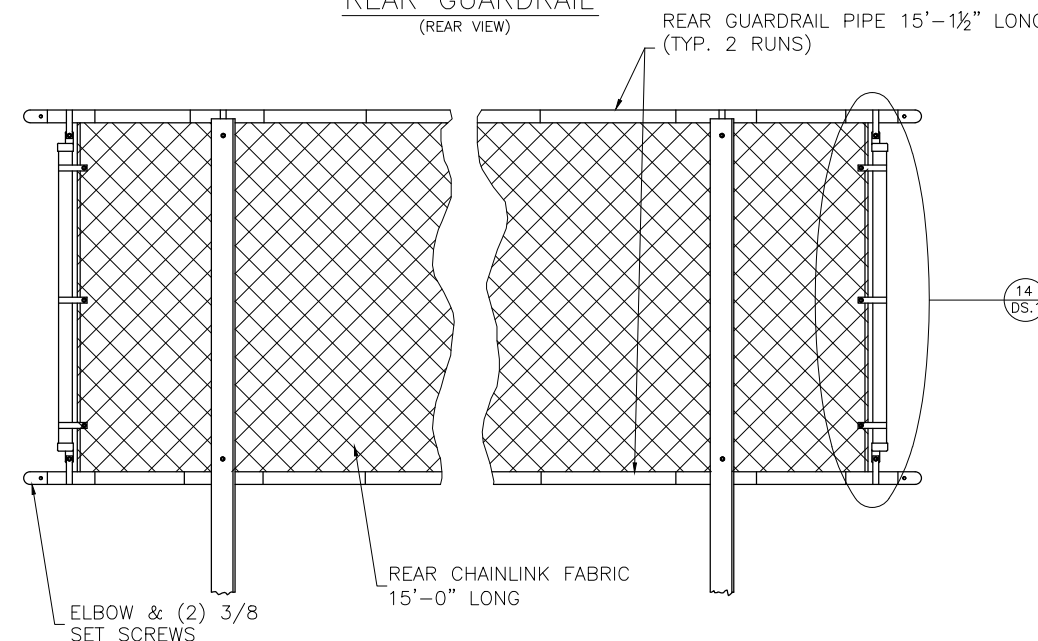


DETAIL 'A'
FOOT-TO-FOOT SIDE GUARDRAIL POST ATTACHMENT



DETAIL 'B'
HANDRAIL AS SEEN FROM

REAR GUARDRAIL
(REAR VIEW)



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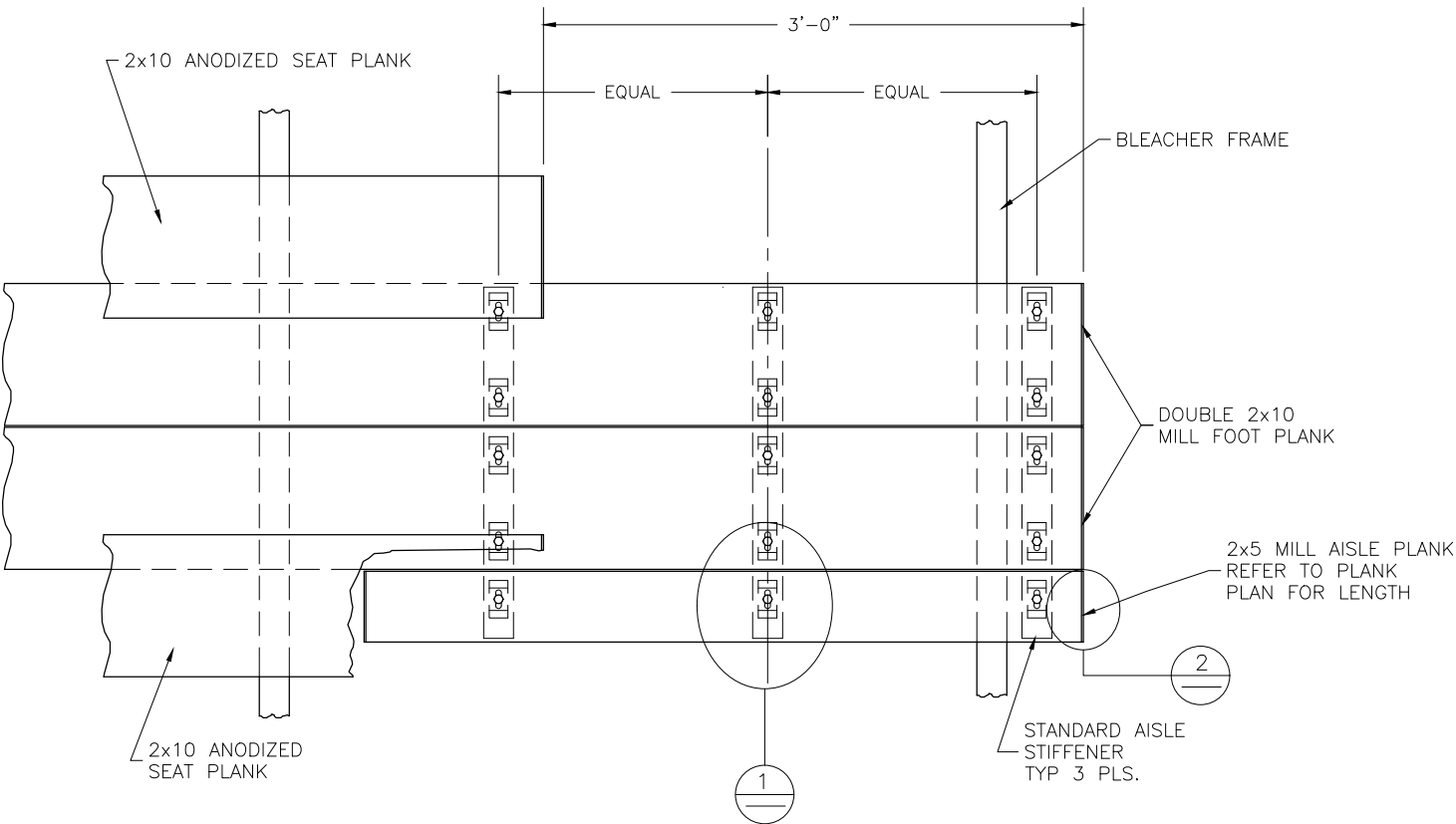
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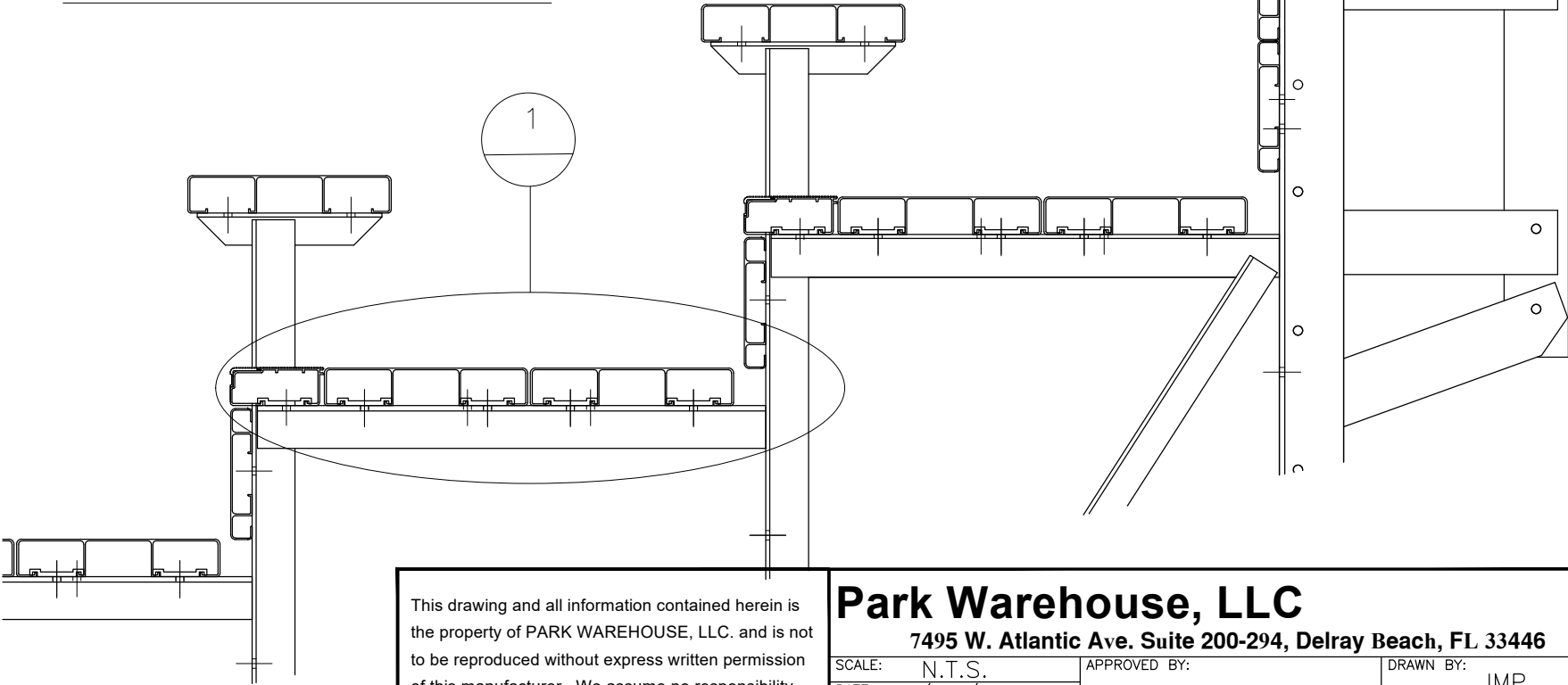
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15-0" GUARD RAIL ASSEMBLY		
BLEACHER MODEL #: 335bl615-3-DLX-CLL		DRAWING NUMBER: GR.1

**SEE PRINT DS.1
FOR ALL ASSEMBLY DETAILS.**

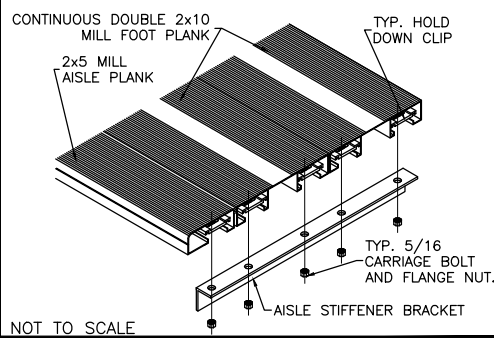
AISLE PLAN TYP ALL ROWS



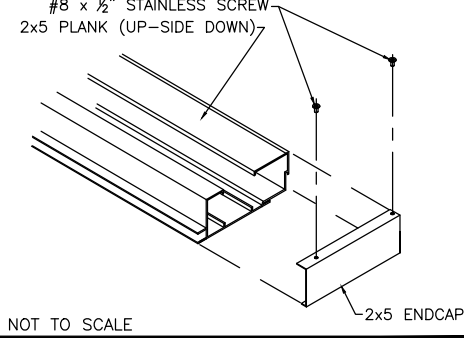
SECTION OF TYPICAL END AISLE



TYP. AISLE BKT DETAIL



TYP 2x5 ENDCAP ATTACHMENT



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15-0" VERTICAL AISLE ASSEMBLY		
BLEACHER MODEL #: 335b615-3-DLX-CLL	DRAWING NUMBER: VA.1	

Ⓐ TYP X-BRACE CONN. W/ 1¼ BOLT NOT TO SCALE	Ⓑ TYP X-BRACE CONN. W/ 1¼ BOLT NOT TO SCALE	Ⓒ TYP 2x10 PLANK ATTACHMENT NOT TO SCALE	Ⓓ TYP 1x6 PLANK ATTACHMENT NOT TO SCALE	Ⓔ TYP 2x10 ENDCAP ATTACHMENT NOT TO SCALE	Ⓕ TYP 1x6 ENDCAP ATTACHMENT NOT TO SCALE
Ⓖ TYP 2x10 SPLICE CONN. NOT TO SCALE	Ⓗ TYP 1x6 SPLICE CONN. NOT TO SCALE	Ⓘ REAR GUARDRAIL POST ATTACH. NOT TO SCALE	Ⓚ SIDE GD. RAIL POST INSTALLATION *NOT TO SCALE	Ⓛ DBL. 2x10 ENDCAP ATTACHMENT NOT TO SCALE	Ⓜ VERT. PIPE DET.-ELEV, SIDE, BOT. NOT TO SCALE
Ⓜ VERT. PIPE DETAIL (SIDE, TOP) NOT TO SCALE	Ⓨ VERT. PIPE DETAIL-REAR, TOP NOT TO SCALE	Ⓩ PIPE COUPLER INSTALLATION NOT TO SCALE	ⓐ TENSION BAND ATTACHMENT NOT TO SCALE	ⓑ VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE	ⓓ VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: DETAIL SHEETS		
BLEACHER MODEL #: 335bl615-3-DLX-CLL		DRAWING NUMBER: DS.1