



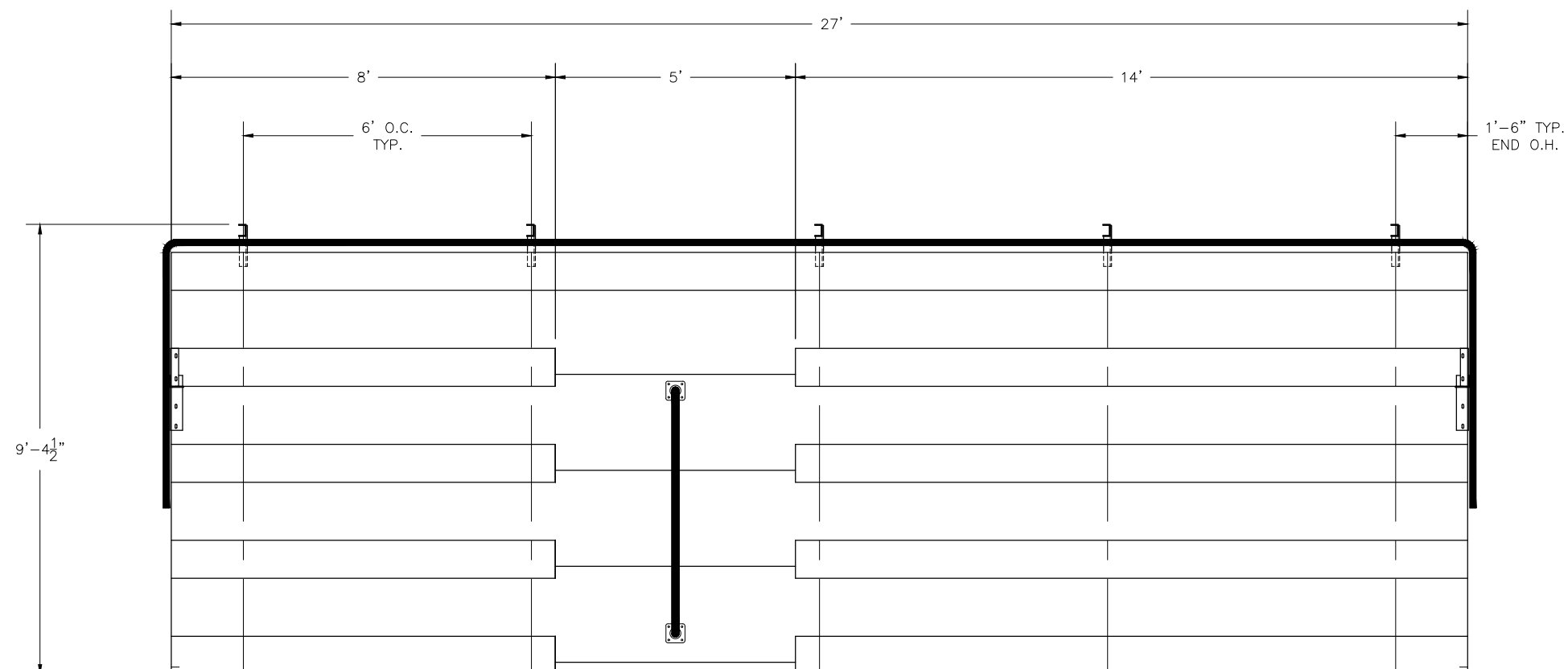
335bl610-6 Assembly Drawings

5 Row - Aluminum Bleachers - Non-Elevated - Chain-link Guardrail System - 27 Feet - Aisle Center - Weight: 1559lbs - Seats 74

Park Warehouse, LLC

7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
BA.1	– BLEACHER FRAMING & CLIP PRE-ASSEMBLY
BA.2	– BLEACHER BRACING LOCATION PLAN
BA.3	– BLEACHER ASSEMBLY
AP.1	– ANCHORING PLAN
PF.1	– PLANK & FRAMING PLAN
VA.1	– VERTICAL AISLE ASSEMBLY
GR.1	– GUARDRAIL ASSEMBLY

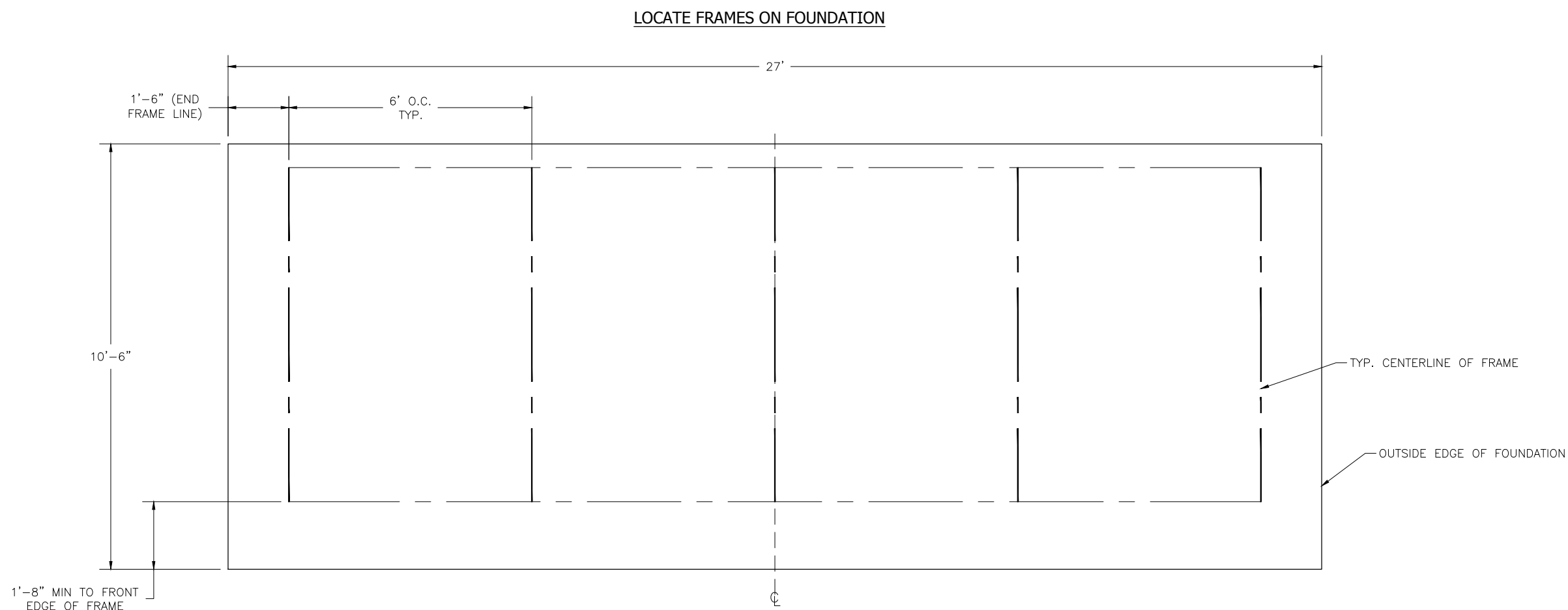


SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
27	18.00	18.00	1	18
8	5.33	5.00	4	20
14	9.33	9.00	4	36
NET SEATS				74
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				74

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of

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SCALE: N.T.S.		APPROVED BY:	DRAWN BY:
DATE: 12/27/16			IMP
TITLE: 5 ROW X 27'-0" BLEACHER SEATING PLAN			
BLEACHER MODEL #: 335bl610-6-DLX			DRAWING NUMBER: TD.1

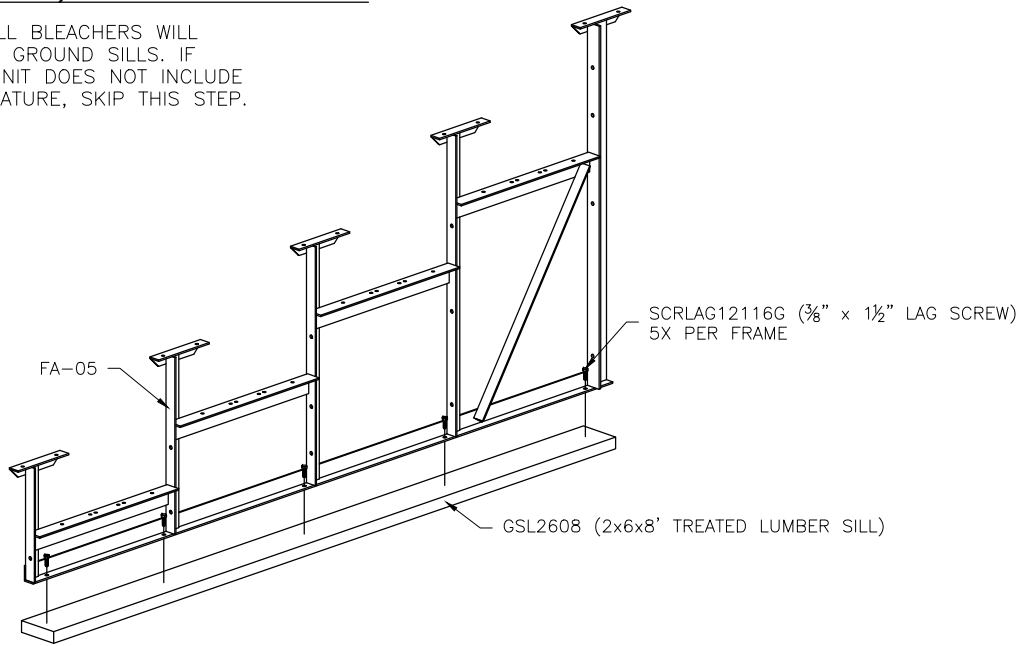


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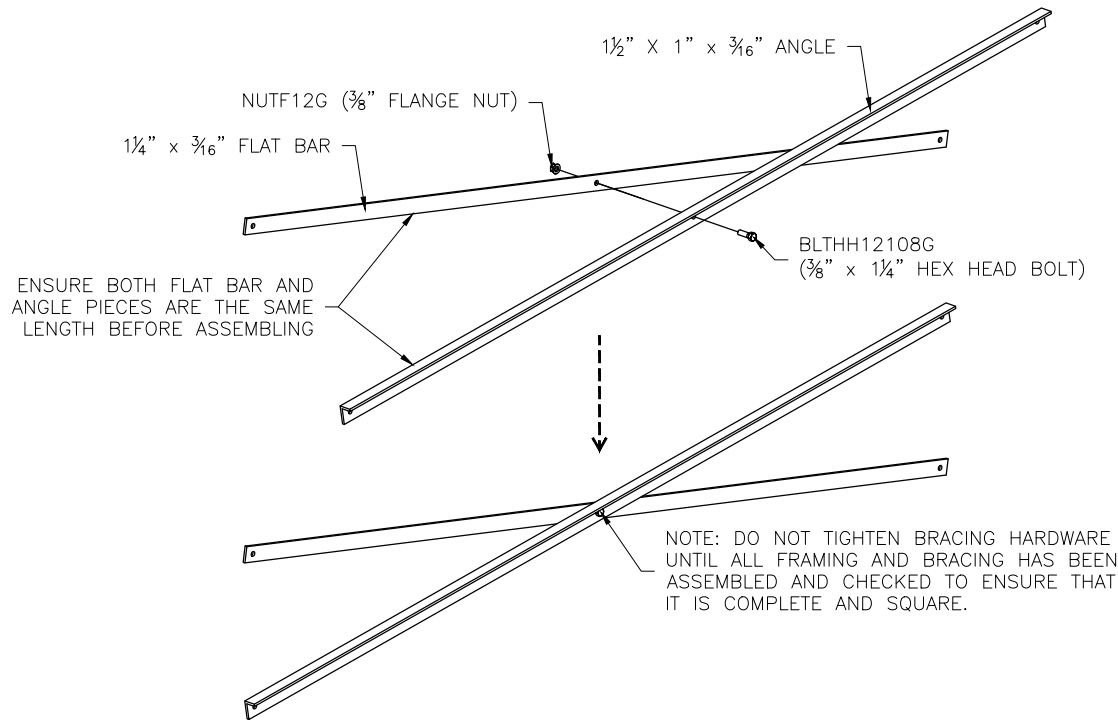
SCALE: N.T.S.		APPROVED BY:	DRAWN BY: IMP
DATE: 12/27/16			
TITLE: 5 ROW 27'-0" FOUNDATION PLAN			
BLEACHER MODEL #: 335bl610-6-DLX			DRAWING NUMBER: FP.1

(OPTIONAL) ATTACH GROUND SILLS *

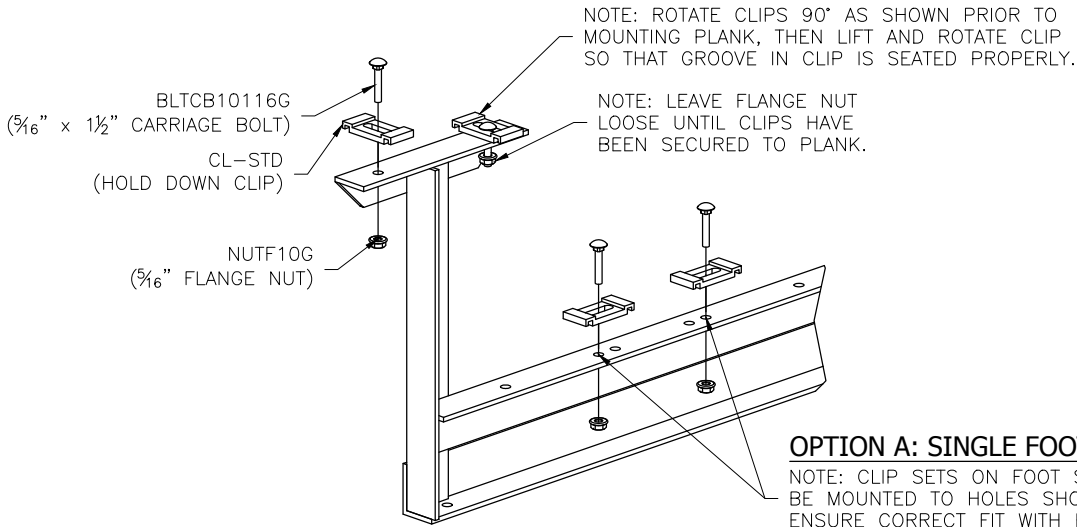
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

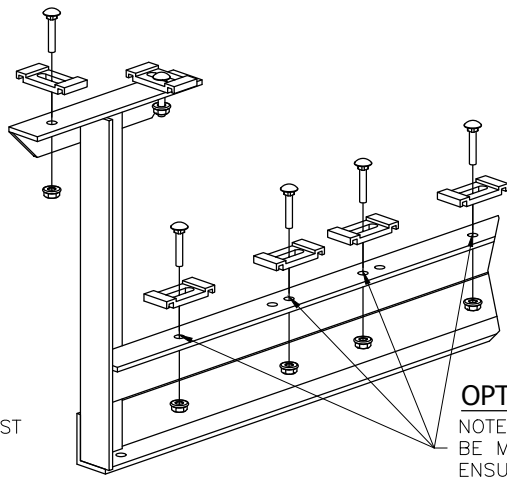


ONCE FRAMING IS COMPLETE,
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



OPTION B: DOUBLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

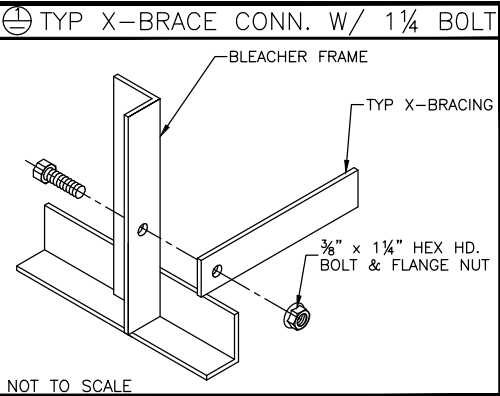


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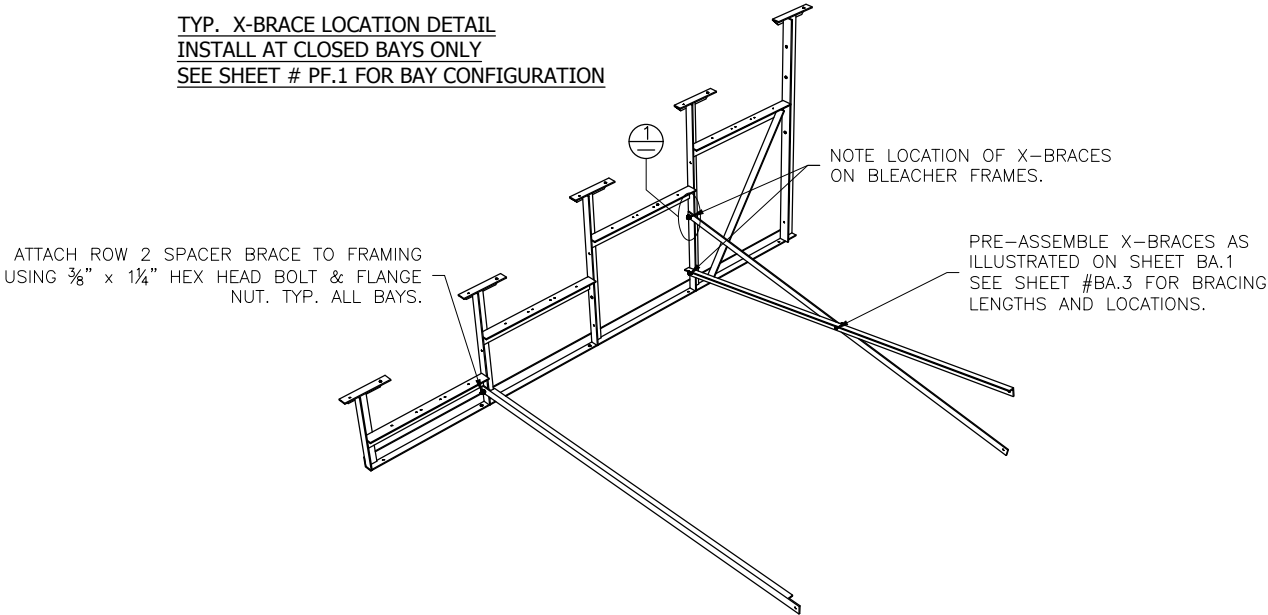
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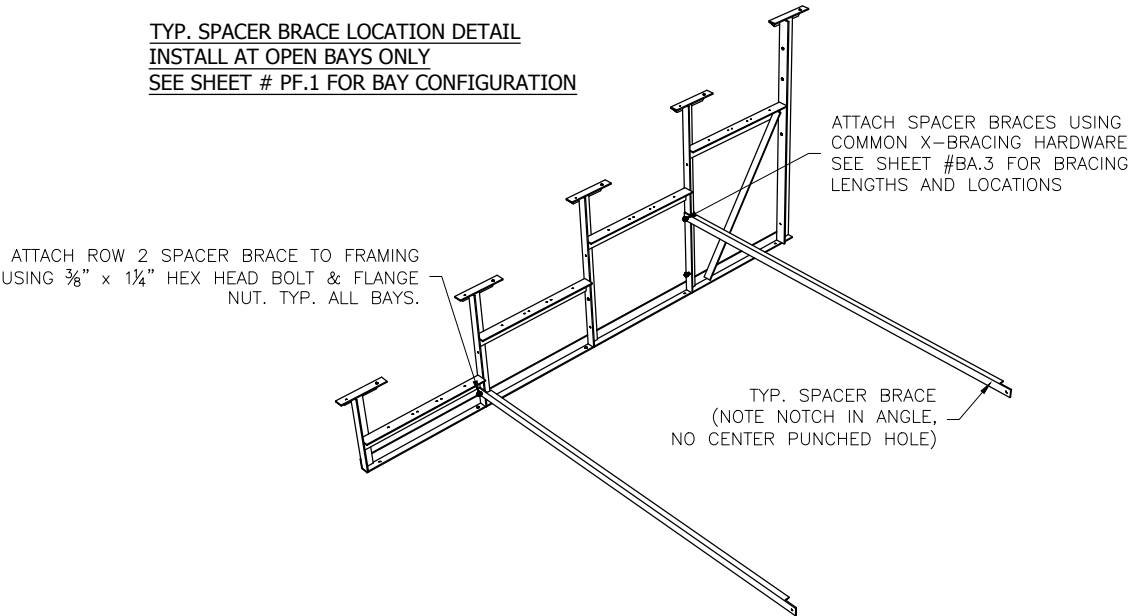
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 12/27/16		
TITLE: 5 ROW X 27'-0" FRAMING & CLIP SET PREPARATION		
BLEACHER MODEL #: 335bl610-6-DLX		DRAWING NUMBER: BA.1



TYP. X-BRACE LOCATION DETAIL
INSTALL AT CLOSED BAYS ONLY
SEE SHEET # PF.1 FOR BAY CONFIGURATION



TYP. SPACER BRACE LOCATION DETAIL
INSTALL AT OPEN BAYS ONLY
SEE SHEET # PF.1 FOR BAY CONFIGURATION

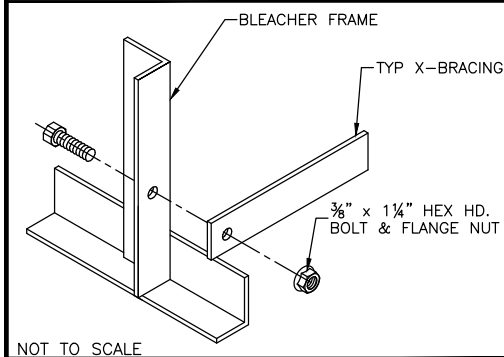


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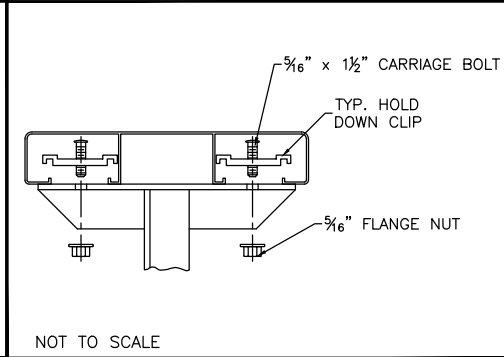
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 12/27/16		
TITLE: 5 ROW X 27'-0" BLEACHER BRACING LOCATION		
BLEACHER MODEL #: 335bl610-6-DLX		DRAWING NUMBER: BA.2

⊕ TYP X-BRACE CONN. W/ 1¼ BOLT



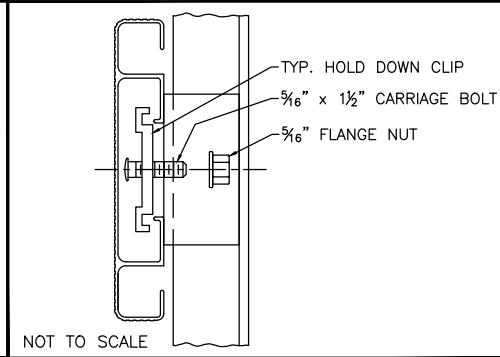
NOT TO SCALE

⊕ TYP 2x10 PLANK ATTACHMENT

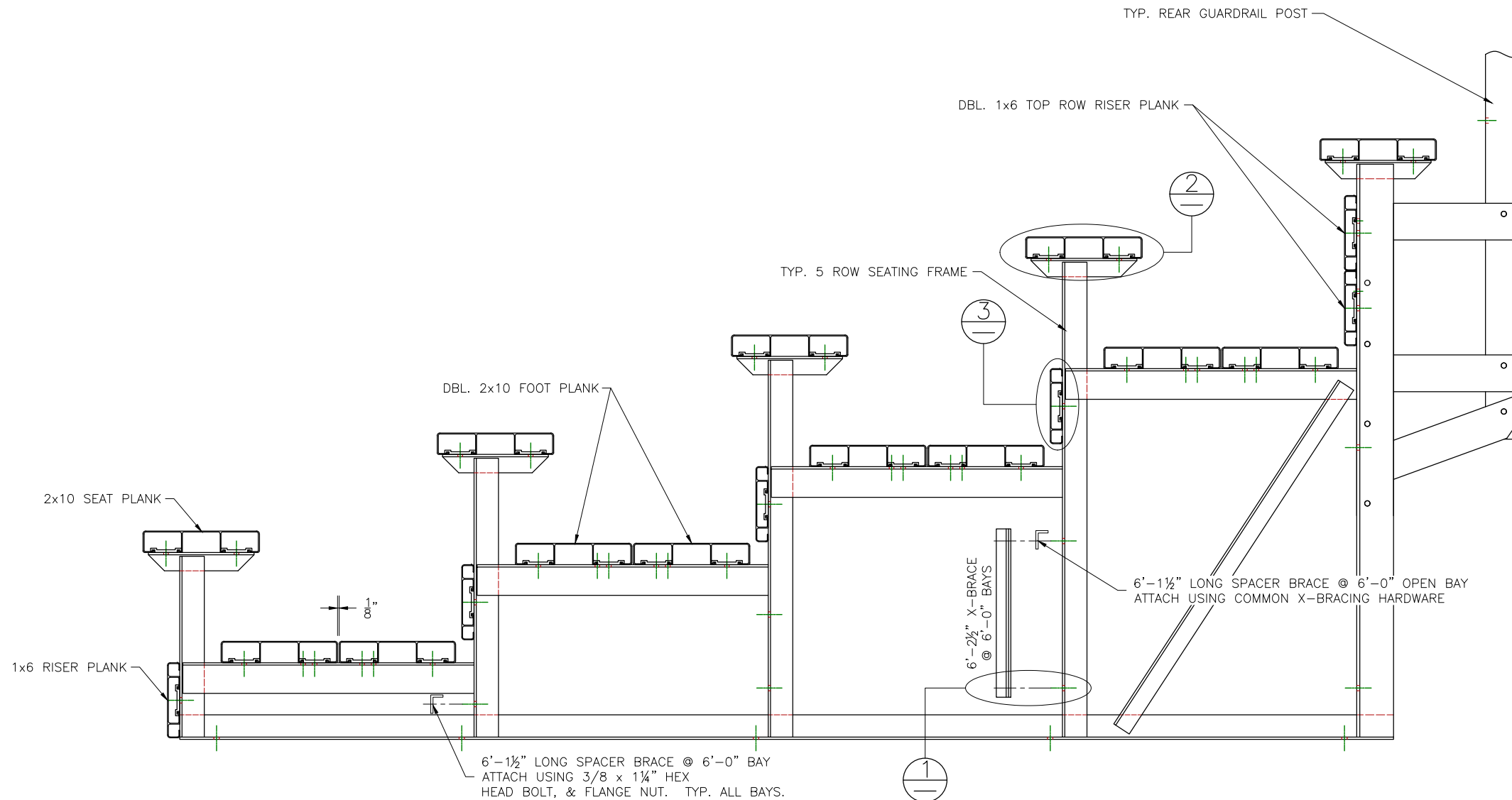


NOT TO SCALE

⊕ TYP 1x6 PLANK ATTACHMENT



NOT TO SCALE



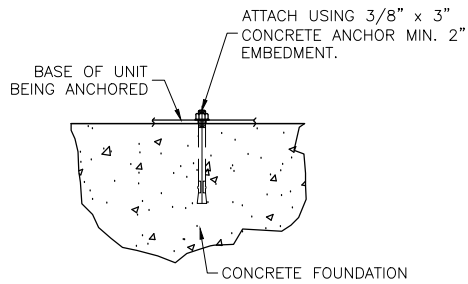
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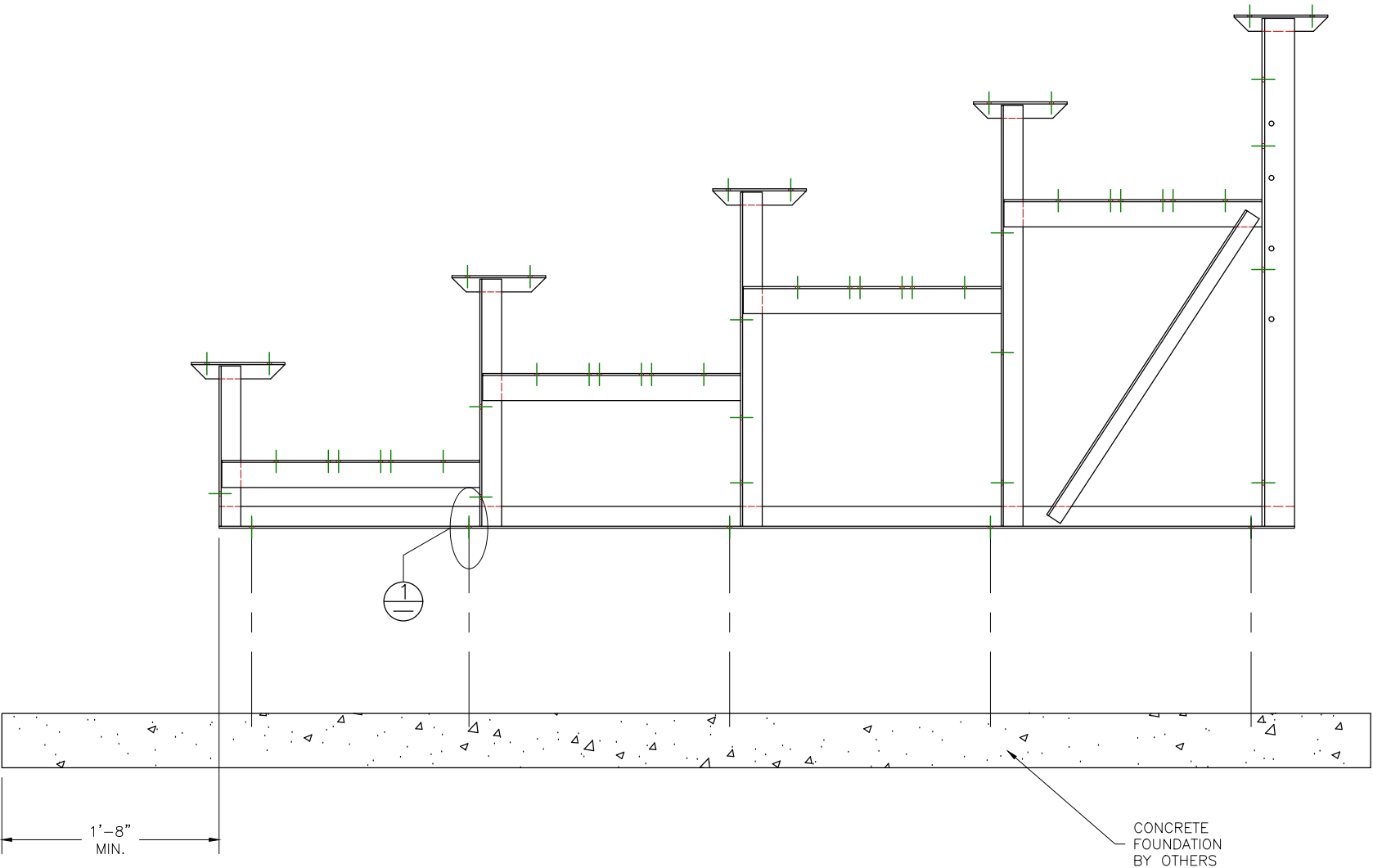
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 12/27/16		
TITLE: 5 ROW X 27'-0" BLEACHER ASSEMBLY		
BLEACHER MODEL #: 335bl610-6-DLX		DRAWING NUMBER: BA.3

⊕ WEDGE ANCHOR DETAIL — 3"



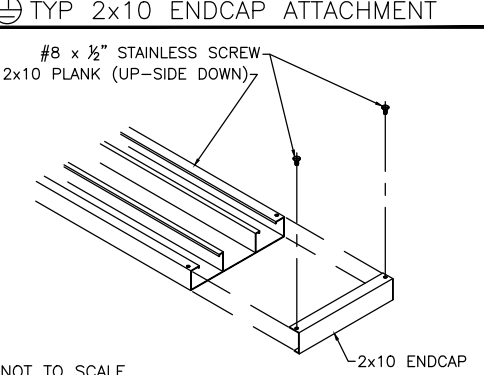
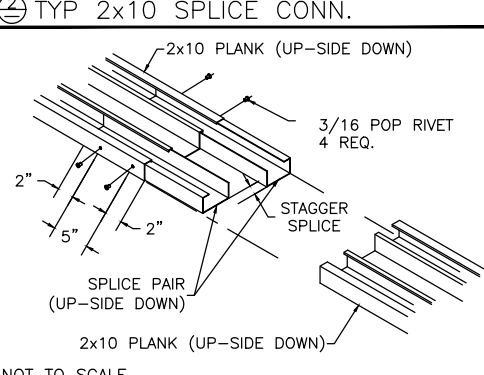
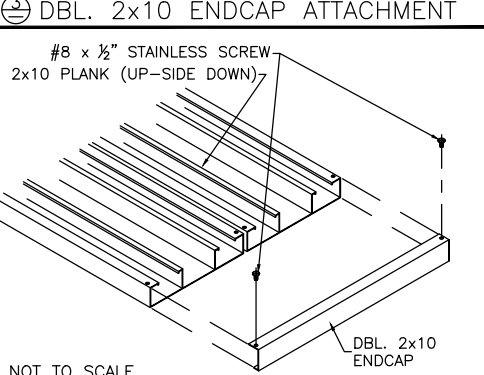
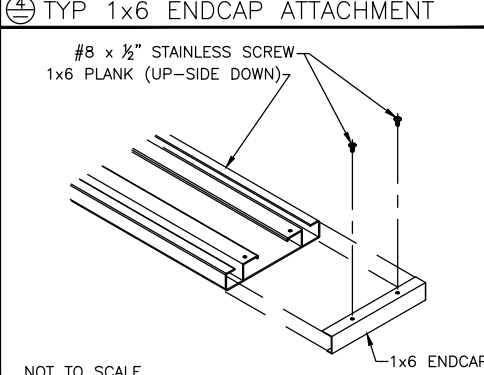
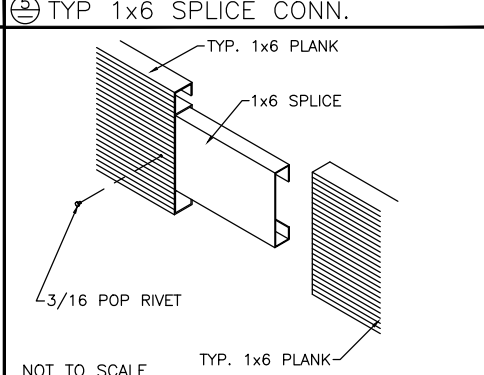
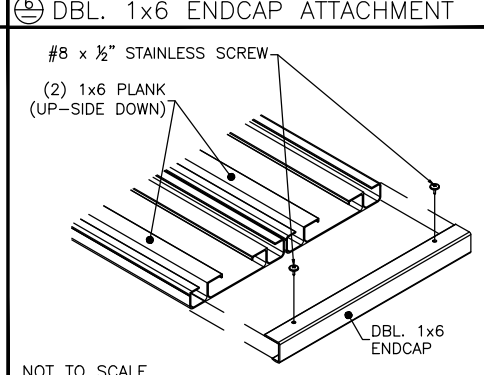
(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *

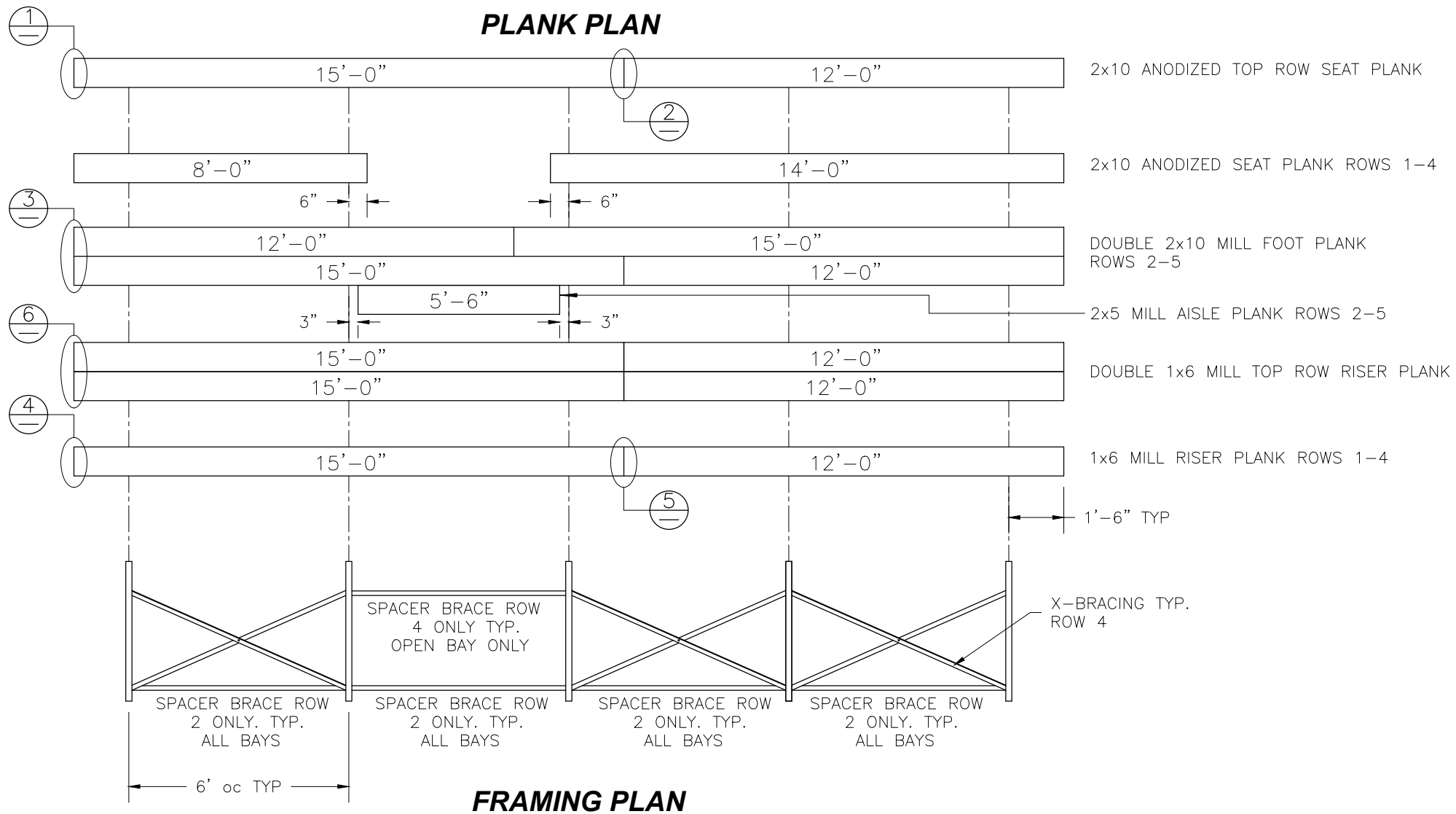


* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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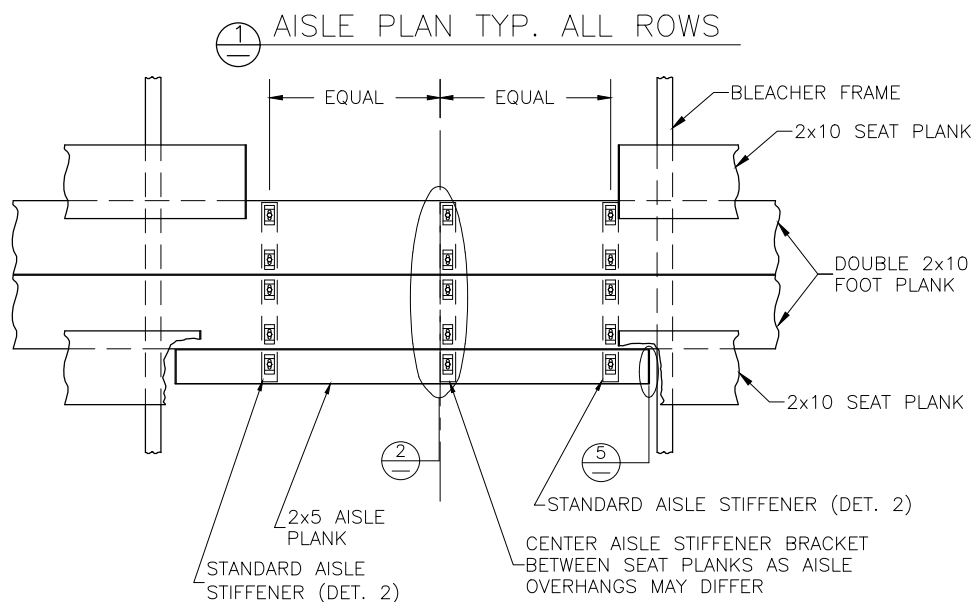
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 12/27/16		
TITLE: 5 ROW X 27'-0" ANCHORING PLAN		
BLEACHER MODEL #: 335bl610-6-DLX		DRAWING NUMBER: AP.1

 ⊕ TYP 2x10 ENDCAP ATTACHMENT #8 x 1/2" STAINLESS SCREW 2x10 PLANK (UP-SIDE DOWN) NOT TO SCALE	 ⊕ TYP 2x10 SPLICE CONN. 2x10 PLANK (UP-SIDE DOWN) 3/16 POP RIVET 4 REQ. 2" 5" 2" SPLICE PAIR (UP-SIDE DOWN) 2x10 PLANK (UP-SIDE DOWN) NOT TO SCALE	 ⊖ DBL. 2x10 ENDCAP ATTACHMENT #8 x 1/2" STAINLESS SCREW 2x10 PLANK (UP-SIDE DOWN) NOT TO SCALE	 ⊕ TYP 1x6 ENDCAP ATTACHMENT #8 x 1/2" STAINLESS SCREW 1x6 PLANK (UP-SIDE DOWN) NOT TO SCALE	 ⊖ TYP 1x6 SPLICE CONN. TYP. 1x6 PLANK 1x6 SPLICE 3/16 POP RIVET NOT TO SCALE	 ⊖ DBL. 1x6 ENDCAP ATTACHMENT #8 x 1/2" STAINLESS SCREW (2) 1x6 PLANK (UP-SIDE DOWN) NOT TO SCALE
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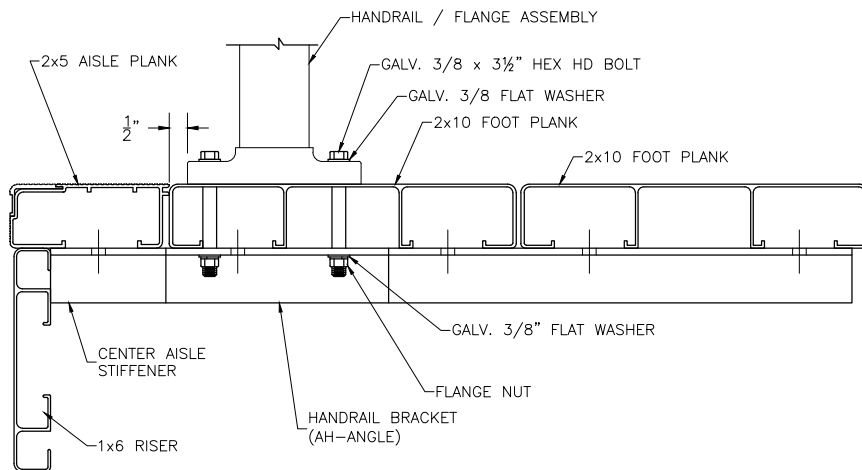
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
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TITLE: 5 ROW 27'-0" PLANK & FRAMING PLAN		
BLEACHER MODEL #: 335bl610-6-DLX		DRAWING NUMBER: PF.1



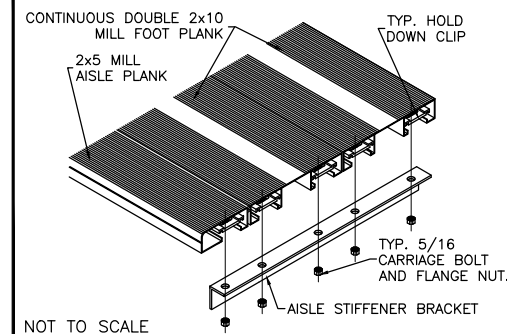
DETAIL A

FRONT HANDRAIL ASSEMBLY SHOWN
LOCATE OVER REAR FOOT PLANK FOR REAR ASSEMBLY

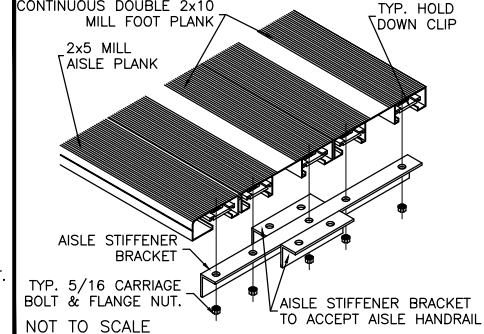


ALIGN EDGE OF FLANGE APPROX. 1/2" FROM THE LEADING EDGE OF THE FRONTMOST CONTINUOUS 2x10 FOOT PLANK (NOT THE 2x5 AISLE STEP PLANK). SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL $\phi 7/16$ " HOLES (FOR 3/8" BOLT). ASSEMBLE AS SHOWN USING GALV. STEEL BOLTS, FLAT WASHERS & FLANGE NUTS.

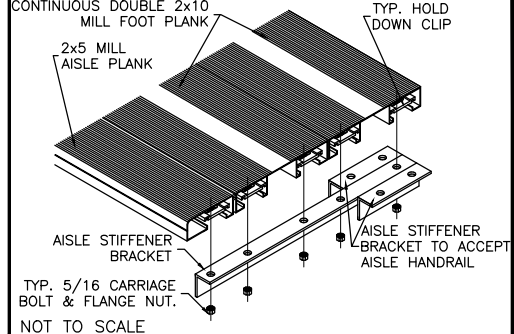
2 TYP. AISLE BKT DETAIL



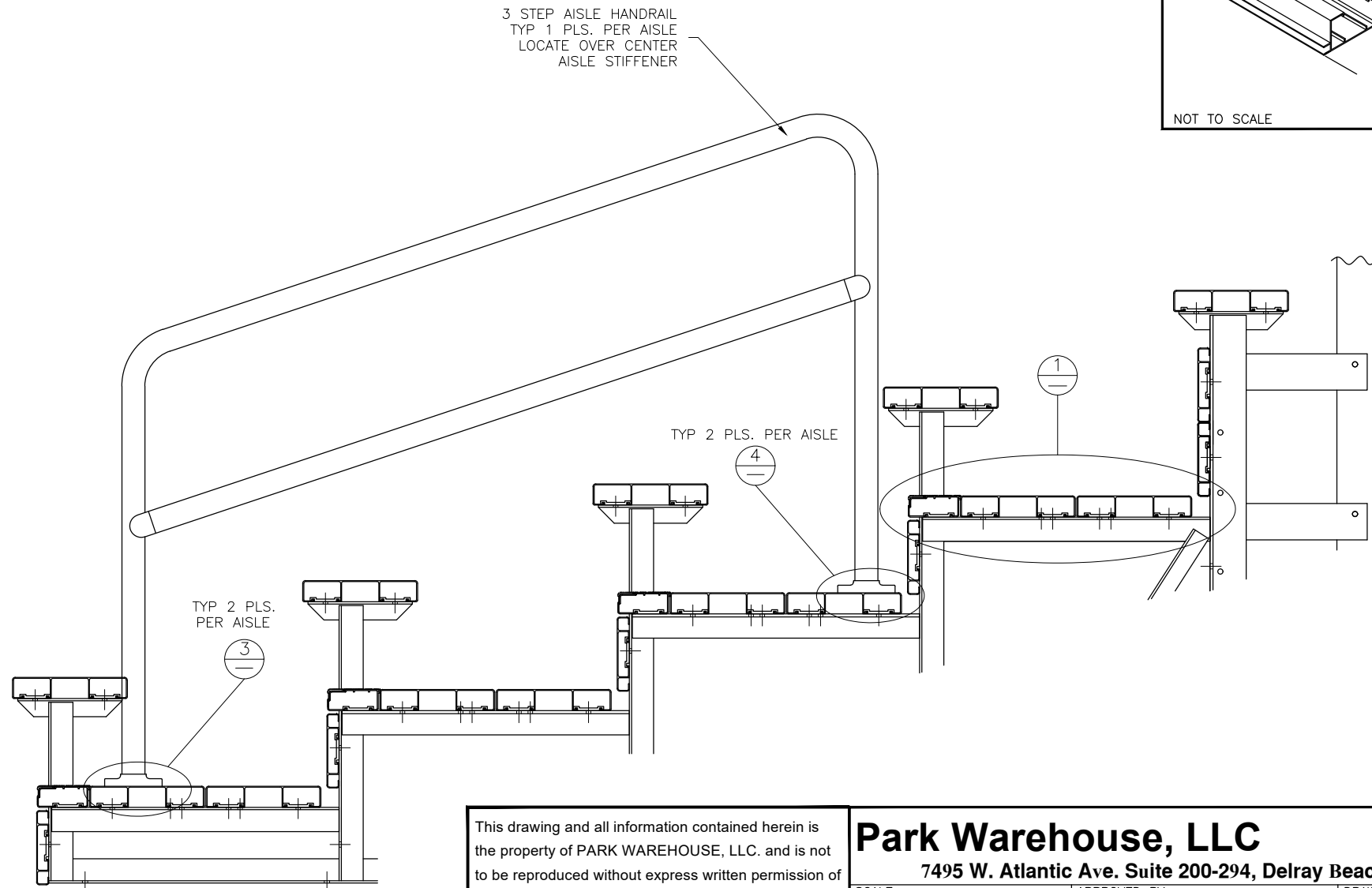
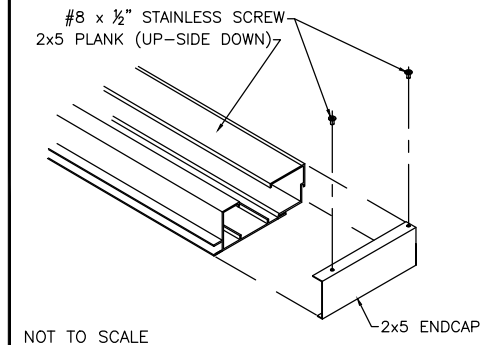
3 FRONT AISLE H.R. BRACKET DETAIL



4 REAR AISLE H.R. BRACKET DETAIL



5 TYP. 2x5 ENDCAP ATTACHMENT



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SCALE: N.T.S.

DATE: 12/27/16

APPROVED BY:

DRAWN BY:

IMP

TITLE:

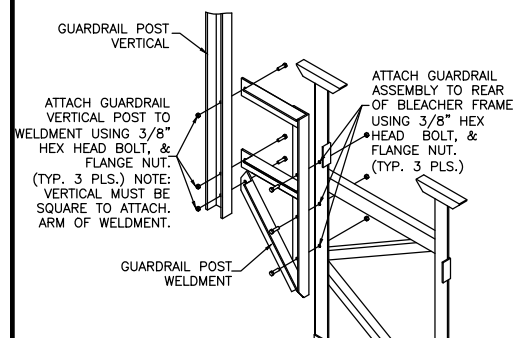
5 ROW VERTICAL AISLE ASSEMBLY

BLEACHER MODEL #: 335bl610-6-DLX

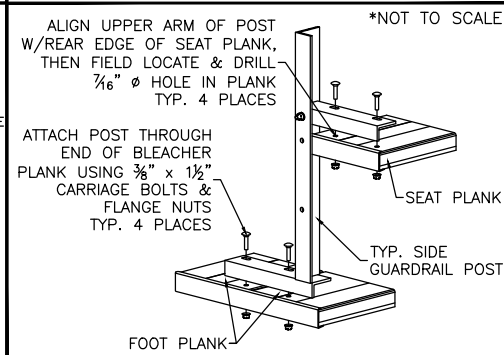
DRAWING NUMBER:

VA.1

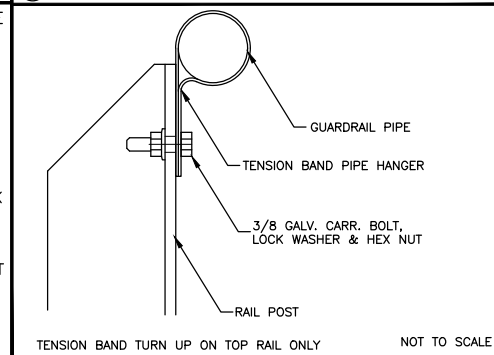
① REAR GUARDRAIL POST ATTACH.



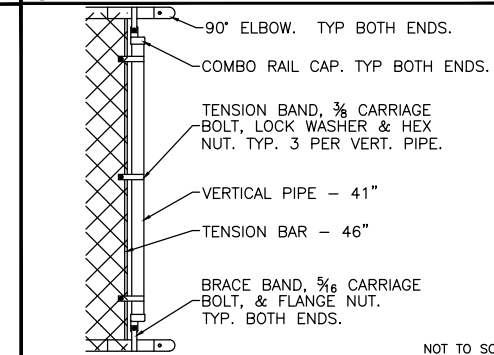
② SIDE GD. RAIL POST INSTALLATION



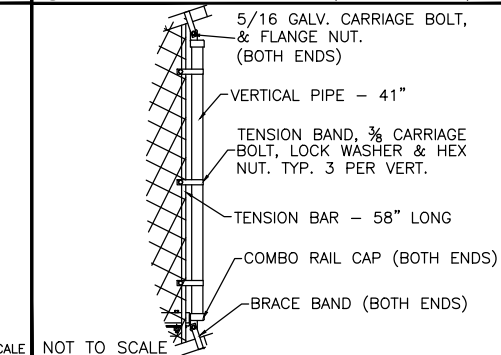
③ TENSION BAND ATTACHMENT



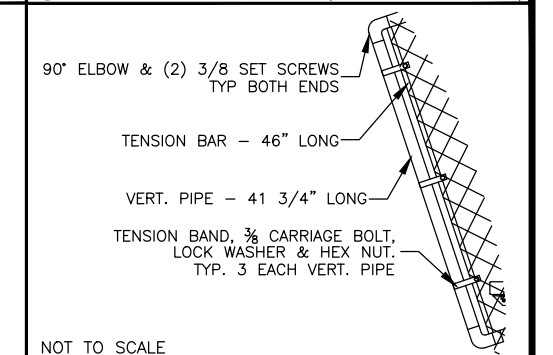
④ VERT. PIPE DETAIL—REAR, TOP



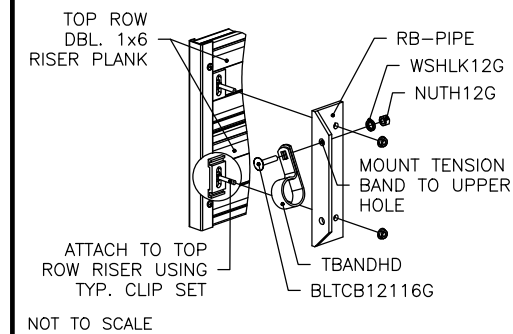
⑤ VERT. PIPE DETAIL (SIDE, TOP)



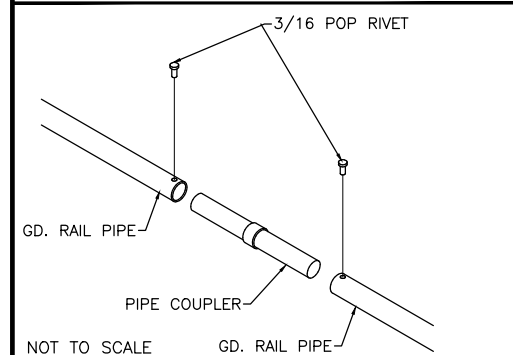
⑥ VERT. PIPE DETAIL (NE-SIDE,BOTT.)



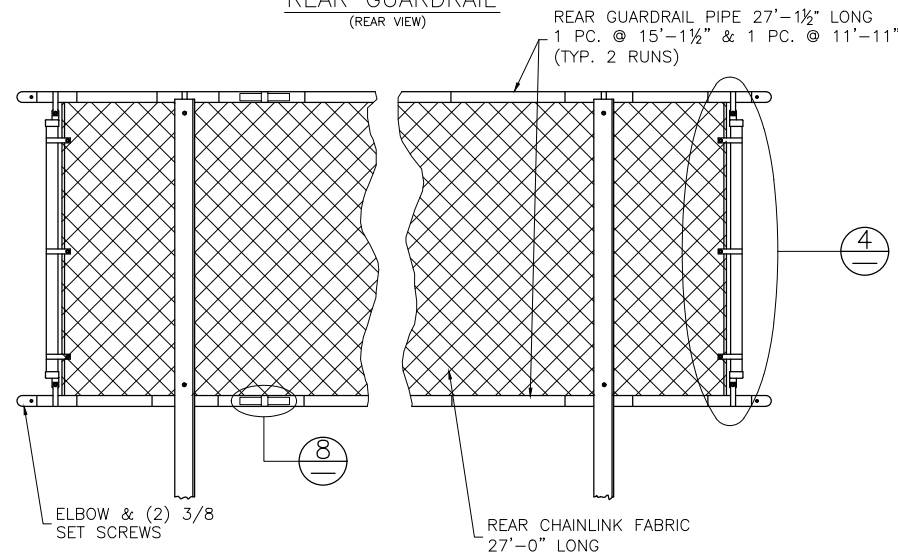
⑦ LOWER PIPE BRACKET ATTACH.



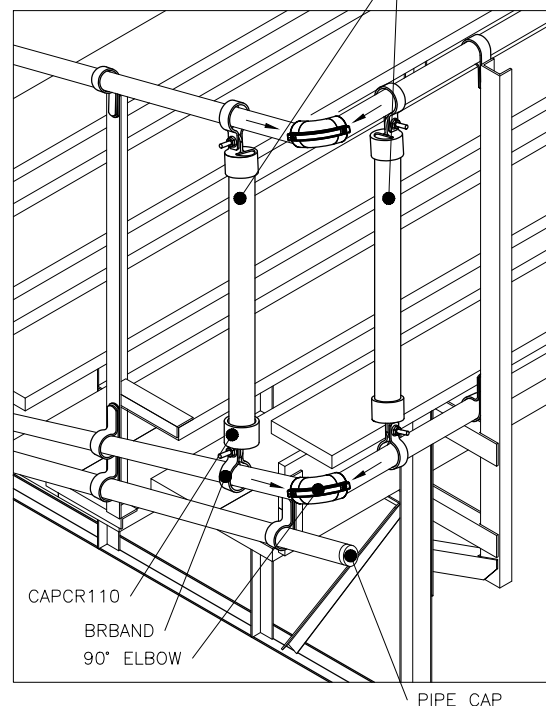
8 PIPE COUPLER INSTALLATION



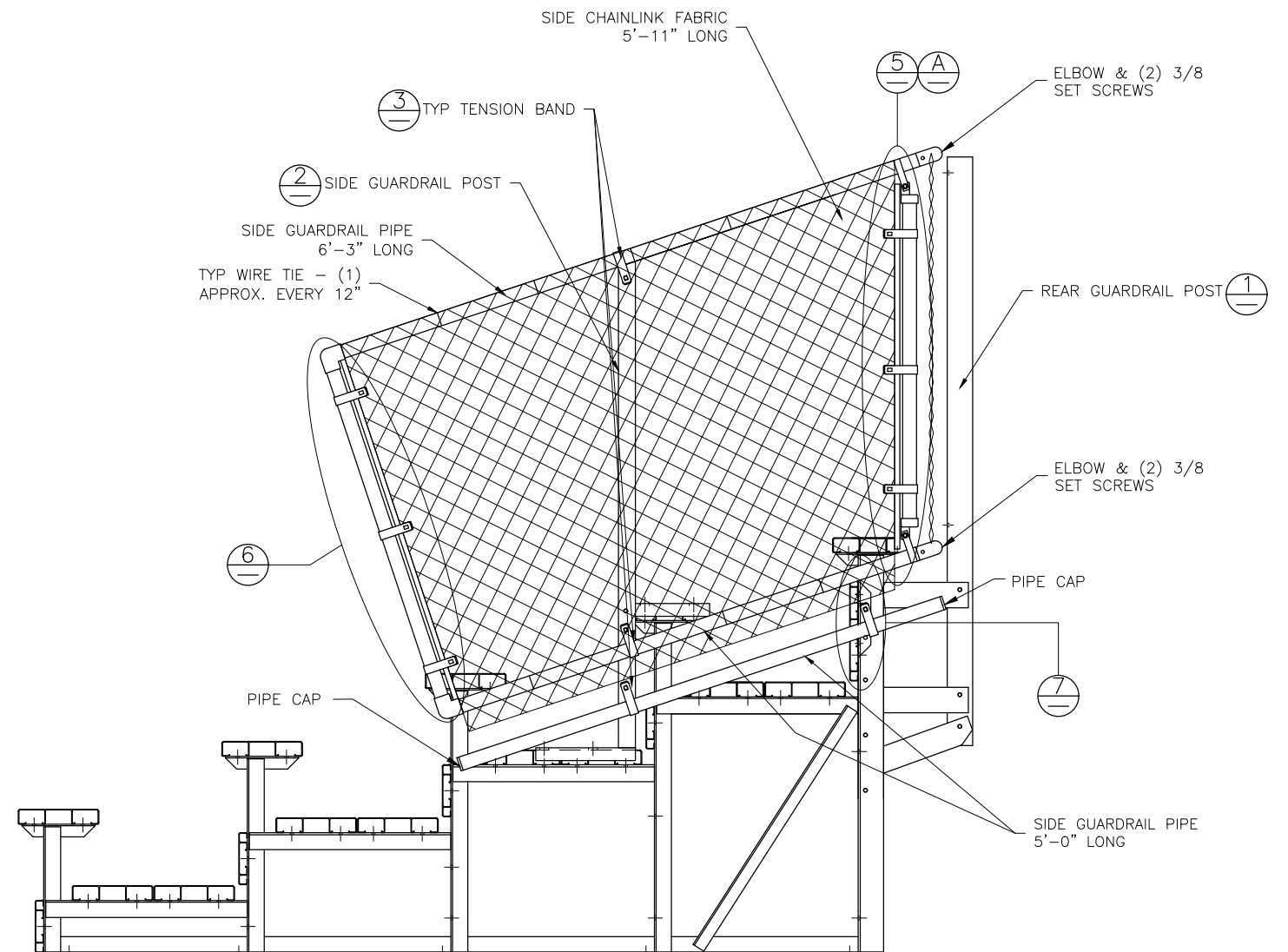
REAR GUARDRAIL
(REAR VIEW)



BRING VERTICAL MEMBERS
TOGETHER TO CLOSE GAP
TO LESS THAN 4"



DETAIL "A" - REAR CORNER GUARDRAIL ASSEMBLY



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SCALE: N.T.S.

APPROVED BY:

DRAWN BY: IMP

DATE: 12/27/16

TITLE:	5 ROW X 27'-0" GUARD RAIL ASSEMBLY
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BLEACHER MODEL #: 335bl610-6-DLX

DRAWING NUMBER:

GR.1