



335bl605-8 Assembly Drawings

Aluminum Bleachers - Low Rise Series - 3 Row - 9 Feet - Weight: 200lbs - Seats 18

Park Warehouse, LLC
7495 W. Atlantic Ave. Suite 200-294 Delray Beach, FL 33446

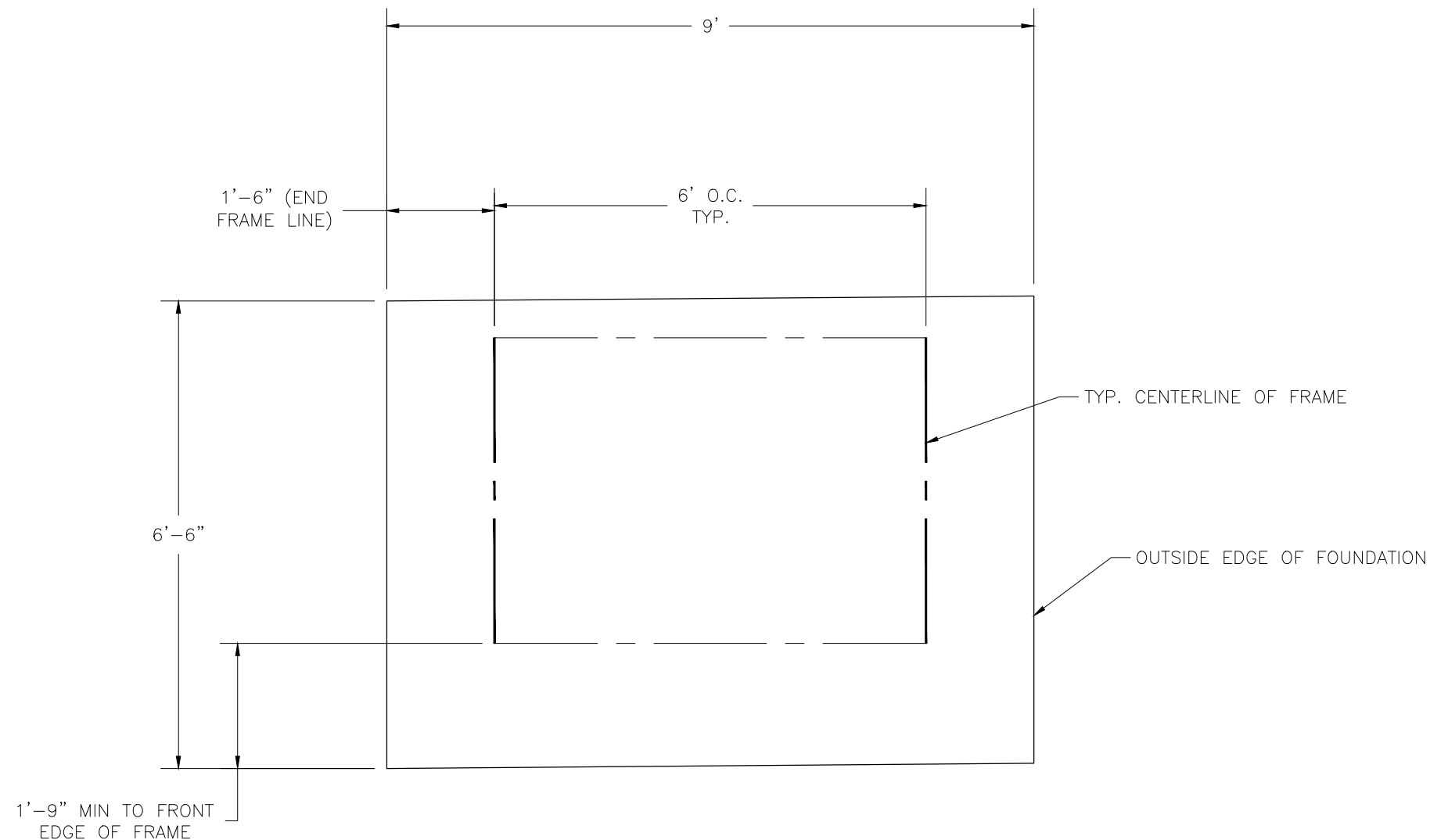
CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
BA.1	– BLEACHER ASSEMBLY
BA.2	– BLEACHER ASSEMBLY
AP.1	– ANCHORING PLAN
PF.1	– PLANK & FRAMING PLAN



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SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW x 9'-0" BLEACHER SEATING PLAN		
BLEACHER MODEL #: 335bl605-8-STD	DRAWING NUMBER:	TD.1



LOCATE FRAMES ON FOUNDATION



* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.

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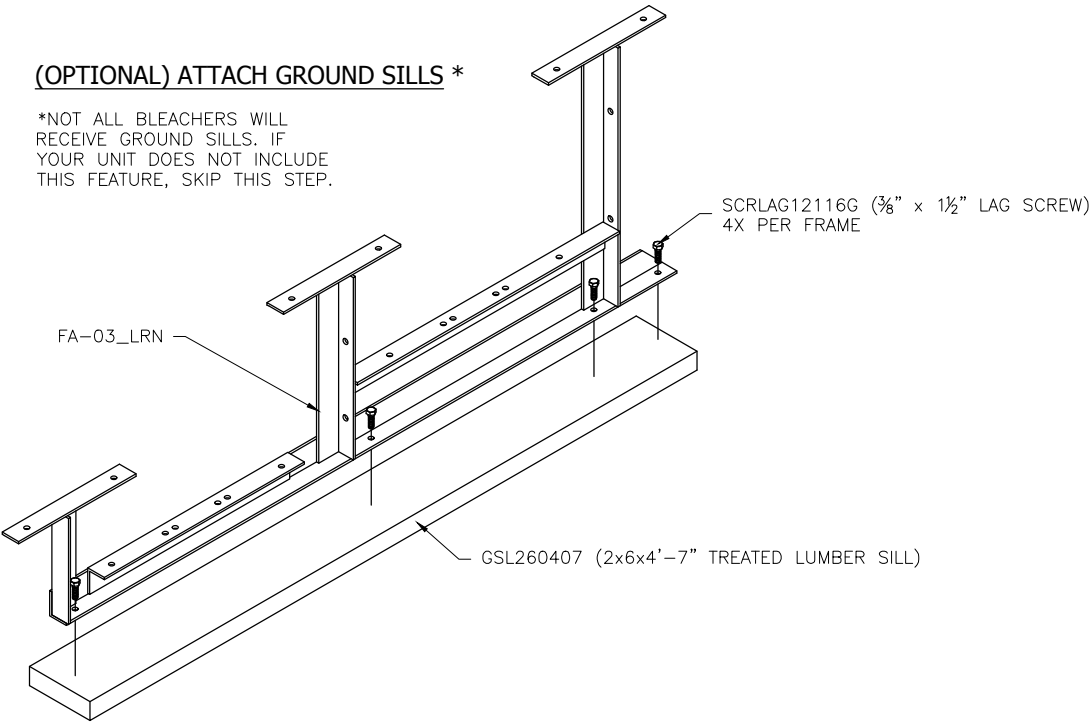
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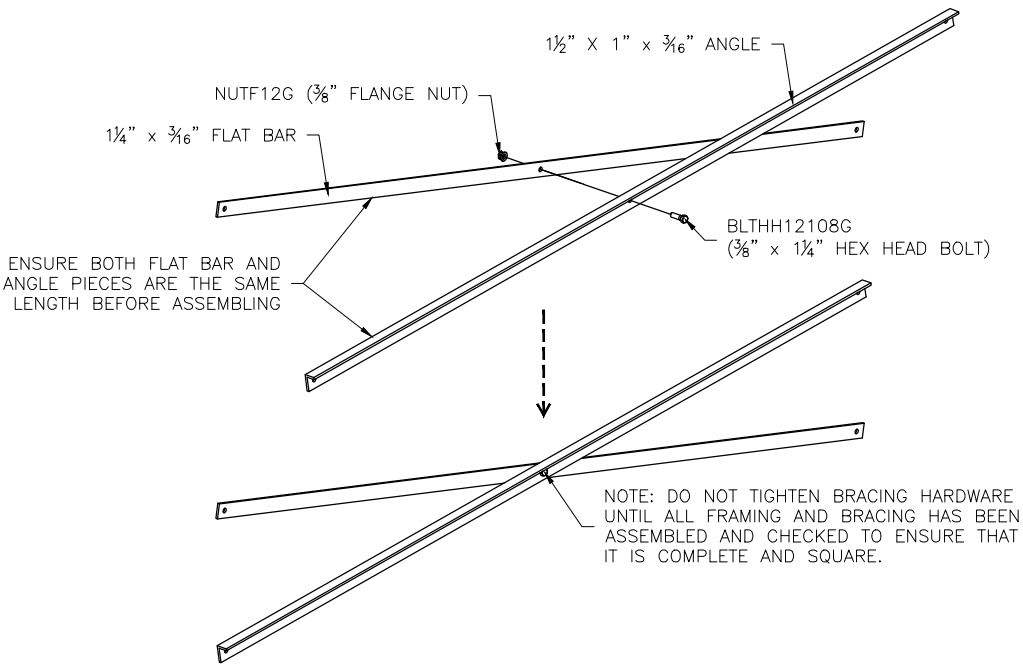
SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW x 9'-0" BLEACHER FOUNDATION PLAN		
BLEACHER MODEL #: 335bl605-8-STD		DRAWING NUMBER: FP.1

(OPTIONAL) ATTACH GROUND SILLS *

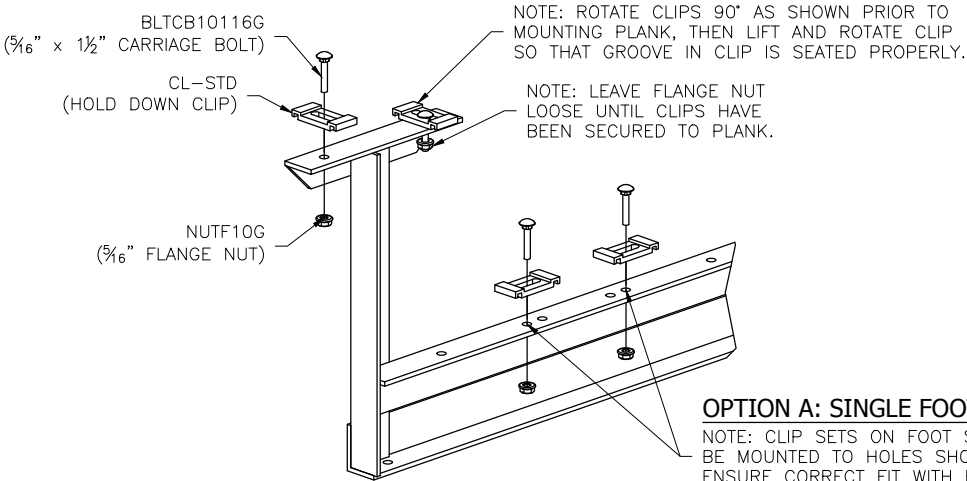
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

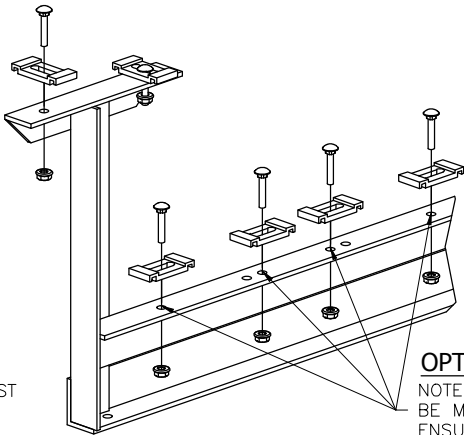


ONCE FRAMING IS COMPLETE,
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



OPTION B: DOUBLE FOOT BOARDS

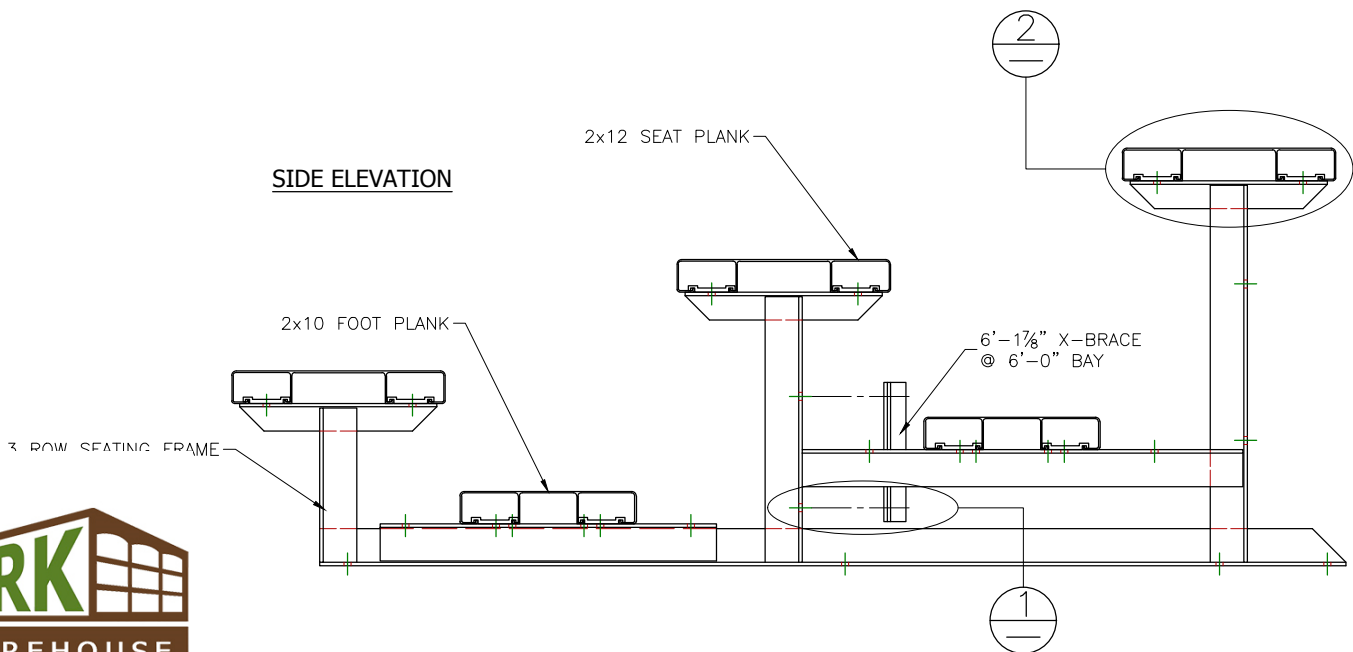
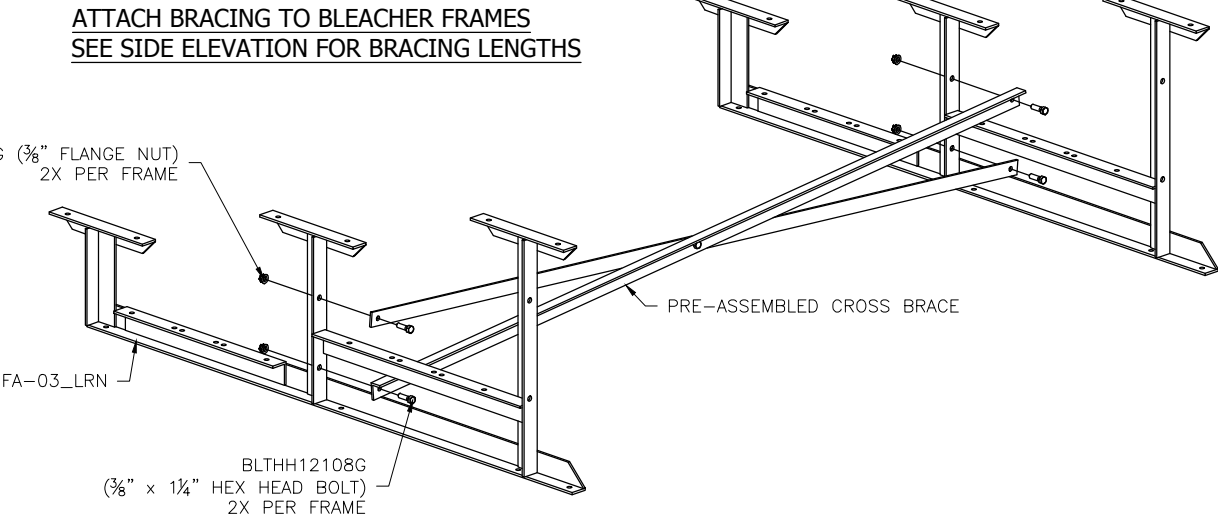
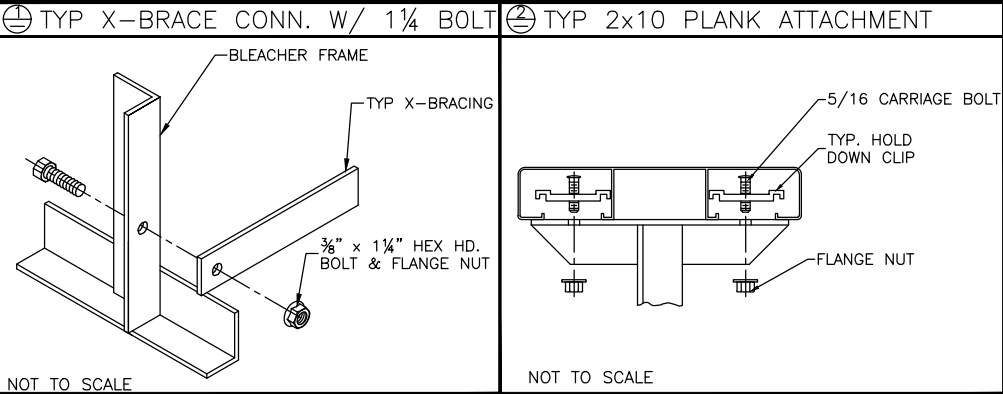
NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

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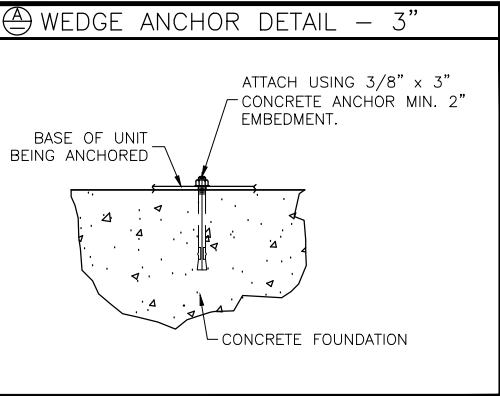
SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW X 9'-0" FRAMING & CLIP SET PREPARATION		
BLEACHER MODEL #: 335bl605-8-STD		DRAWING NUMBER: BA.1



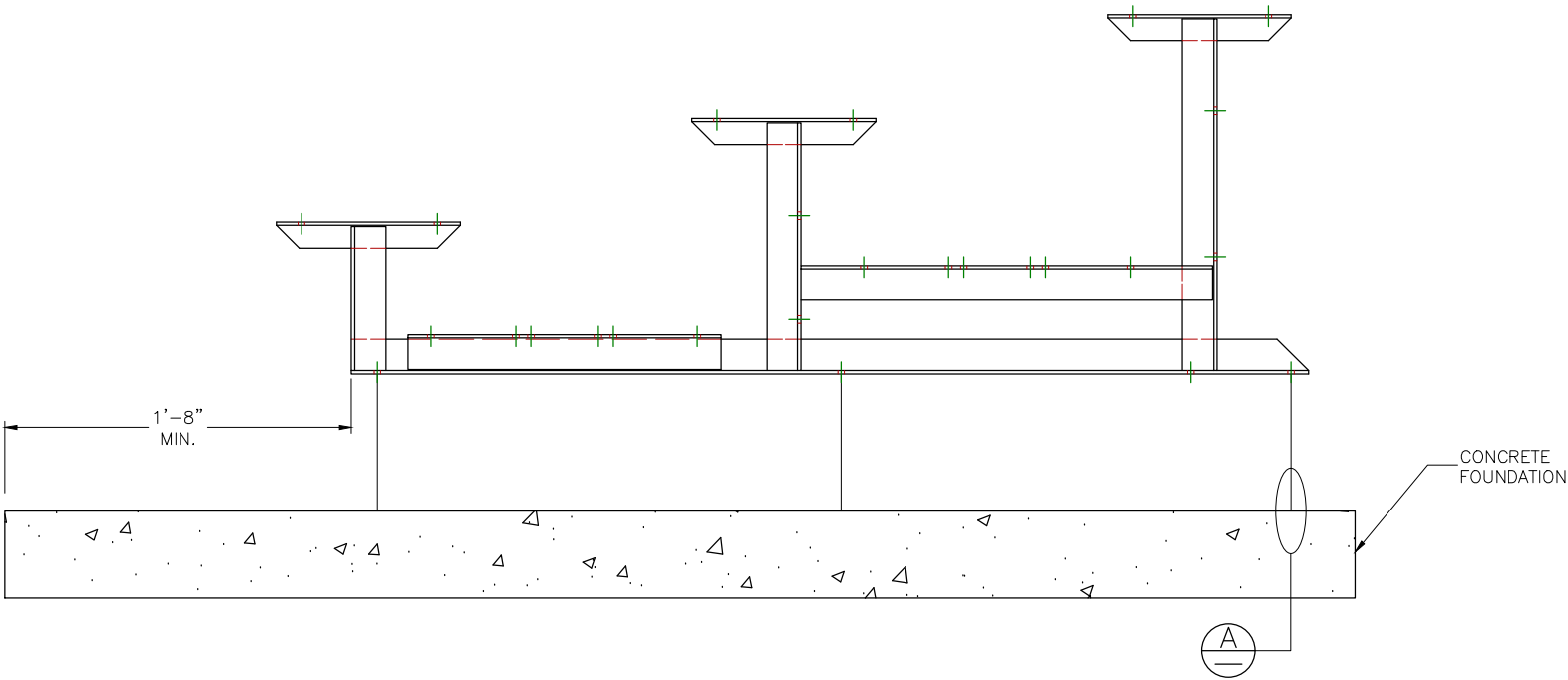
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SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW X 9'-0" FRAMING ASSEMBLY		
BLEACHER MODEL #: 335bl605-8-STD	DRAWING NUMBER: BA.2	



(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *

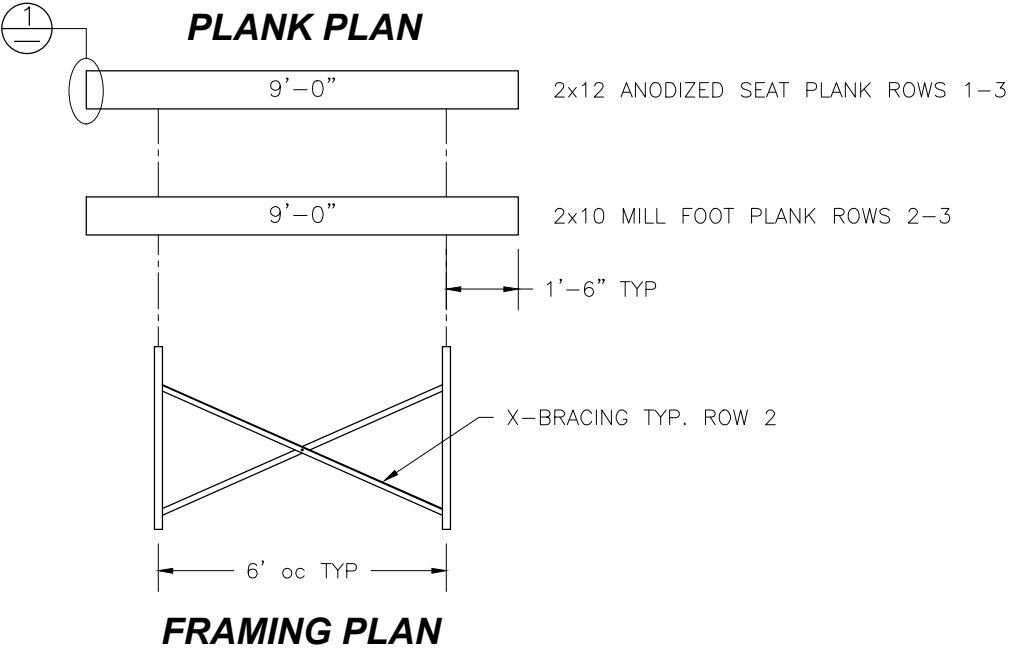
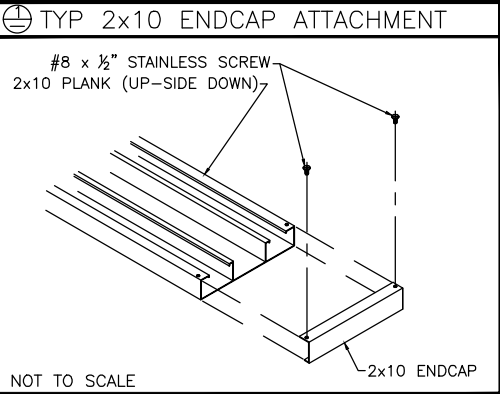


* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW CONCRETE ANCHORING PLAN		
BLEACHER MODEL #: 335bl605-8-STD	DRAWING NUMBER: AP.1	



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SCALE: N.T.S.	REVISION:	DRAWN BY: MME
DATE: 6/20/17		
TITLE: 3 ROW x 9'-0" BLEACHER PLANK & FRAMING PLAN		
BLEACHER MODEL #: 335bl605-8-STD		DRAWING NUMBER: PF.1