



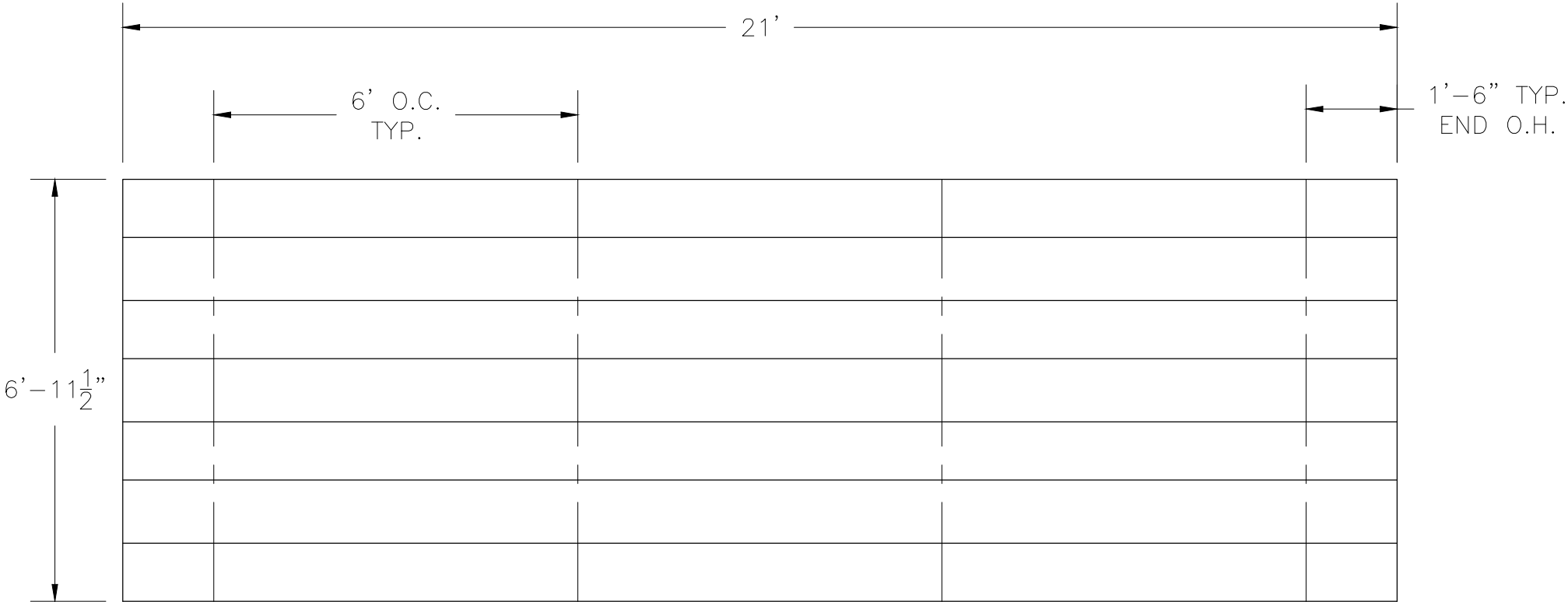
## ***335bl605-5 Assembly Drawings***

***Aluminum Bleachers - Low Rise Series - 4 Row - 21 Feet - Weight: 487lbs - Seats 56***

### **Park Warehouse, LLC**

**7495 W. Atlantic Ave. Suite 200-294, Delray Beach, FL 33446**

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
AP.1	– ANCHORING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN



SECTION	GROSS LENGTH	ACTUAL SEATS	NO. OF SEATS	ROWS	NET SEATS
	21	14.00	14.00	4	56
				<b>NET SEATS</b>	<b>56</b>
				<b>WHEELCHAIR SPACES</b>	<b>0</b>
				<b>TOTAL NET SEATING CAPACITY</b>	<b>56</b>
				<b>(BASED ON 18" PER SEAT)</b>	

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SCALE: N.T.S.

DATE: 07/22/2016

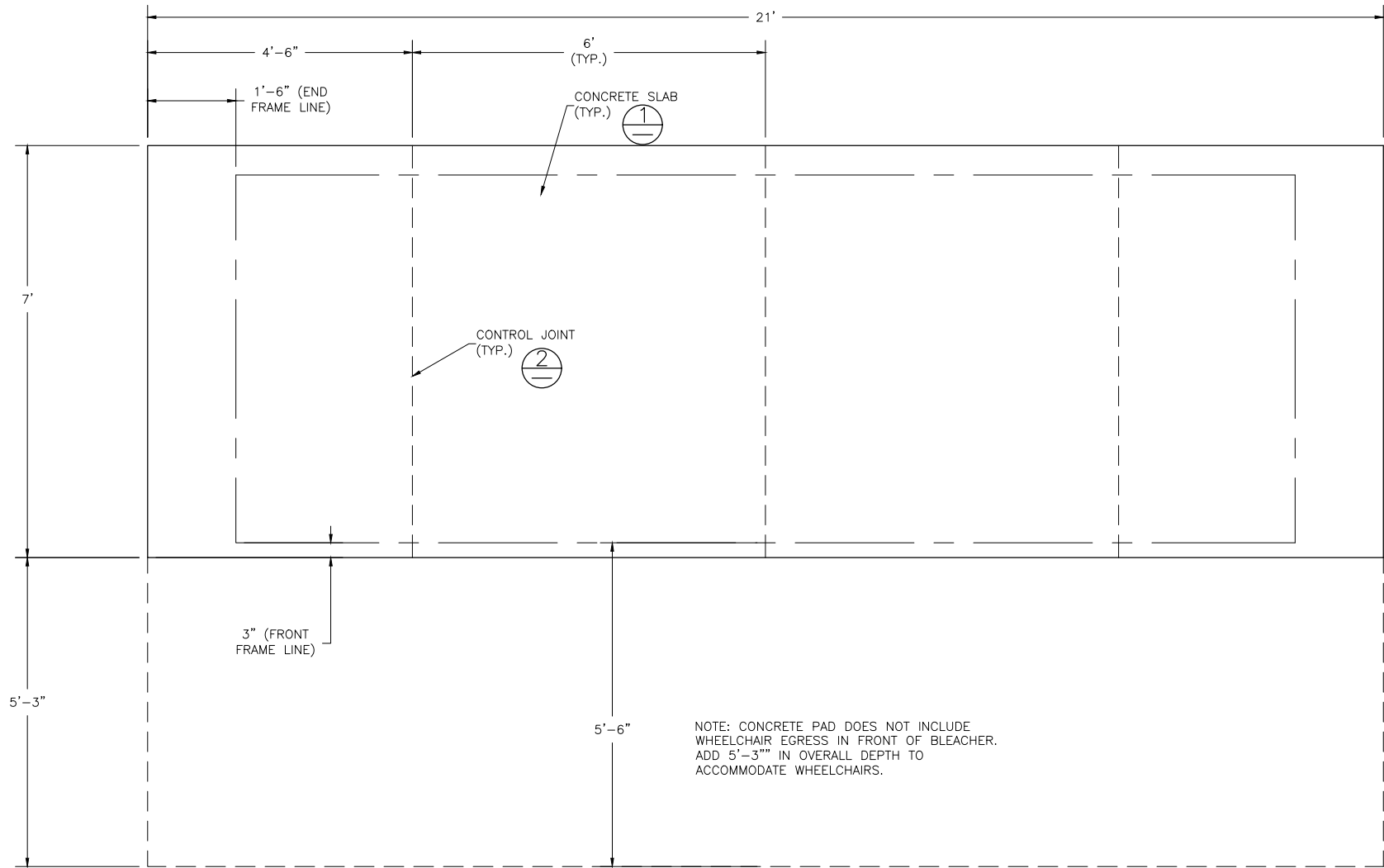
APPROVED BY:

DRAWN BY: JML

TITLE: NON ELEVATED 4 ROW x 21'-0"BLEACHER SEATING PLAN

BLEACHER MODEL #: 335bl605-5-STD

DRAWING NUMBER: TD.1



#### CONCRETE FOUNDATION SPECIFICATIONS

##### SCOPE:

Foundation construction is not part of Park Warehouse, LLC. (PW) scope of work unless noted otherwise in the contract documents. The owner shall review the foundation design with the local code authorities, and coordinate with PW.

##### FOUNDATION DESIGN & ANCHORS:

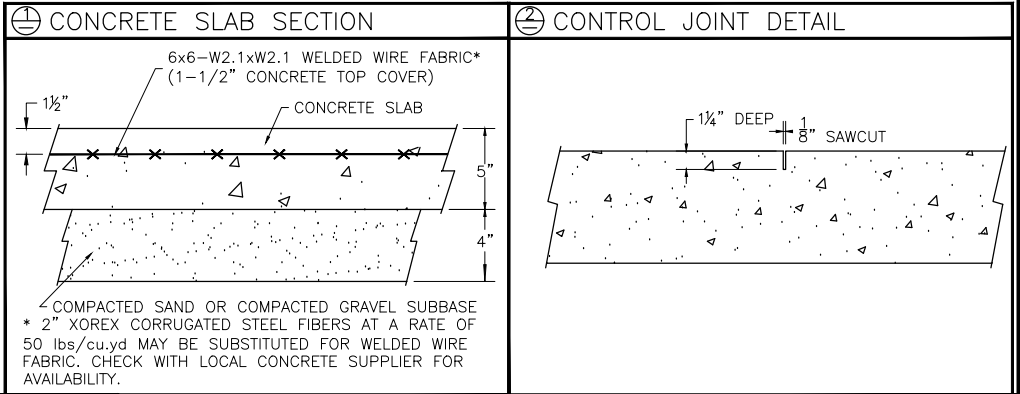
- The foundation designs are based on the following:
  - Minimum presumed soil bearing 1000 psf.
  - Bleacher frame dead and live load 700 lbs./ft.
  - Bleacher frame wind uplift load 250 lbs./ft.
- Unless otherwise noted on the drawings the bleacher frames shall be attached to the concrete with 3/8" dia. x 3" wedge type expansion anchors. The anchors shall be embedded a minimum of 2" into the concrete.

##### CONCRETE SPECIFICATIONS:

- All concrete construction shall be in accordance with *ACI 318-08*.
- All concrete shall have a minimum 28-day strength of  $F_c=3000$  psi.
- A 1/4" bituminous expansion joint material shall be placed between strip and slab foundations when adjacent to each other.
- The depressions in the top of the foundations between high spots shall not exceed 5/16" below a 10-foot long straightedge. The 10-foot straightedge method used to measure foundation flatness shall be in accordance with Section of ACI 302.1R-04 "*Guide for Concrete Floor and Slab Construction*".

##### CONCRETE SLAB SPECIFICATIONS:

- Concrete slab shall have a minimum thickness of 5" (PW, LLC. recommends, and some areas may require 6" thickness) and placed on 4" of compacted gravel or compacted sand sub-base.
- PW, LLC. recommends that the concrete slab be reinforced with 6x6-W2.1xW2.1 welded wire fabric at 1 1/2" concrete cover from the top. In lieu of welded wire fabric, 2" XOREX by Ribbon Technology Corporation or equal corrugated steel fibers applied at a rate of 50-lbs./Cubic Yard may be used. Nylon or polypropylene fiber are not recommended.
- Crack control joints shall be sawed into slab to form approximate square patterns. The maximum spacing for control joints shall not exceed 12'-6", unless shown otherwise on this drawing. The bleacher frames shall not be set on control joints. The designer shall contact PW to coordinate joint spacing requirements with the specific bleacher design.
- The slab may be sloped a maximum of 1/8 inch per foot for drainage. The maximum overall out of level slope for the slab perpendicular to the seats (front to rear) shall not exceed 2" and parallel to the seats (end to end) shall not exceed 4".



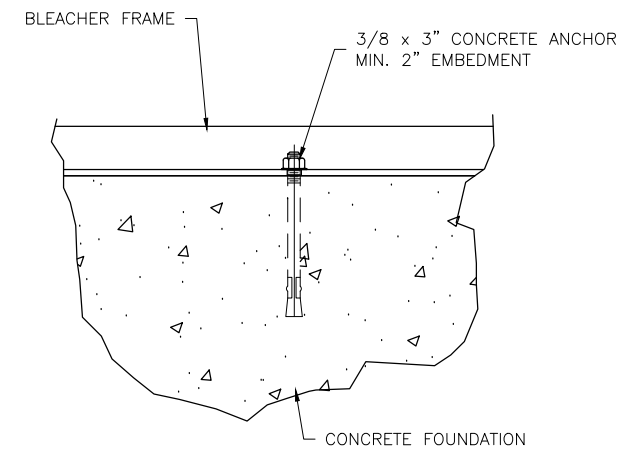
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 07/22/2016		
TITLE: NON ELEVATED 4 ROW x 21'-0" FOUNDATION PLAN		
BLEACHER MODEL #: 335bl605-5-STD		DRAWING NUMBER: FP.1

**DETAIL "A" - CONC. ANCHOR ATTACHMENT**



SEE DETAIL "A"  
(TYP. 4 PLS.)

3"  
MIN.

CONCRETE  
FOUNDATION

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TITLE:

NON ELEVATED 4 ROW x 21'-0" ANCHORING PLAN

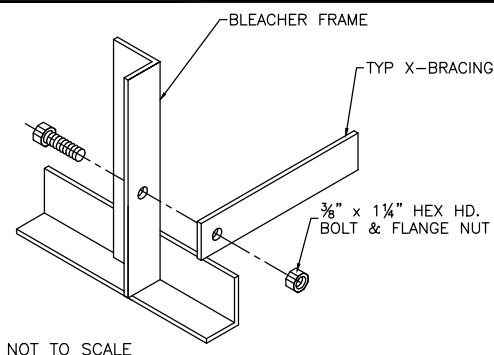
BLEACHER MODEL #:

335bl605-5-STD

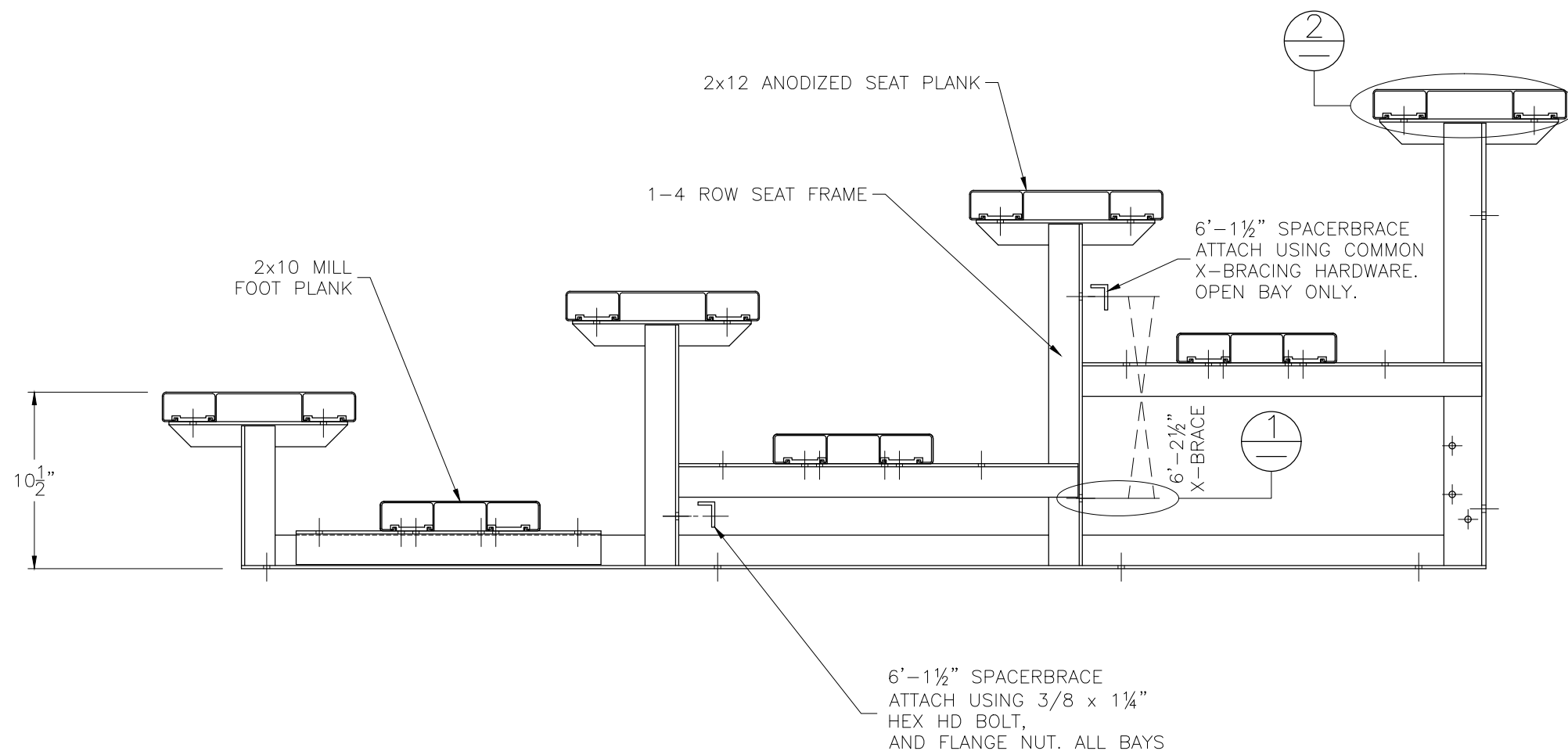
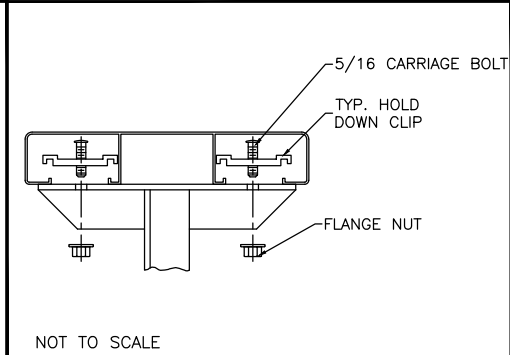
DRAWING NUMBER:

AP.1

⊕ TYP X-BRACE CONN. W/ 1 1/4" BOLT



⊕ TYP 2x10/2x12 PLANK ATTCH.



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TITLE:

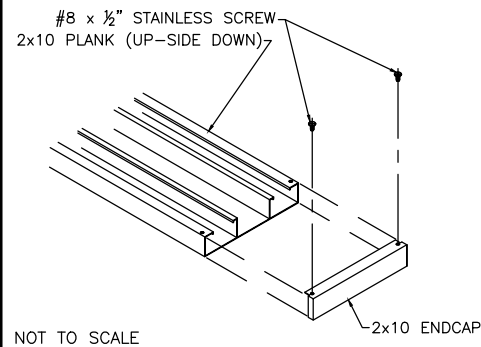
NON ELEVATED 4 ROW x 21'-0" BLEACHER ASSEMBLY

BLEACHER MODEL #: 335bl605-5-STD

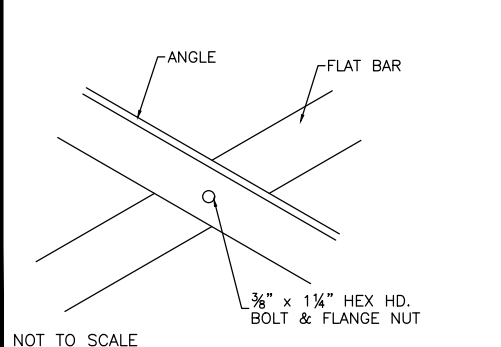
DRAWING NUMBER:

BA.1

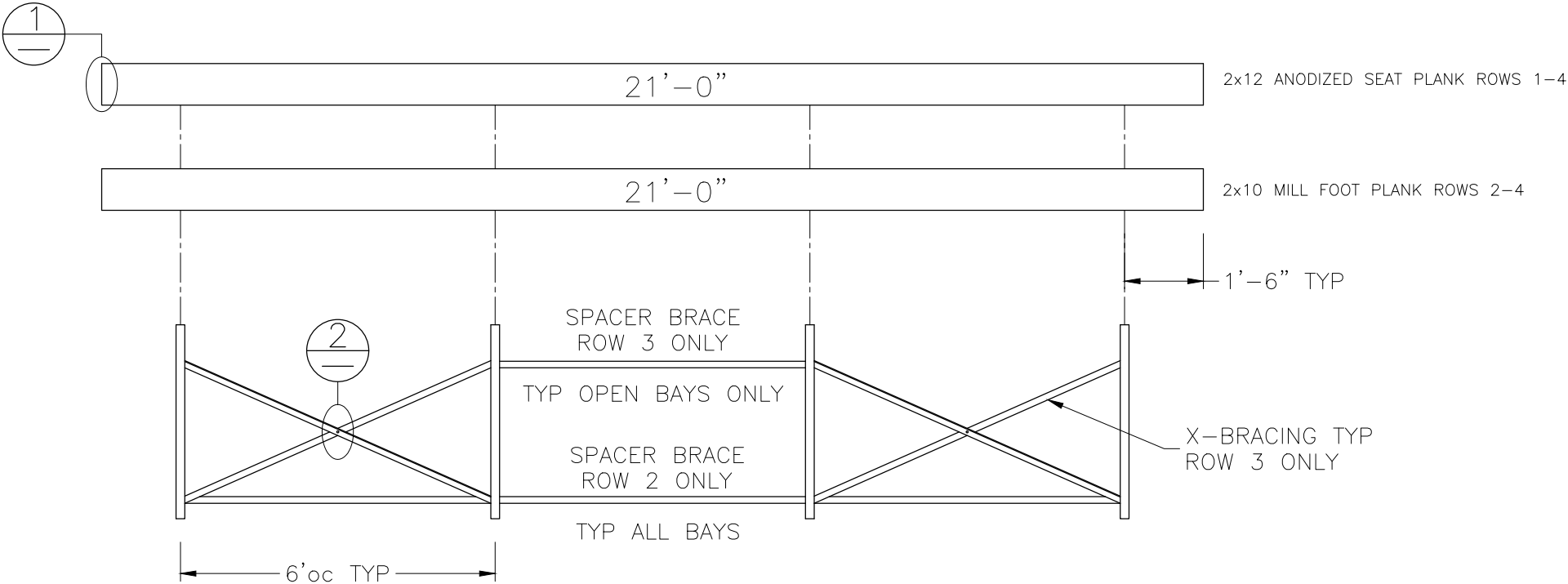
⊕ TYP 2x10/2x12 ENDCAP ATTCH.



⊕ TYP X-BRACE CONN. W/ 1 1/4 BOLT



**PLANK PLAN**



**FRAMING PLAN**

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SCALE: N.T.S.

DATE: 07/22/2016

APPROVED BY:

DRAWN BY:

JML

TITLE:

NON ELEV. ALUM. 4 ROW X 21' PLANK & FRAMING PLAN

BLEACHER MODEL #: 335bl605-5-STD

DRAWING NUMBER:

PF.1