



## Euro - No Tip - Futbol Goal

SKU: 685se530 Installation

### **WARNING!**

It is imperative that all **Portable Soccer Goals** be used only in accordance with safety guidelines contained in these instructions as well as those found on the safety warning labels attached to the goals. Failure to do so can cause serious injury or death.

### **NOTICE:**

**THESE PORTABLE ALUMINUM SOCCER GOALS MEET ASTM F2950-14  
SAFETY AND PERFORMANCE STANDARD**

### **IMPORTANT SAFETY INSTRUCTIONS!**

1. **Check for structural integrity and proper connection hardware before every use. Replace damaged or missing parts or fasteners immediately.**
2. **Ensure safety/warning labels are clearly visible.**
3. **Securely anchor or counterweight movable soccer goals at ALL times following the instructions in this manual. No-Tip goals properly installed require no additional loose ballasts or hold down stakes.**
4. **Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals.**
5. **Always exercise extreme caution when moving goals and allow adequate manpower to move goals of varied size and weights. Movable soccer goals should only be moved by authorized and trained personnel.**
6. **NEVER allow anyone to climb on the net or goal framework.**
7. **Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.**
8. **Remove nets when goals are not in use unless area is secure.**
9. **Most of the tip over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.**
10. **Fully disassemble goals for seasonal storage if practical.**

- ♦ Inspect all contents prior to installation. Report any missing parts to dealer immediately.
- ♦ Read all instructions before proceeding.

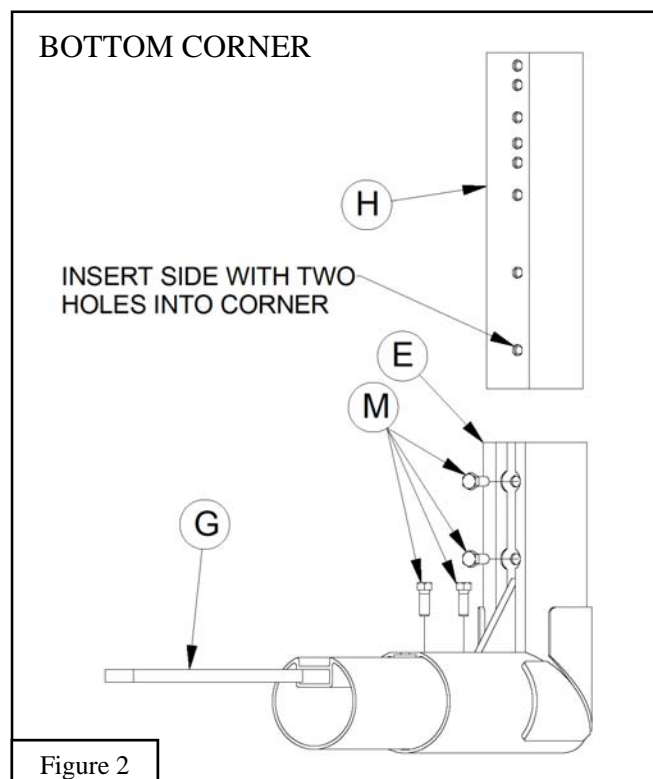
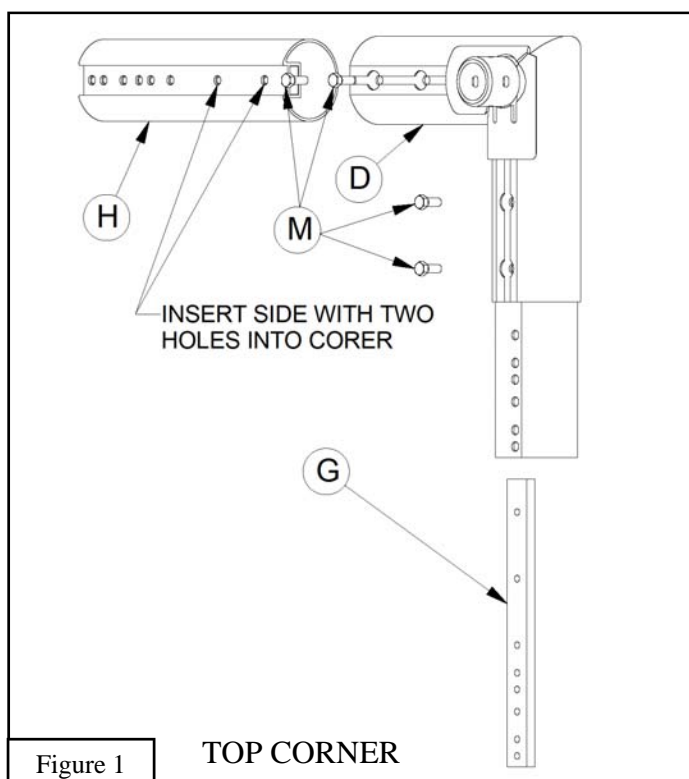
**PARTS LIST** (FOR ONE PAIR OF GOALS—2 HARDWARE BOXES)

Item	Qty	Description	Item	Qty	Description
A	4	Crossbar	N	16	3/8" X 2" Hex Bolt
B	4	Upright	O	8	5/16" X 2 3/4" Hex Bolt
C	4	Ground Extension	P	8	5/16" X 1" Carriage Bolt
D	4	Top Corner	Q	16	5/16" Nylon Lock Nut
E	4	Bottom Corner	R	8	5/16" Flat Washer
F	4	Back Corner	S	8	1/4" X 3" Hex Bolt
G	24	Connecting Bar	T	8	1/4" Lock Nut
H	24	Inner Tube	U	4	Ballast Drum
I	4	Ballast Bracket	V	4	Plug Assembly
J	4	Ballast Axle	W	8	Locking Collar
K	4	European Back Stay	X	200	Net Attachment Clip
L	4	European Back Stay Socket	Y	1	Hook and Loop Fastening Strap (Roll)
M	80	3/8" X 1" Hex Bolt			

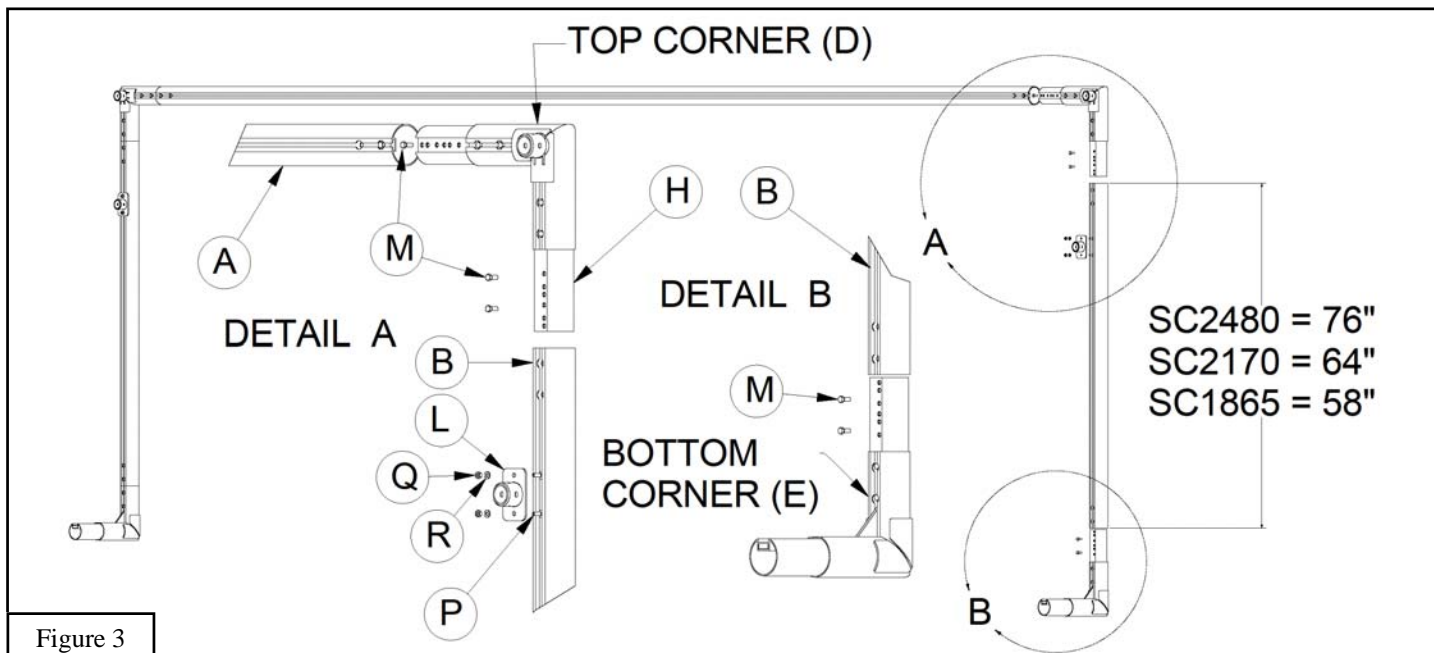
1. Slide the *Connecting Bar* (G) into the *Inner Tube* (H) through the channel so that all the holes are lined up as shown. Assemble the *Top Corners* (D) and *Bottom Corners* (E) by inserting the inner tube assembly leaving six holes exposed as shown. See Figures 1 and 2.

**Assembly Tip:**

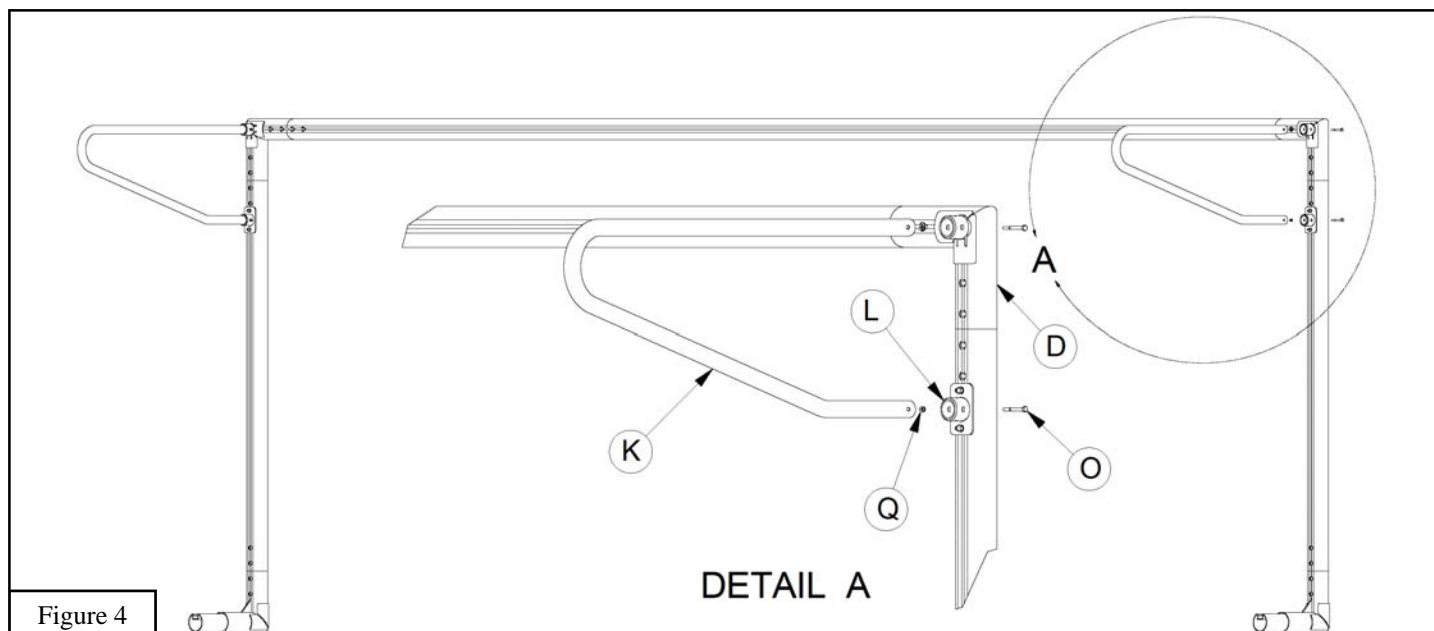
Use one 3/8" X 1" Hex Bolt (M) to hold Connecting Bar (G) in the Inner Tube (H) during the assembly process



2. Lay *Crossbar (A)* on a flat level surface with net attachment track facing upward. Slide *Crossbar (A)* over *Inner Tube (H)* on the *Top Corners (D)*. Use  $3/8"$  X  $1"$  *Hex Bolts (M)* to attach *Crossbar (A)* to *Top Corners (D)*. Leave hardware hand tight. See Figure 3.
3. Slide the heads of two each  $5/16"$  X  $1"$  *Carriage Bolts (P)* into the net attachment track of each *Upright (B)*. Use  $5/16"$  *Flat Washers (R)* and  $5/16"$  *Nylon Lock Nuts (Q)* to attach *European Back Stay Socket (L)* onto the  $5/16"$  X  $1"$  *Carriage Bolts (P)*. Leave hardware hand tight. See Figure 3.
4. Slide *Uprights (B)* over *Inner Tubes (H)* on the *Top Corners (D)*. Use  $3/8"$  X  $1"$  *Hex Bolts (M)* to attach *Uprights (B)* to *Top Corners (D)*. Leave hardware hand tight. See Figure 3.
5. Slide *Inner Tube (H)* on the *Bottom Corners (E)* into *Uprights (B)*. Use  $3/8"$  X  $1"$  *Hex Bolts (M)* to attach *Bottom Corners (E)* to *Uprights (B)*. Leave hardware hand tight. See Figure 3.



6. Insert top of *European Back Stay (K)* into the socket on *Top Corner (D)*. Adjust *European Back Stay Socket (L)* as needed to fit bottom of *European Back Stay (K)*. Use  $5/16"$  X  $2 \frac{3}{4}"$  *Hex Bolts (O)* and  $5/16"$  *Nylon Lock Nuts (Q)* to attach *European Back Stay (K)*. See Figure 4.



7. Slide *Connecting Bar* (G) into the *Inner Tube* (H) through the channel so that all holes are lined up as shown. Assemble the *Back Corners* (F) by inserting the inner tube assembly leaving 6 holes exposed as shown. See Figure 5.
8. Lay *Crossbar* (A) on a flat level surface with net attachment track facing upward. Slide *Crossbar* (A) over *Inner Tube* (H) on the *Back Corner* (F). Position *Ballast Bracket* (I) over the mounting holes in *Crossbar* (A) and *Back Corner* (F). Use the  $\frac{3}{8}$ "X 2" *Hex Bolts* (N) to assemble *Crossbar* (A), *Back Corner* (F) and *Ballast Bracket* (I). Leave hardware hand tight. See Figure 5.

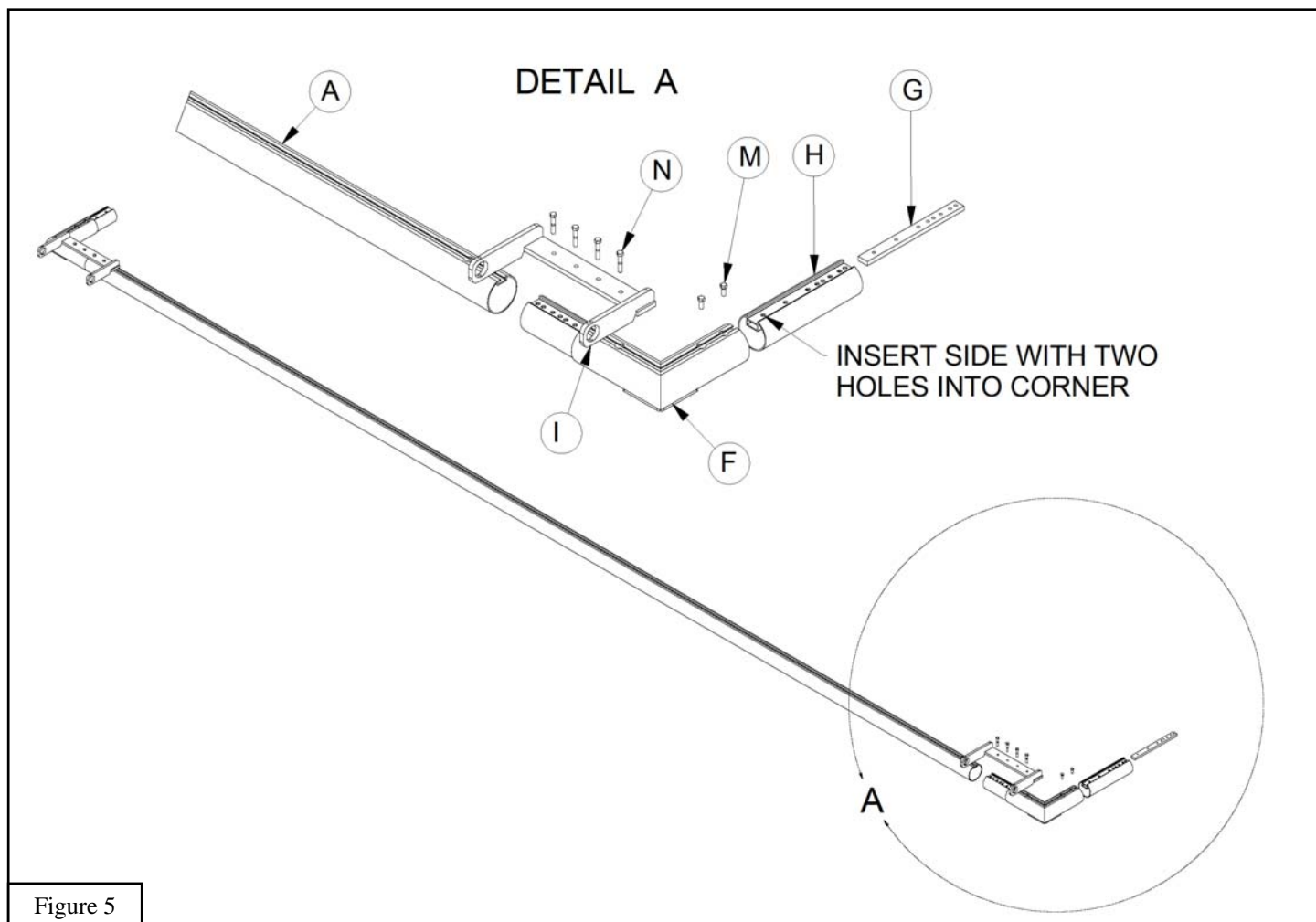
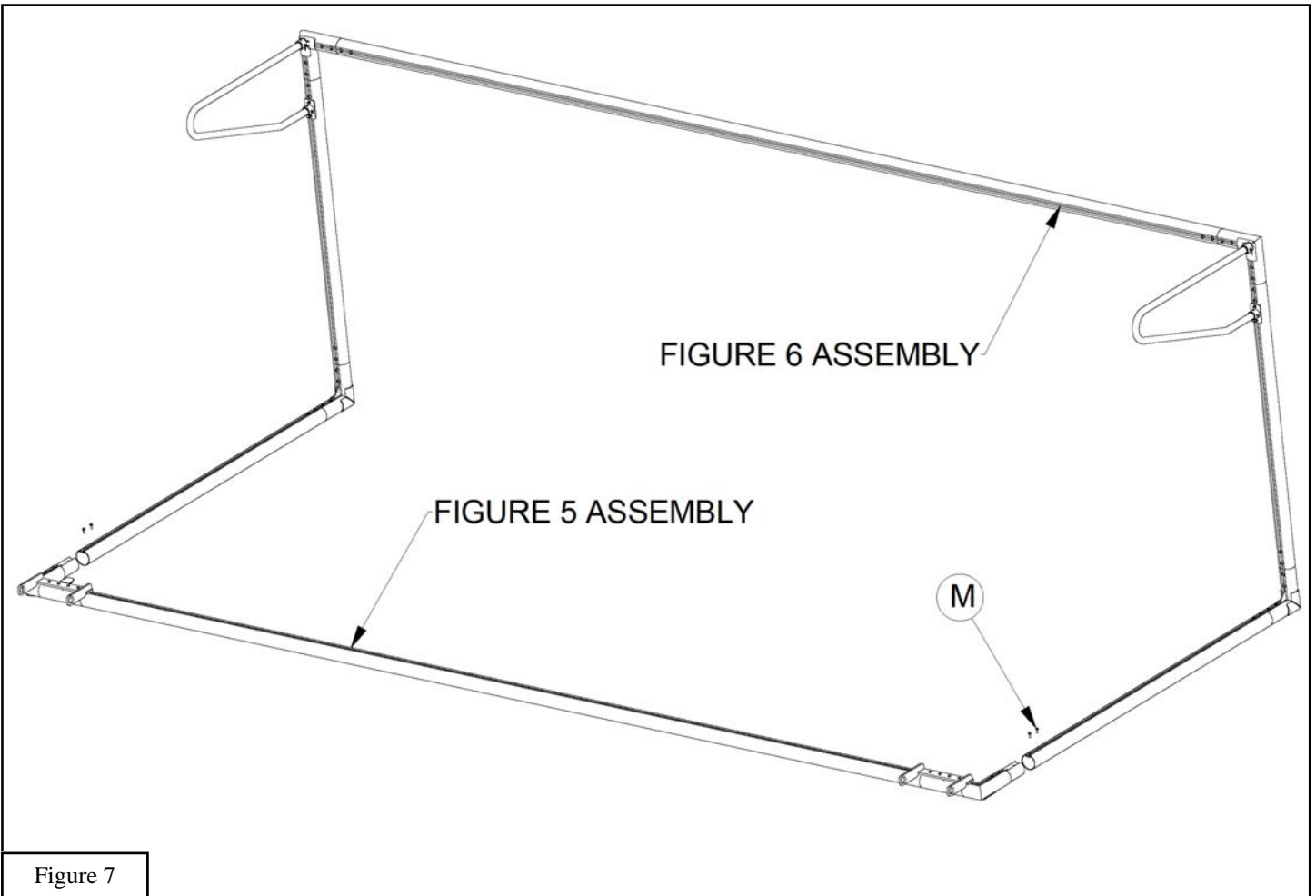
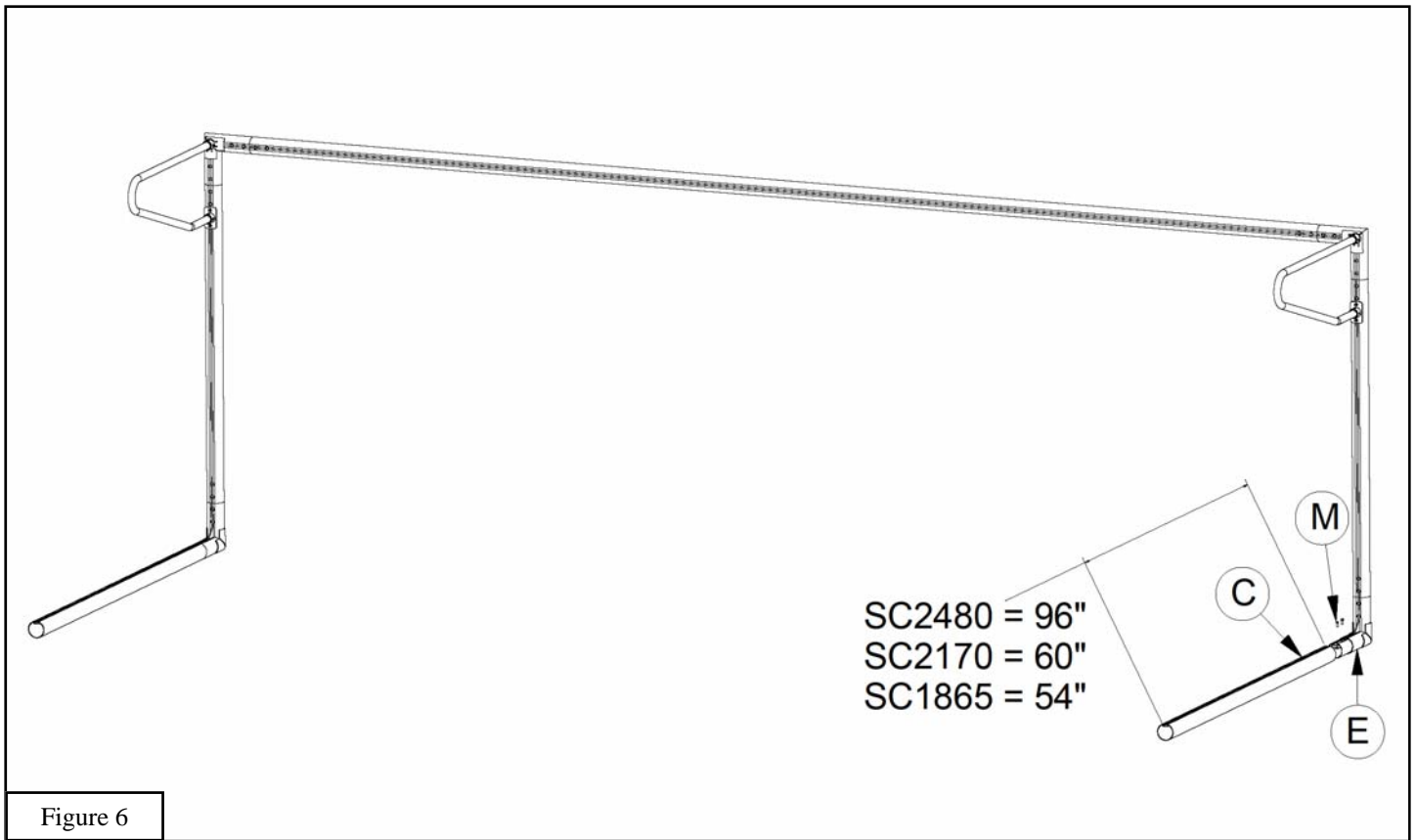


Figure 5

9. Use  $\frac{3}{8}$ "X 1" *Hex Bolts* (M) to attach *Ground Extensions* (C) onto *Bottom Corners* (E). See Figure 6.
10. Tilt the assembly from Figure 6 into the upright position. Use  $\frac{3}{8}$ "X 1" *Hex Bolts* (M) to attach the assembly from Figure 5. See Figure 7.
11. **Tighten all hardware.**



12. Fill each *Ballast Drum* (U) **completely** with sand, make sure the sand is compacted. They should hold approximately 60-75 pounds of sand each. Once full install the *Plug Assembly* (V) and tighten securely to ensure there is no sand escaping. See Figure 8.
13. Slide *Ballast Axle* (J) through *Ballast Bracket* (I), one *Locking Collar* (W), *Ballast Drum* (U) and a second *Locking Collar* (W). Make sure there is a *Locking Collar* (W) on each side of *Ballast Drum* (U). Tighten *Locking Collars* (W) onto *Ballast Axle* (J). Use  $1/4"$  X 3" *Hex Bolts* (S) and  $1/4"$  *Lock Nuts* (T) to secure *Ballast Axle* (J) to *Ballast Bracket* (I). See Figure 9.
14. Use of optional **SC40PP** soccer post padding is recommended to reduce the risk of player contact injury.
15. Equally space *Net Attachment Clips* (X) on entire goal. Use *Hook and Loop Fastening Strap* (Y) to secure net as needed.

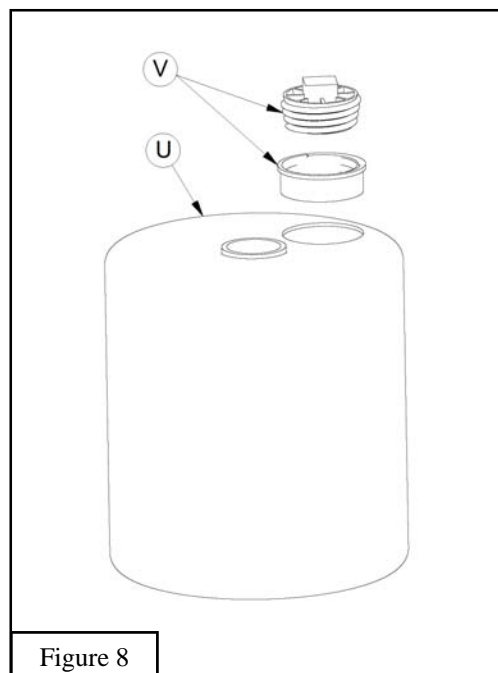


Figure 8

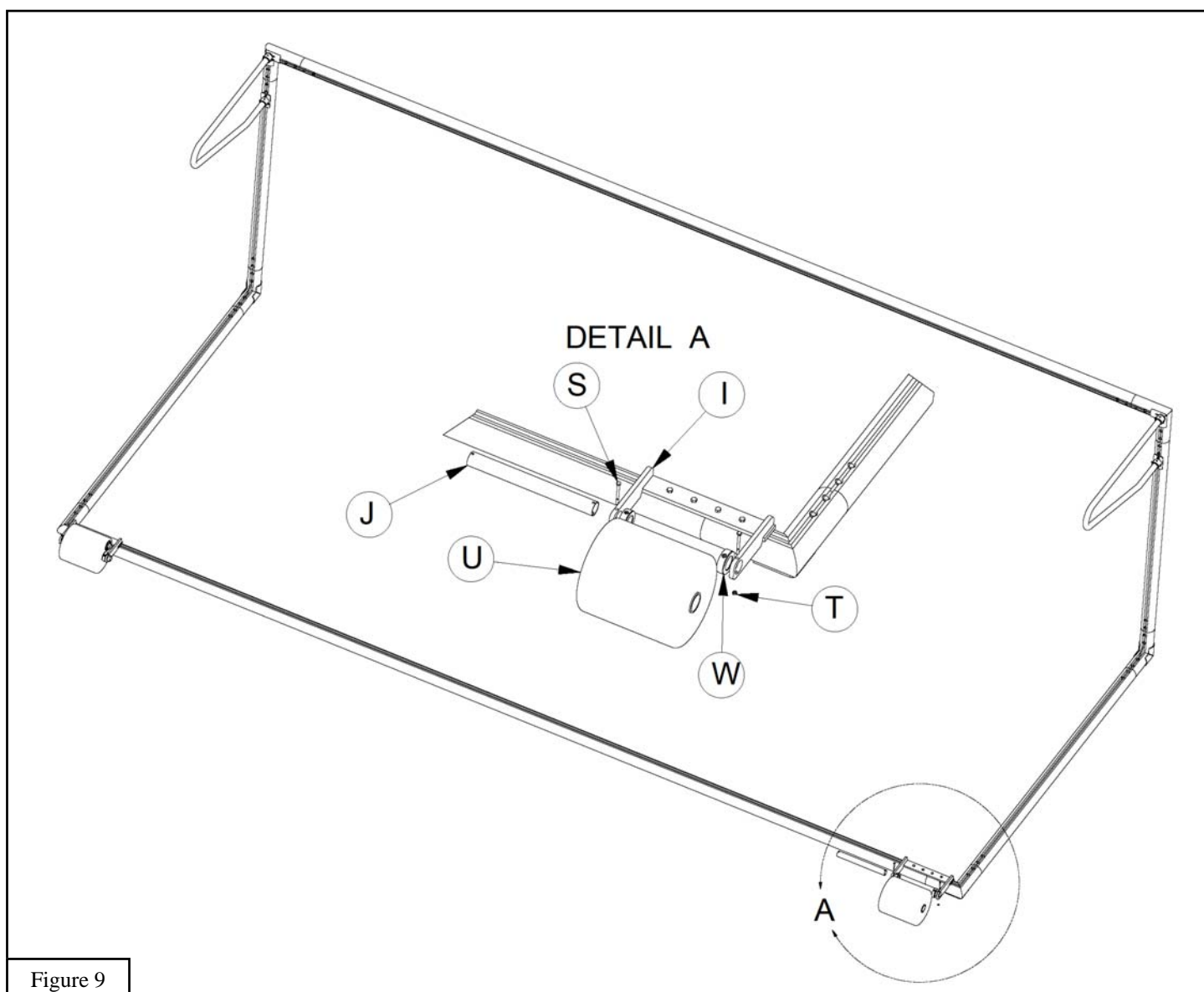


Figure 9