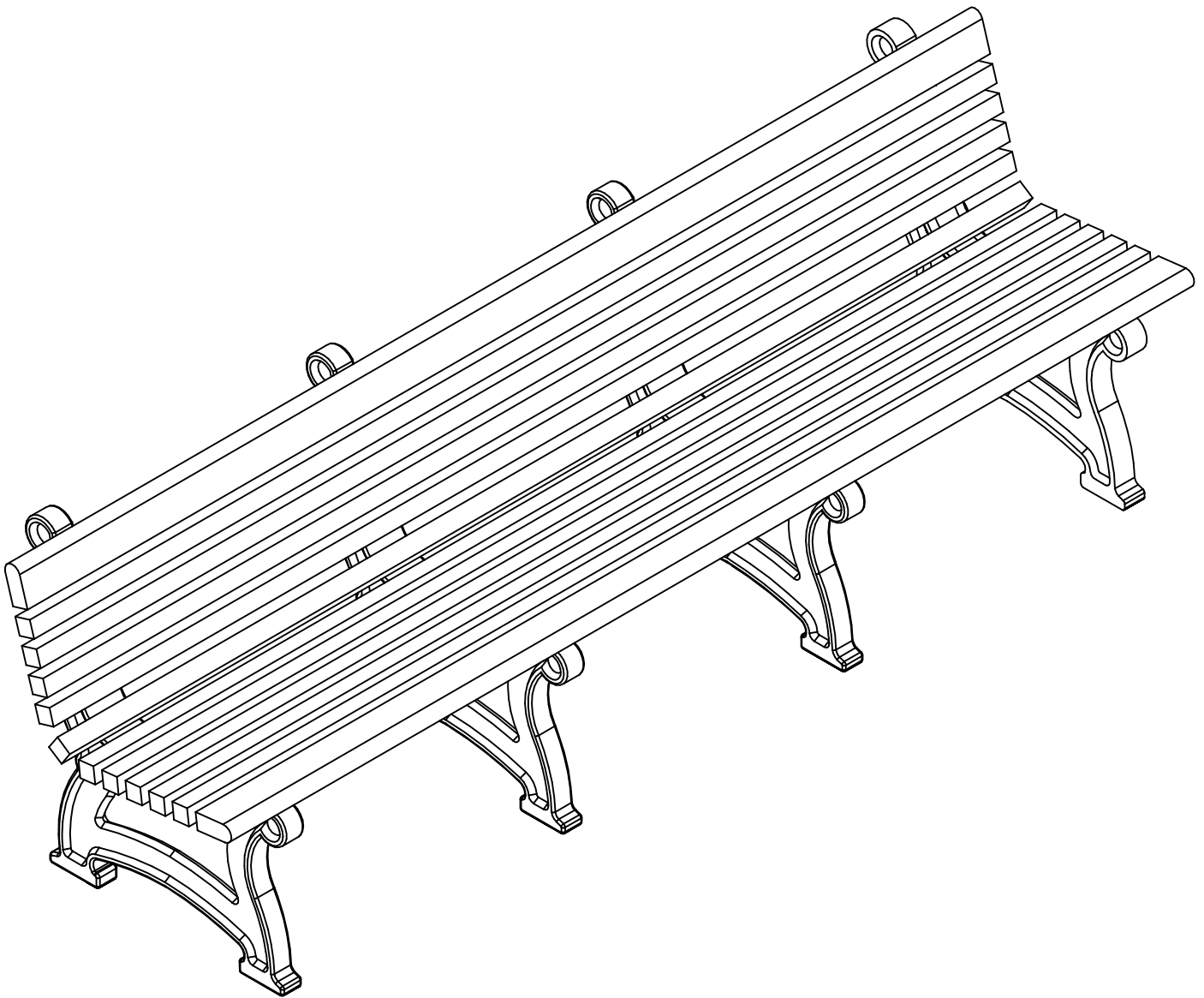




## Willow Bench - With Back - 8FT

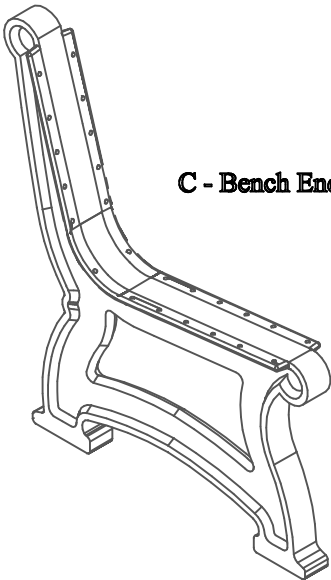


Before assembly, please make sure all components are included.

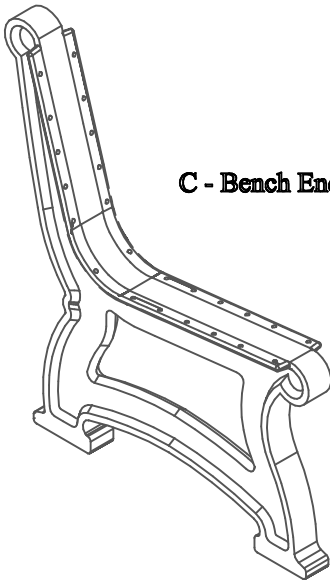


( 1 ) - One Fastener Pack  
FP-WB8B-CU-00

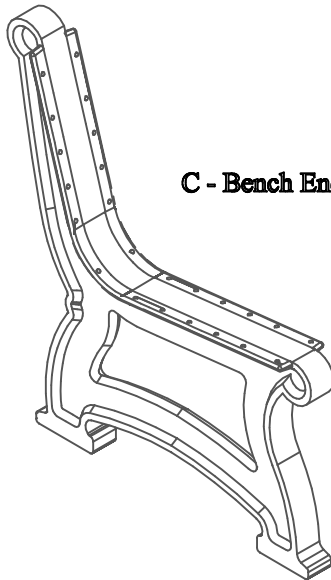
FP - Fastener Pack



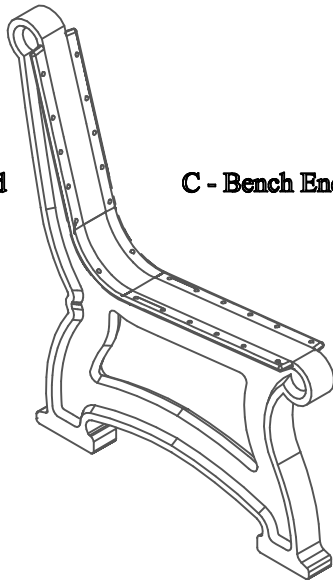
C - Bench End



C - Bench End



C - Bench End



C - Bench End

( 4 ) - Four Bench Ends  
PS-HBBE-A-00

· · A - Bull Nose Bench Board · ·	· ·	· ·
· · A - Bull Nose Bench Board · ·	· ·	· ·

( 2 ) - Two Bull Nose Bench Boards  
BP-WB8B-A-00

B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	
B - 2 x 2 Bench Board	

( 10 ) - Ten 2 x 2 Bench Boards  
BP-WB8B-B-00

Before assembly, please make sure all fasteners are included.

96 - #12 x 1 1/2" Pan Head Phillips Screw

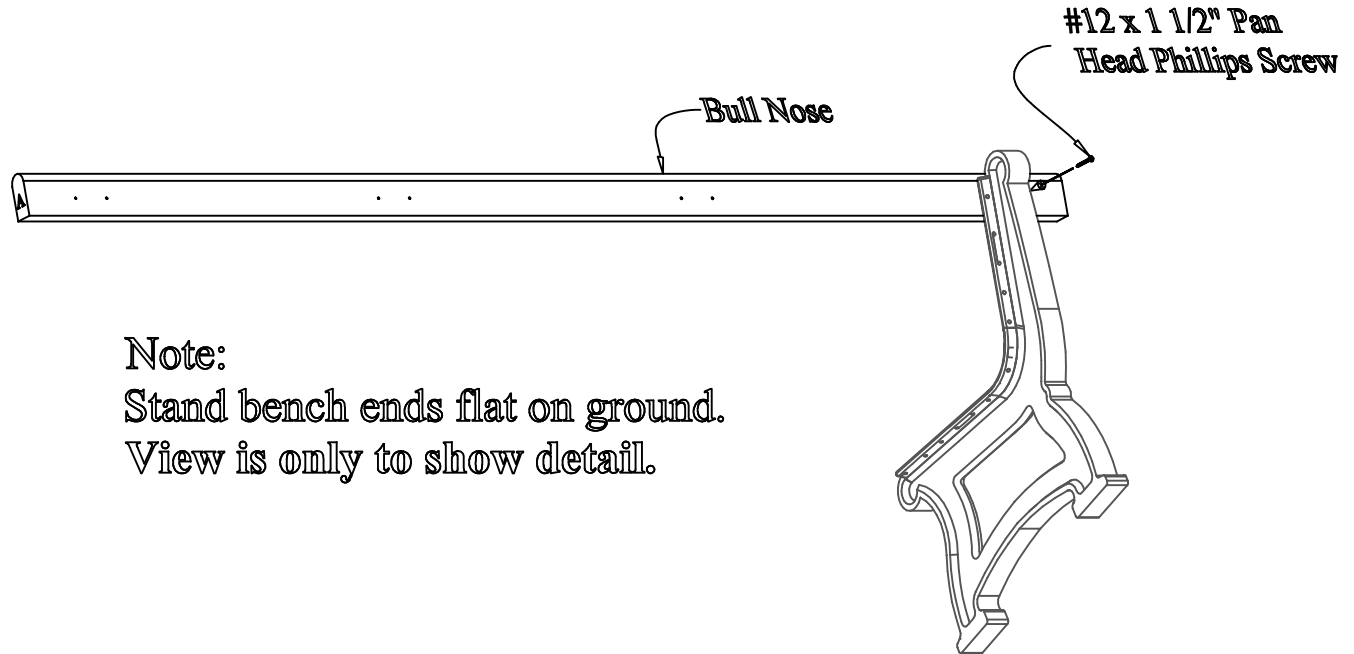
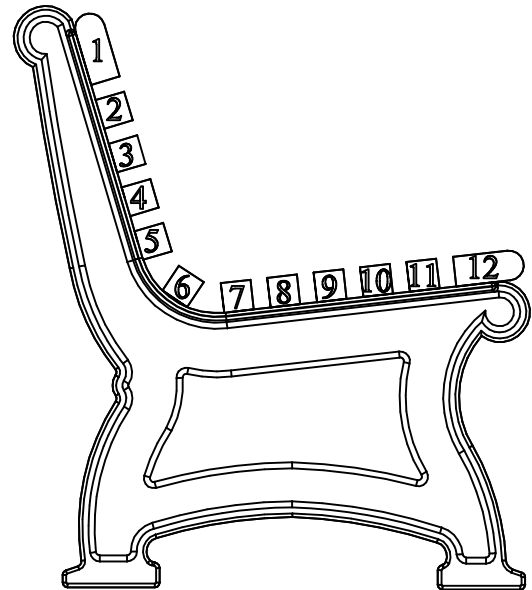


Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

Fig #1:

In order to make the assembly of this Willow Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



Note:

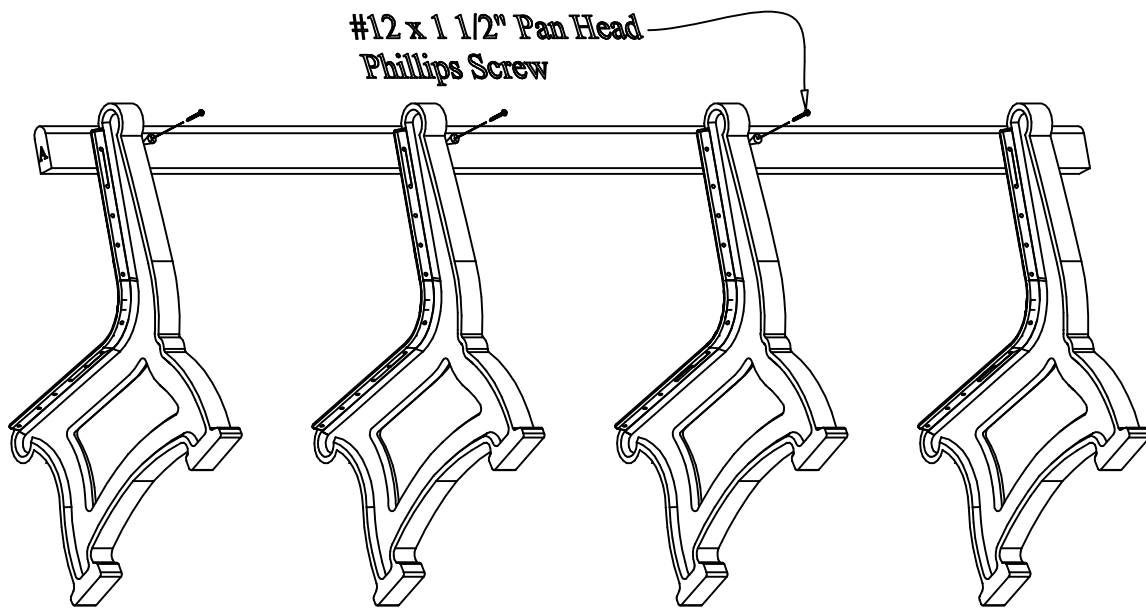
Stand bench ends flat on ground.

View is only to show detail.

### Step #1:

Stand (1) One bench end upright and place (1) One bull nose bench board (A) on position 1 being sure to align the pilot holes to the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screw completely. This will be done in a later step.



### Step #2:

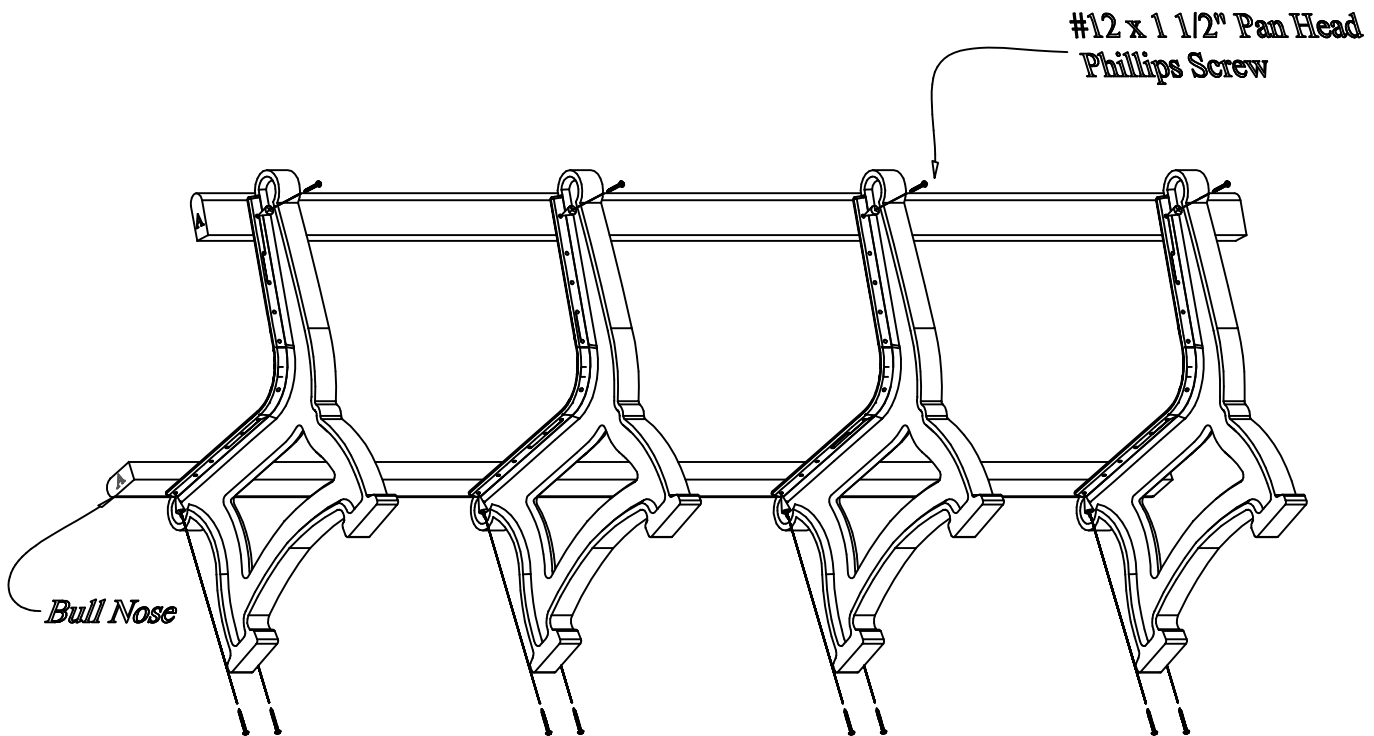
Stand the other (3) Three bench ends upright, and place the bull nose bench board (A) already attached to the first bench end, on position 1 being sure to align the pilot holes with the pre-drilled holes in the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled holes on the right side of the bench ends.

Note: Do not tighten screws completely. This will be done in a later step.

### Step #3:

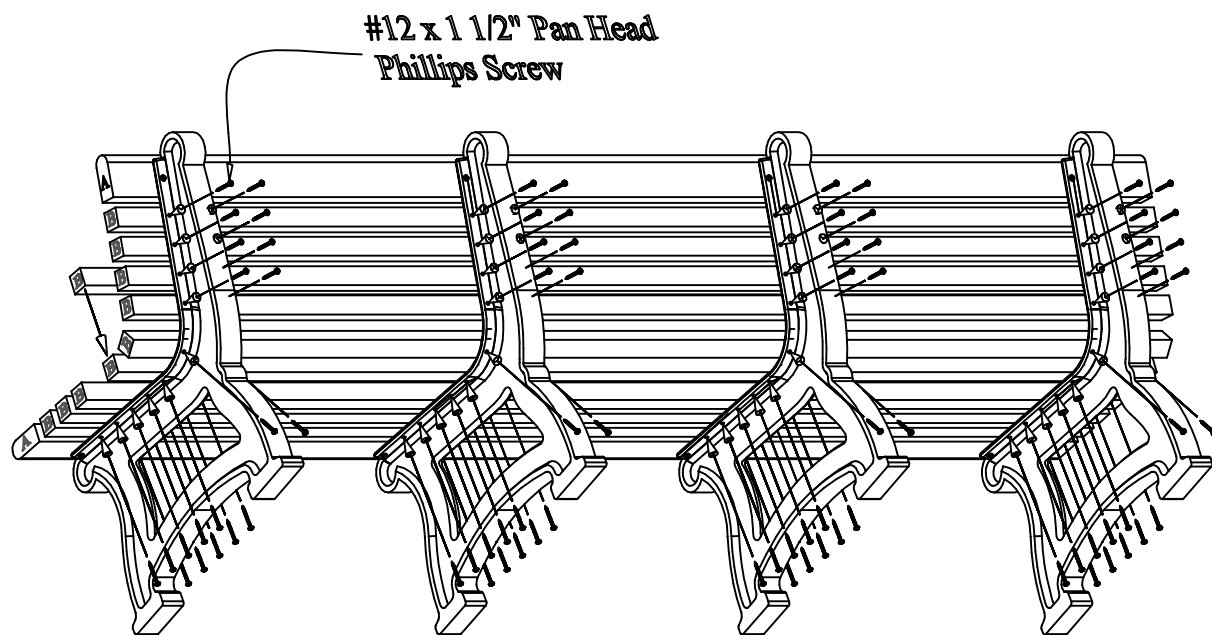
Align the pilot holes on the bull nose bench board (A) to the pre-drilled holes on the left side of the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw per bench end.

Note: Be sure to tighten screws completely after this step.



### Step #4:

Place a second bull nose bench board (A) on position 12. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



### Step #6:

Repeat Steps 1 - 3 to attach bench boards (B) on positions 2-11.

Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



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