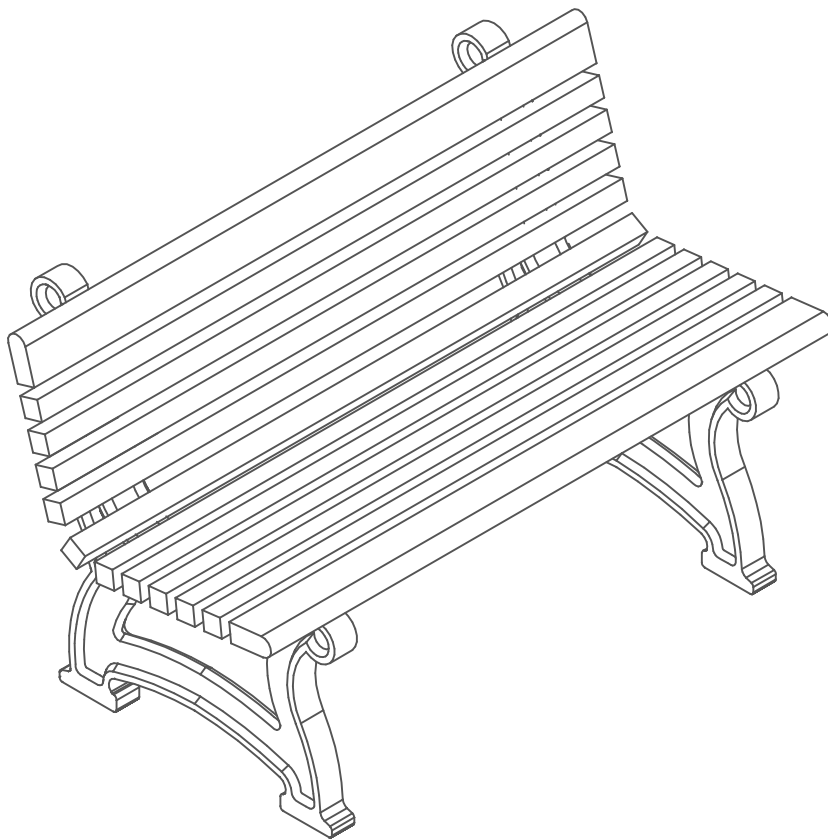
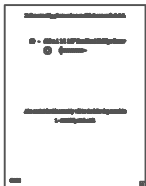




## Willow Bench - With Back - 4FT

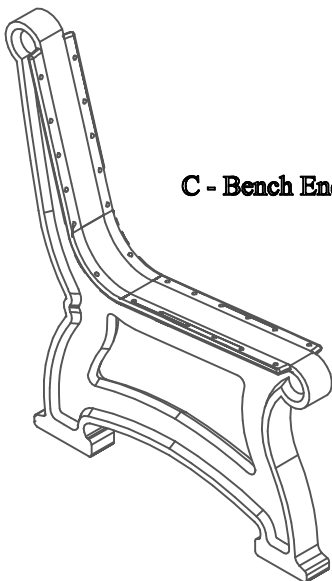


Before assembly, please make sure all components are included.

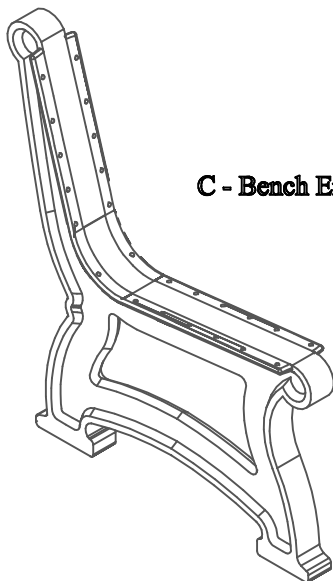


( 1 ) - One Fastener Pack  
FP-WB4B-CU-00

FP - Fastener Pack



C - Bench End



C - Bench End

( 2 ) - Two Bench Ends  
PS-HBBE-A-00

.	.	A - Bull Nose Bench Board	.	.
.	.	A - Bull Nose Bench Board	.	.

( 2 ) - Two Bull Nose Bench Boards  
BP-WB4B-A-00

.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.
.	.	B - Bench Board	.	.

( 10 ) - Ten Bench Boards  
BP-WB4B-B-00

Before assembly, please make sure all fasteners are included.

48 - #12 x 1 1/2" Pan Head Phillips Screw

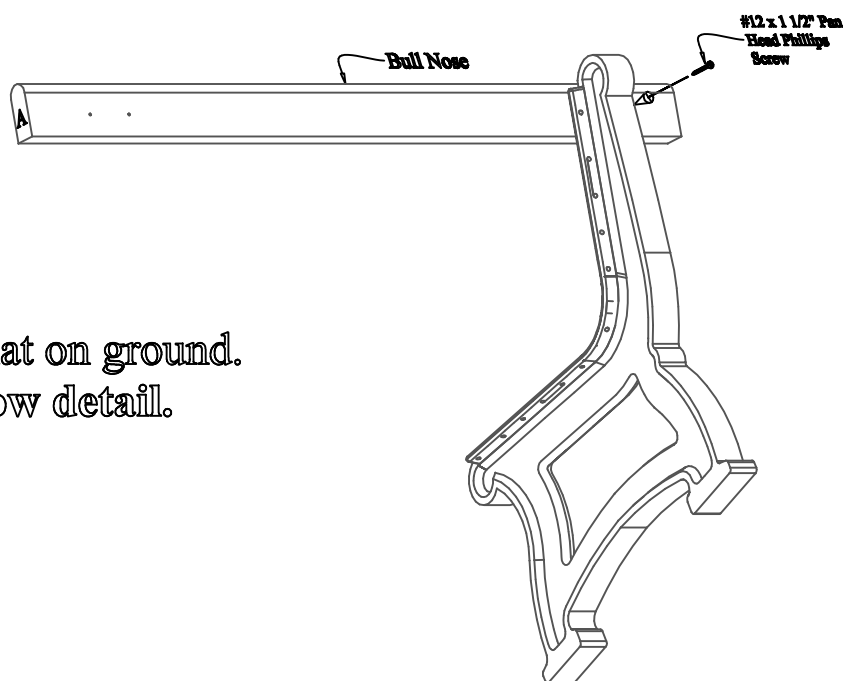
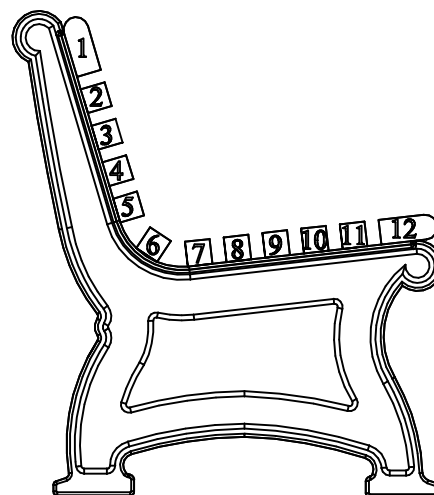


Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

Fig #1:

In order to make the assembly of this Willow Bench easier while going through the assembly process the board positions are numbered and will be referenced in later steps.



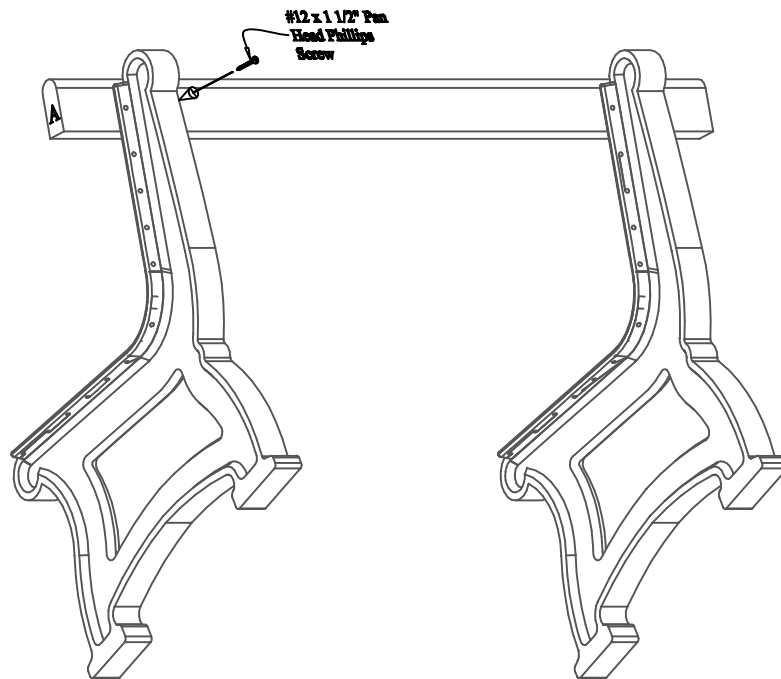
Note:

Stand bench ends flat on ground.  
View is only to show detail.

Step #1:

Stand (1) One bench end upright and place (1) One bull nose bench board (A) on position 1 being sure to align the pilot holes to the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screw completely. This will be done in a later step.



## Step #2:

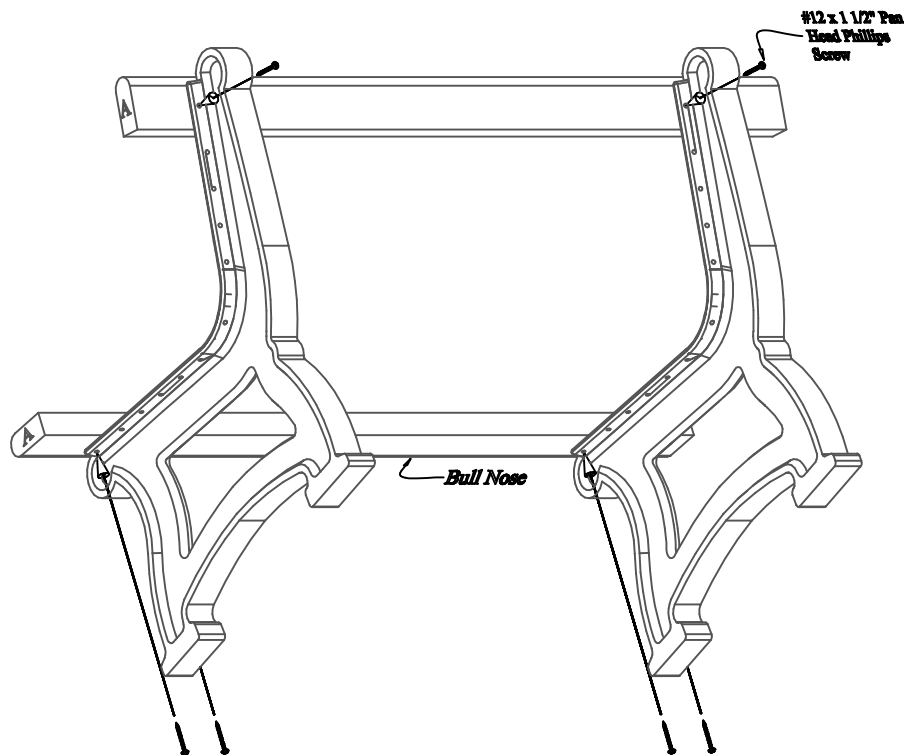
Stand the other bench end upright, and place the bull nose bench board (A) already attached to the first bench end, on position 1 being sure to align the pilot holes with the pre-drilled holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw in the pre-drilled hole on the right side of the bench end.

Note: Do not tighten screws completely. This will be done in a later step.

### Step #3:

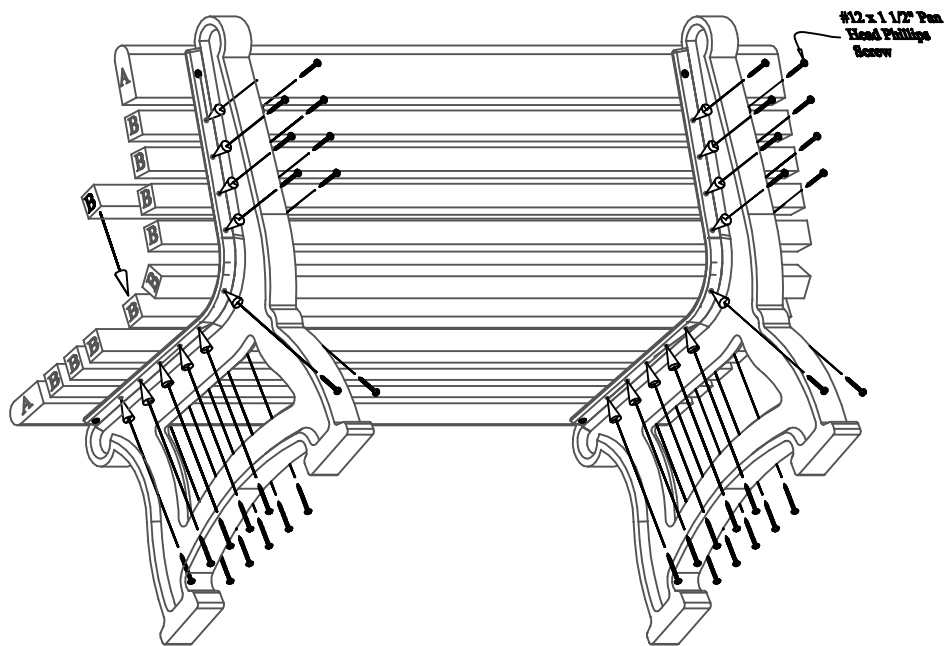
Align the pilot holes on the bull nose bench board (A) to the pre-drilled holes on the left side of the bench ends. After the holes are properly aligned, fasten with (1) One #12 x 1 1/2" Pan Head Phillips Screw per bench end.

Note: Be sure to tighten screws completely after this step.



### Step #4:

Place a second bull nose bench board (A) on position 12. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.



**Step #6:**

Repeat Steps 1 - 3 to attach bench boards (B) on positions 2-11.

Use (1) One #12 x 1 1/2" Pan Head Phillips Screw per hole to fasten.

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THANK YOU FOR PURCHASING THIS  
PRODUCT. THIS PRODUCT IS  
MANUFACTURED USING RECYCLED  
MATERIALS AND MAY HAVE SLIGHT  
COLOR VARIATIONS, OCCASIONAL  
SPECKS OF COLOR OR IRREGULAR  
SURFACE PATTERNS. THESE ARE  
NORMAL CONDITIONS OF RECYCLED  
PLASTICS AND MAKE EACH PIECE OF  
FURNITURE UNIQUE. THESE  
CHARACTERISTICS DO NOT AFFECT  
THE STRENGTH, QUALITY OR  
PERFORMANCE OF THE PRODUCT.

THANK YOU AGAIN FOR PURCHASING  
THIS PRODUCT AND HELPING OUR  
ENVIRONMENT.