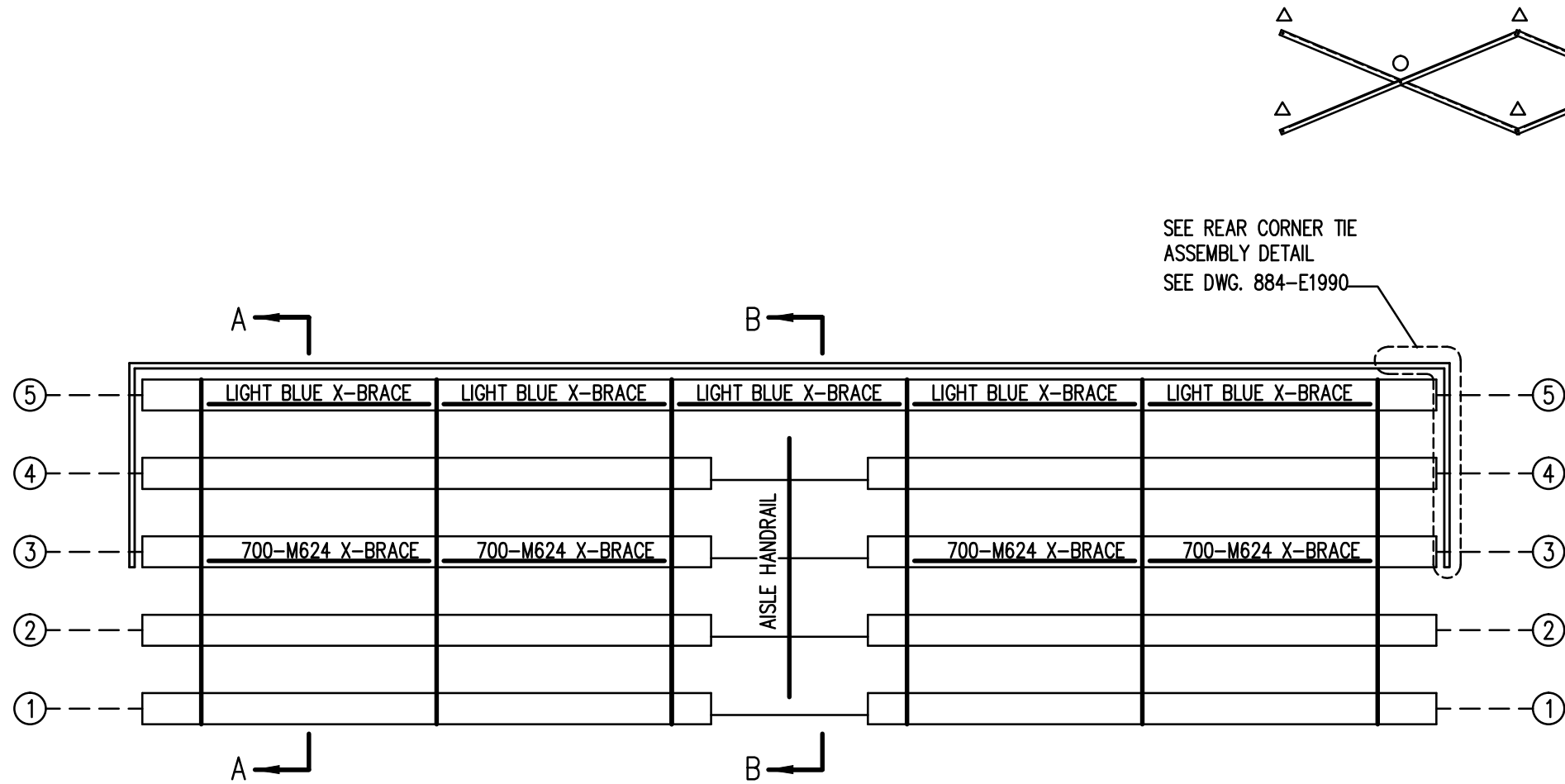
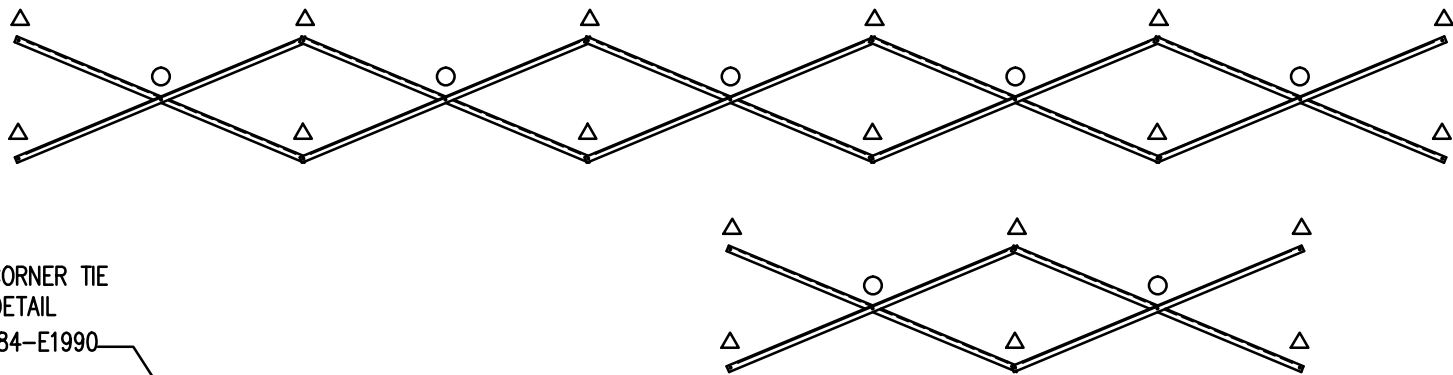




SEE REAR CORNER TIE
ASSEMBLY DETAIL
SEE DWG. 884-E1990



X-BRACE DETAIL

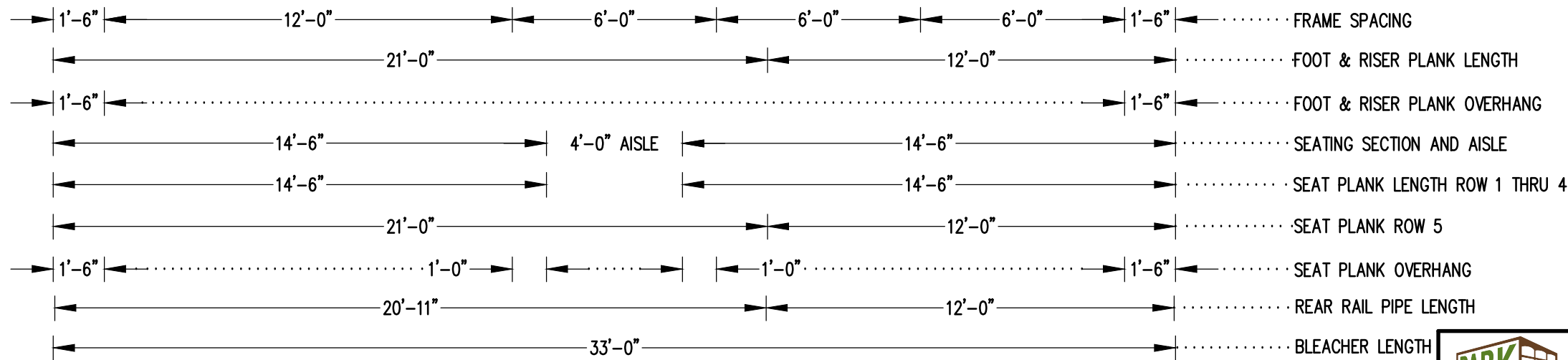
N.T.S.

2" TUBE COLUMN BOLT SCHEDULE

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 3" GALV. MACH. BOLT

3" TUBE COLUMN BOLT SCHEDULE

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 4" GALV. MACH. BOLT



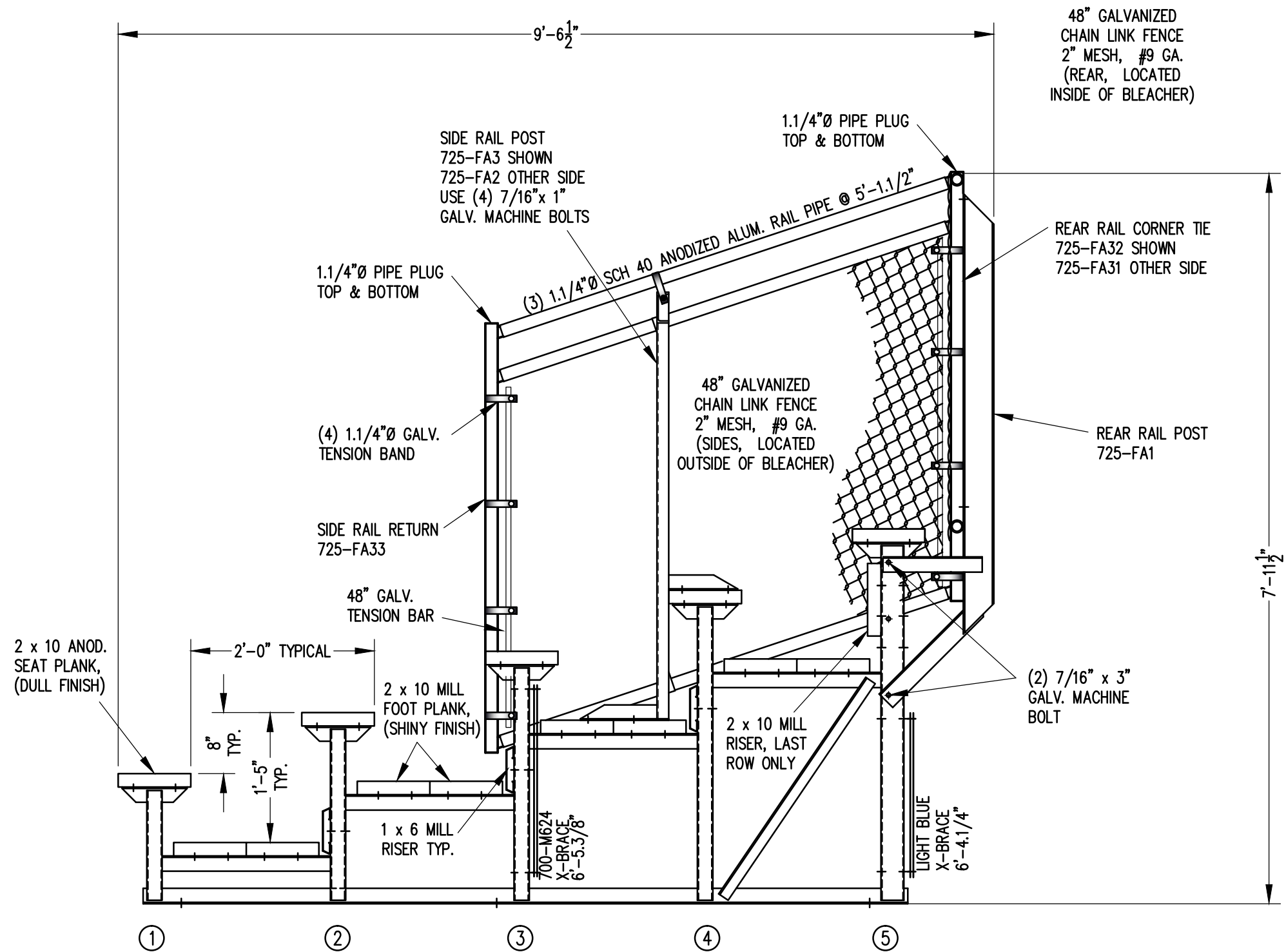
SEATING & FRAMING PLAN

1/4" = 1'-0"
94 NET SEAT @ 18" PER SEAT



Park Warehouse

SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/18/02	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	R.A.	CKD		
AP'VD				
TITLE	129-1183-4			NO. 129-1183-4



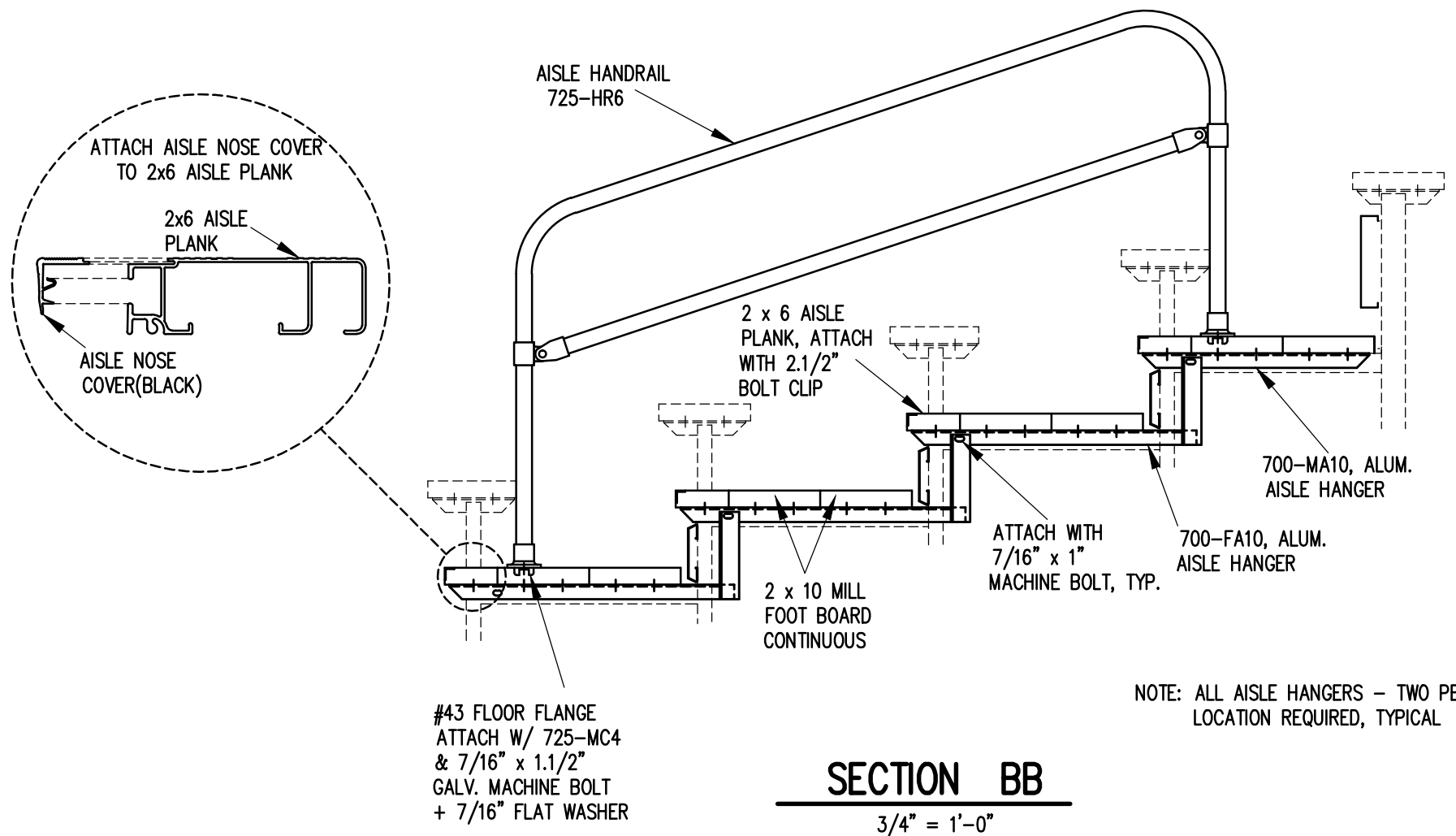
SECTION AA
3/4" = 1'-0"



Park Warehouse

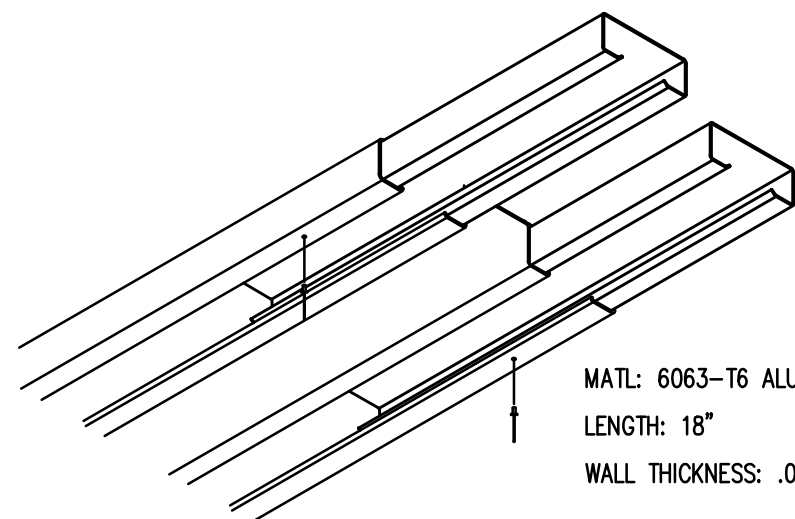
SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	9/19/02	FOOTBOARD SUPPORT, FA17R2, FA23R1	RS	11/06
DR'N	R.A.	ADDED 1x6 RISER HOLES	WHW	11/09
AP'VD		UPDATED TO 700 SERIES STANDARDS	GDK	02/13

TITLE	129-1183-4	NO.	129-1183-4
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Park Warehouse

SCALE	3/4"=1'-0"	REVISIONS	BY	DATE
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	R.A.	CKD		
AP'VD				
TITLE	129-1183-4			NO. 129-1183-4



MATL: 6063-T6 ALUMN.
LENGTH: 18"
WALL THICKNESS: .062"

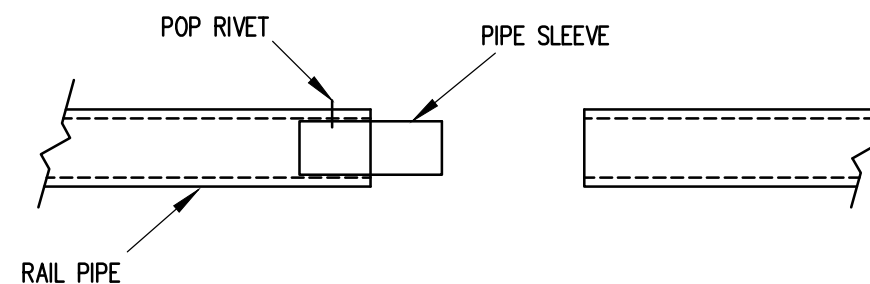
1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.

2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)



PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")

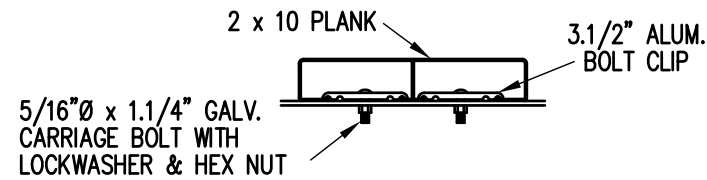
2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.



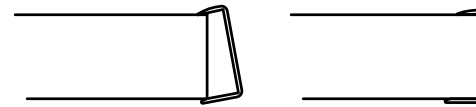
Park Warehouse

SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	R.A.	CKD		
AP'VD				
TITLE	129-1183-4			NO. 129-1183-4



BOLT CLIP DETAIL

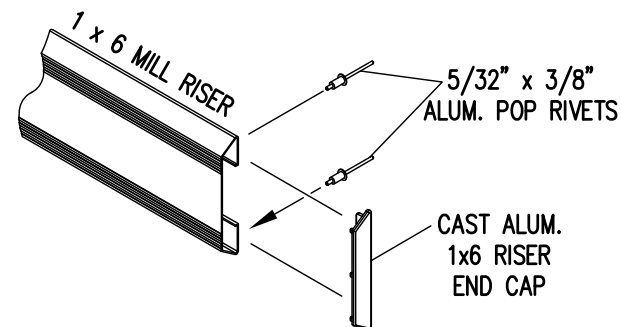
1.1/2" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG. 2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

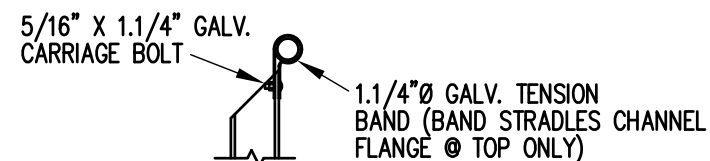
END CAP DETAIL

N.T.S.

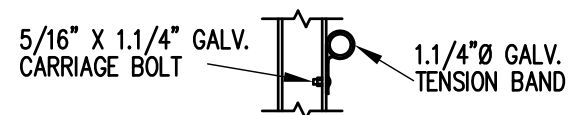


1 x 6 RISER END CAP

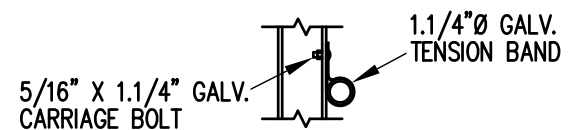
N.T.S.



TOP RAIL

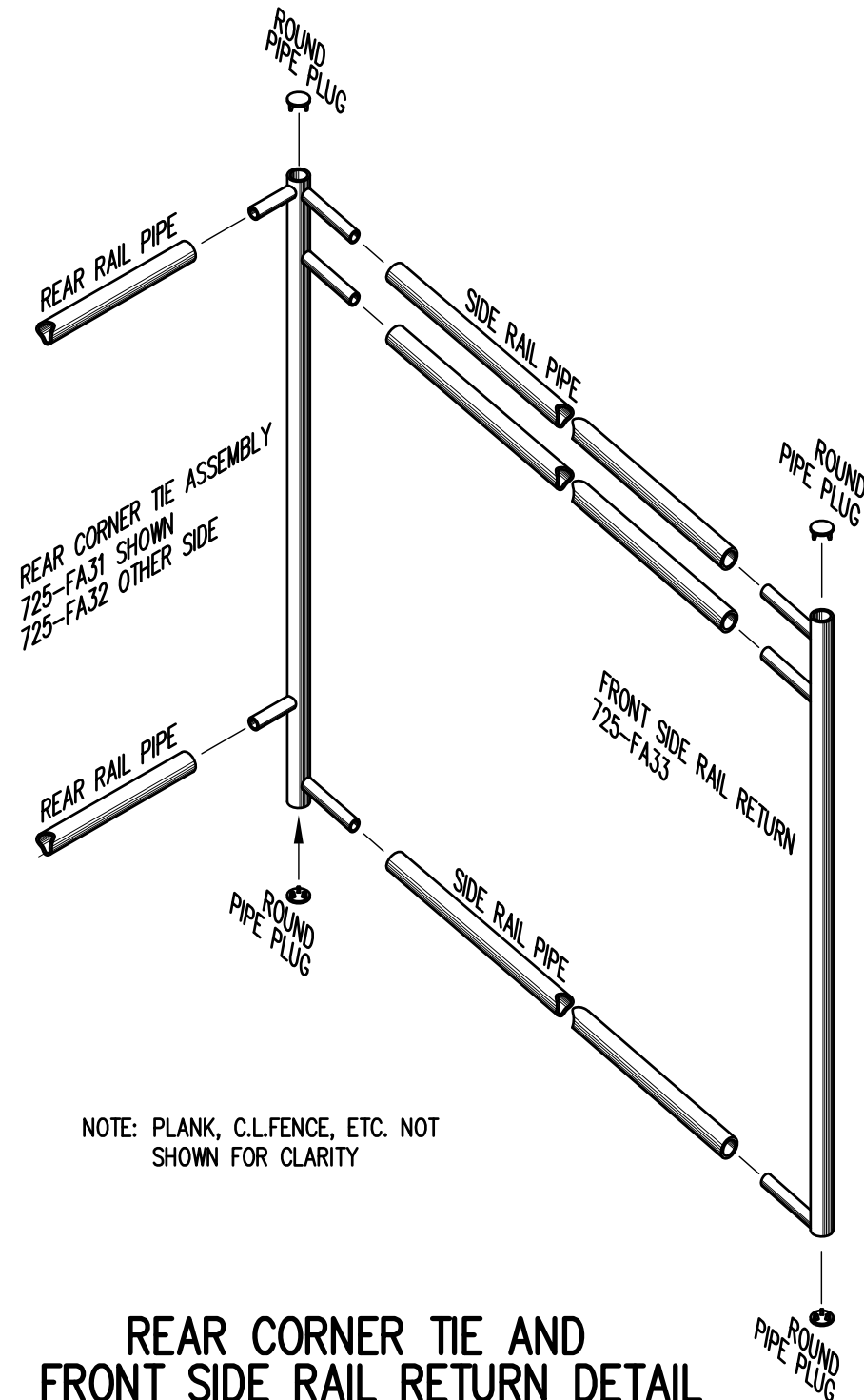


MID RAIL



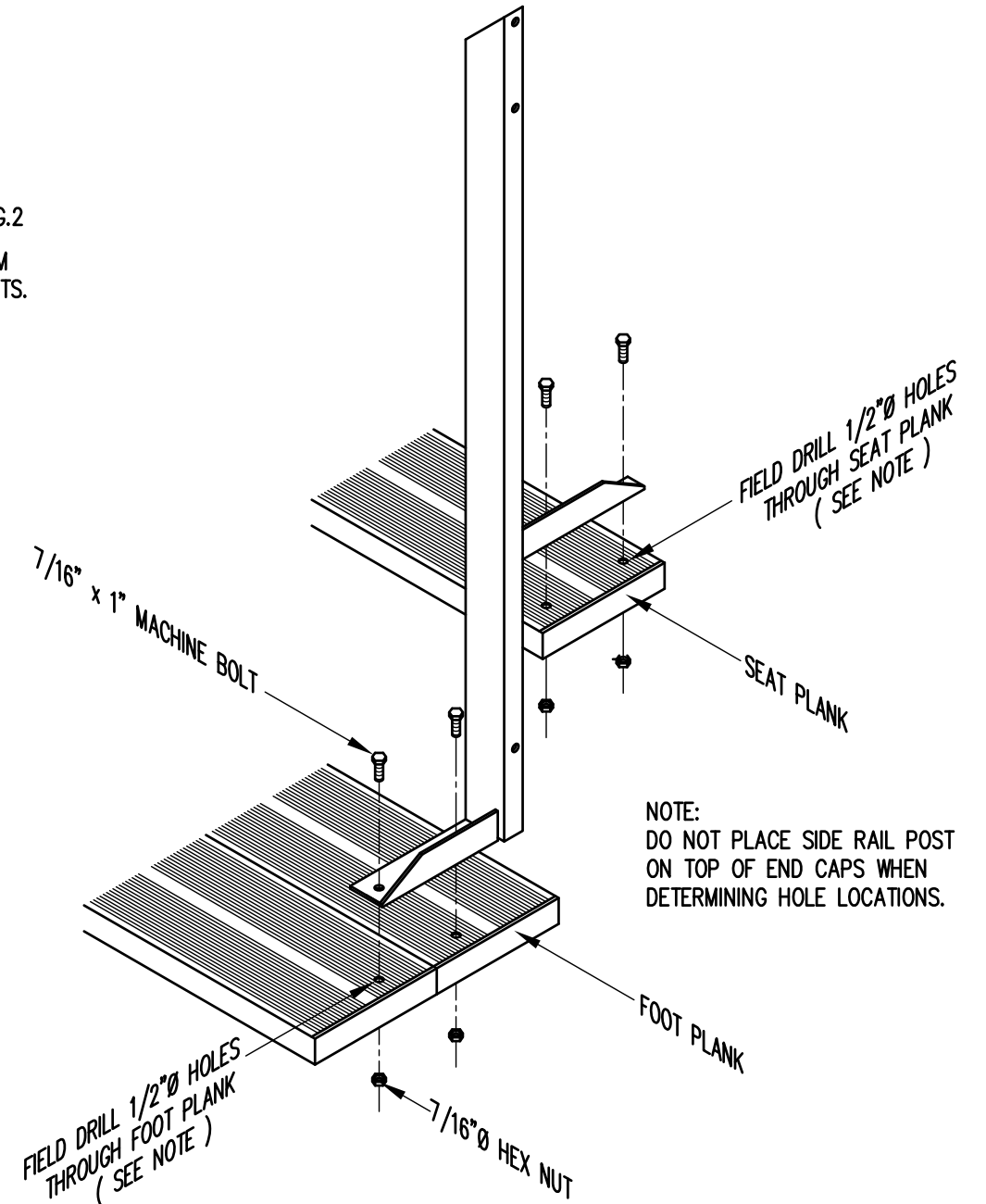
LOWER RAIL

3/4" = 1'-0"



REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

3/4" = 1'-0"



TYP. SIDE RAIL POST ATTACHMENT

1" = 1'-0"



Park Warehouse

SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	RA	CKD		
AP'VD				
TITLE	129-1183-4			NO. 129-1183-4