

SKU: 622dp230

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WARRANTY & TERMS

WARRANTY: 5 Year Limited Warranty on Thermoplastic/Canine coated elements.

Guarantees all items for one full year to be free of defects in workmanship or materials when installed and maintained properly. Manufacturer agrees to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

ORDER INFORMATION: When ordering please include a brief description of all items. Be sure to include colors for Canine coated and powder coated surfaces. To assist in entering orders properly, please fax or mail orders on your standard purchase order form. Quotes are good for 30 days.

GSA CONTRACT: GSA pricing is available on several items. Contact our sales department for specific information.

SPECIFICATIONS: Due to continuous product improvement, we reserve the right to change specifications when necessary without notice.

PRICING: We strive to keep pricing as low as possible. However, should we encounter increases in our costs that are simply too large to absorb, we reserve the right to increase prices without notice.

TERMS: Approved accounts net 30 days. Initial order requires payment in full before shipment. A finance charge of 1-1/2% per month will be applied to all delinquent accounts. We accept VISA, MASTERCARD and AMERICAN EXPRESS.

FREIGHT CHARGES: Terms of sale are F.O.B. factory. Will prepay and add the freight to the invoice if requested to do so. All weights are approximate.

Damages or loss in transit is the responsibility of the carrier, whether visible or concealed. It is the responsibility of the recipient to assure that the order is received complete. Before signing the delivery receipt, inspect the shipment immediately and completely. Note any damages or shortages on the bill of lading. Damage reports must be filed within 10 days. We are NOT responsible for damages or loss in transit. Title to all goods passes to the customer at the time of shipment. We will assist in filing claims if the freight arrangements were made by us, at your request.

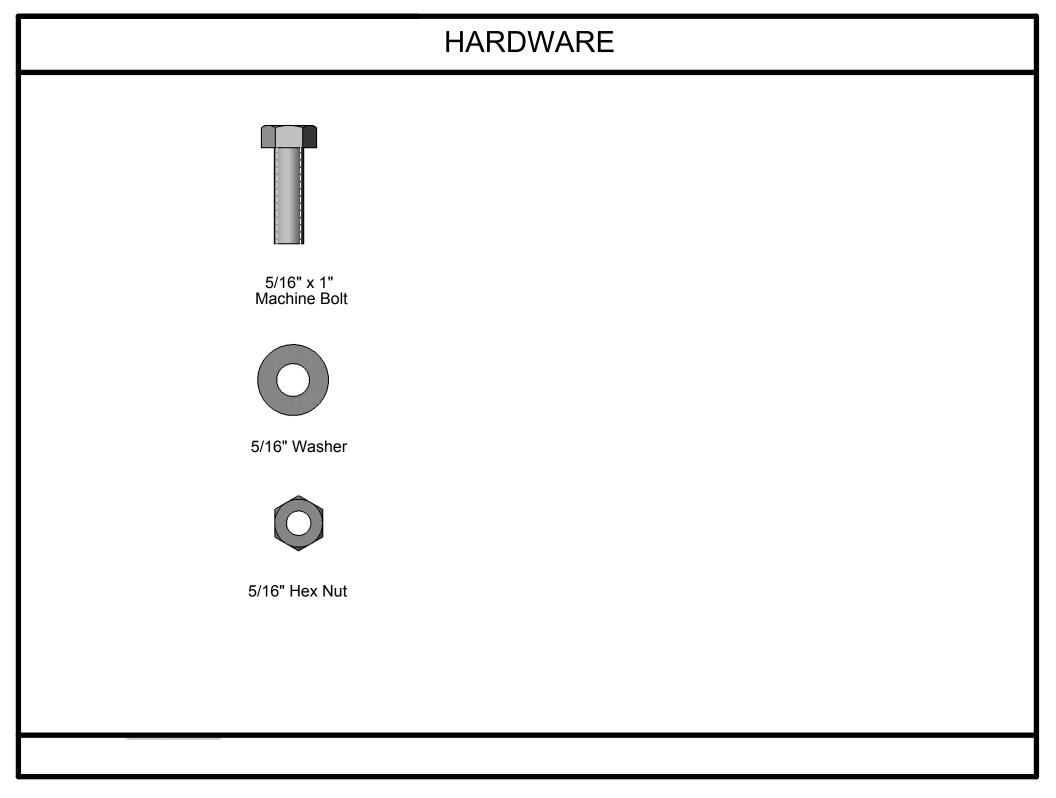
CANCELLATIONS AND RETURNS: Cancellations are only accepted with approval of the Manufacturer. No merchandise shall be returned without Return Goods Authorization number which is issued by customer service. Any authorized merchandise must be carefully packed and received in saleable condition. A restocking charge of up to 25% will be applied to all returned goods when the error is not the fault of us. All returns must be shipped freight prepaid.

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SAFETY WARNINGS & EQUIPMENT INSPECTION

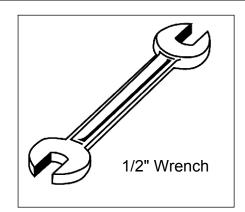
- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severly worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediatly.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user.
 NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

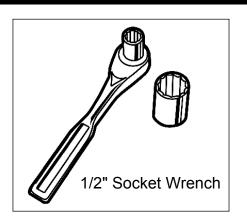
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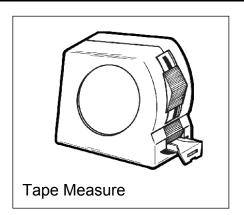


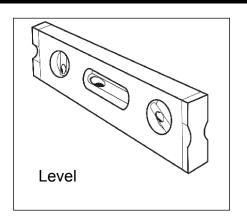
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TOOLS REQUIRED









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PRODUCT SPECIFICATIONS

Top & Seats: 11 gauge die formed angle frame 1"x1-7/8" with 3" radius on the seat corners. A 12 gauge piece of sheet steel is precision punched with a 5/8" hole to create the punched hole pattern. The understructure/attachment plates are fabricated from 7 gauge x 1-1/2" flat bar. Top is additionally supported to the outer frame with 7 gauge x 1-1/2" flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 1-5/8" O.D. x 14 gauge pre-galvanized structural steel tubing. Brace attachment points are 1-1/2"x2"x3/16" steel flat bar. Cross braces 1.029 O.D. x 15 gauge pre-galvanized structural steel tubing. Top is attached with 7 gauge 2"x2" die formed angle. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. All electrically MIG welded.

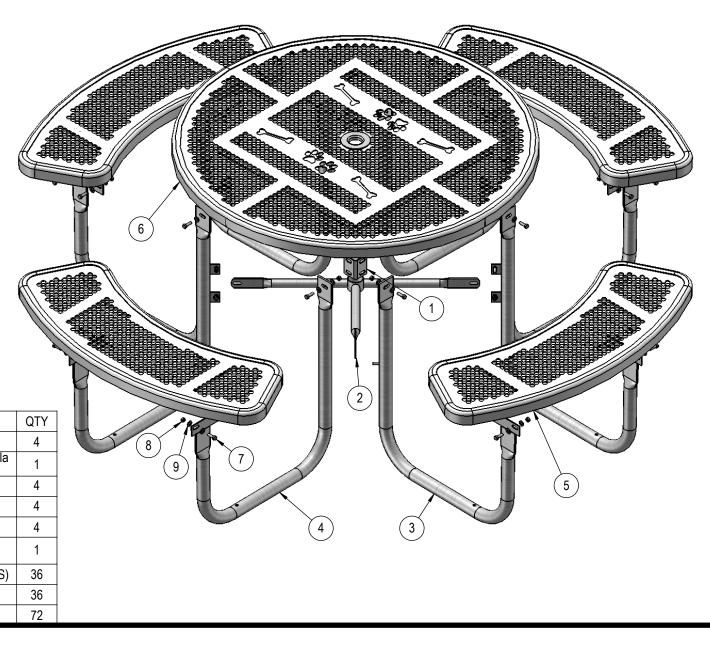
Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" round x 30-1/4" high. Seats are 12" wide x 41-1/2" long x 18" high. Outside to outside dimensions of 4 seat table is 82-1/4" x 82-1/4".

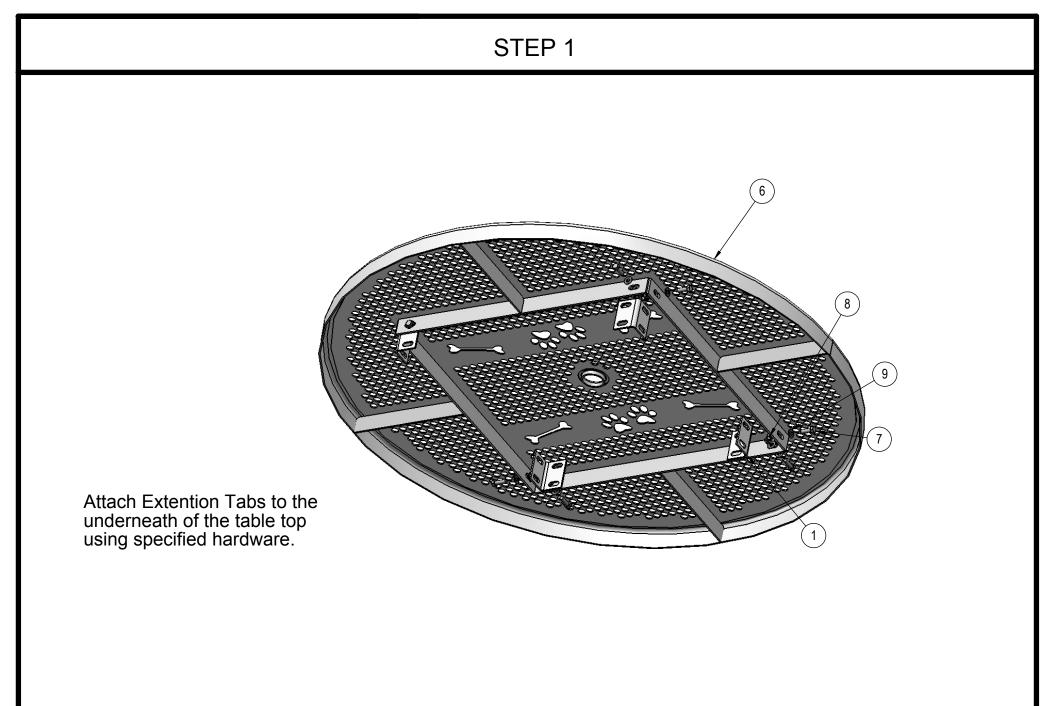
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COMPONENTS



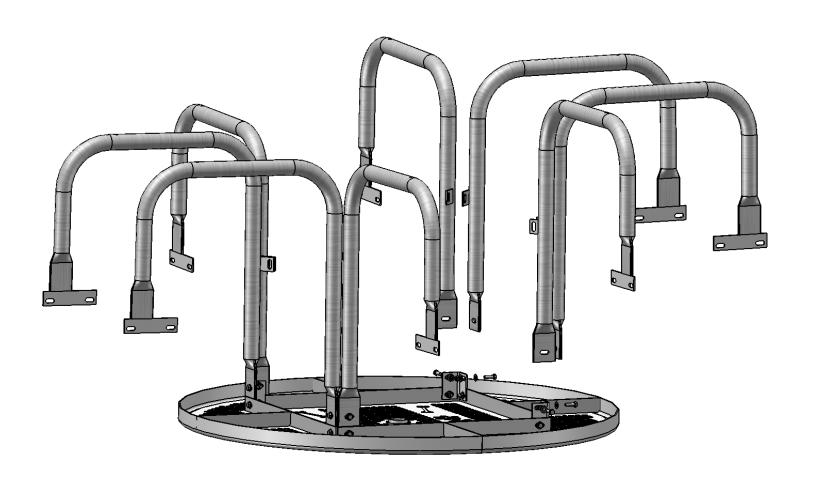
ITEM NO. DESCRIPTION PartNo P-01-04-0121 358 Extension Tab 358 Crossbrace w/ Umbrella P-01-04-0122 2 Tube 358 Vinyl Leg L P-V358-L 3 P-V358-R 358 Vinyl Leg R T-P36RD-S 3' Punched Round Seat 5 Bark Park Punched 46" T-01-08-0052 6 Round Top 33-05-0029 5/16" x 1" Machine Bolt (SS) 33-03-0009 5/16" Hex Nut (SS) 33-02-0007 5/16" Flat Washer (SS)

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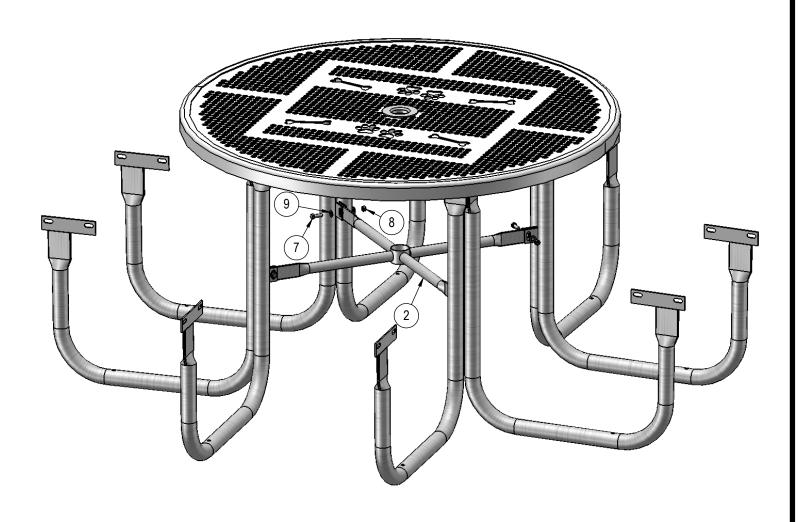
STEP 2



Attach legs to the outside of the Extentions Tabs using specified hardware.

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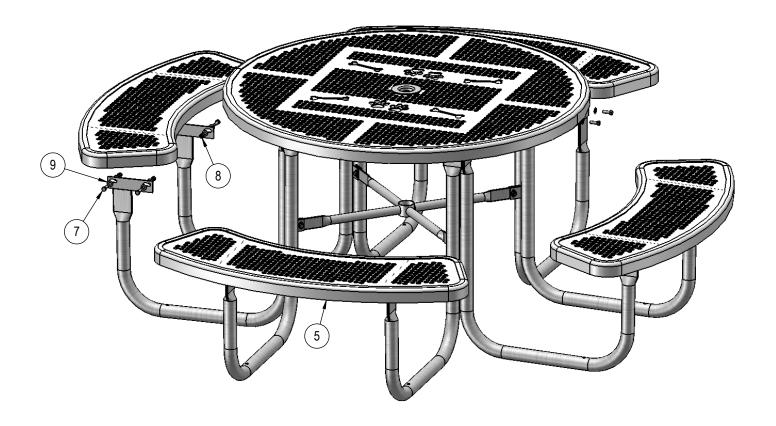
STEP 3



Attach the 358 Crossbrace between the tabs on each leg using specified hardware.

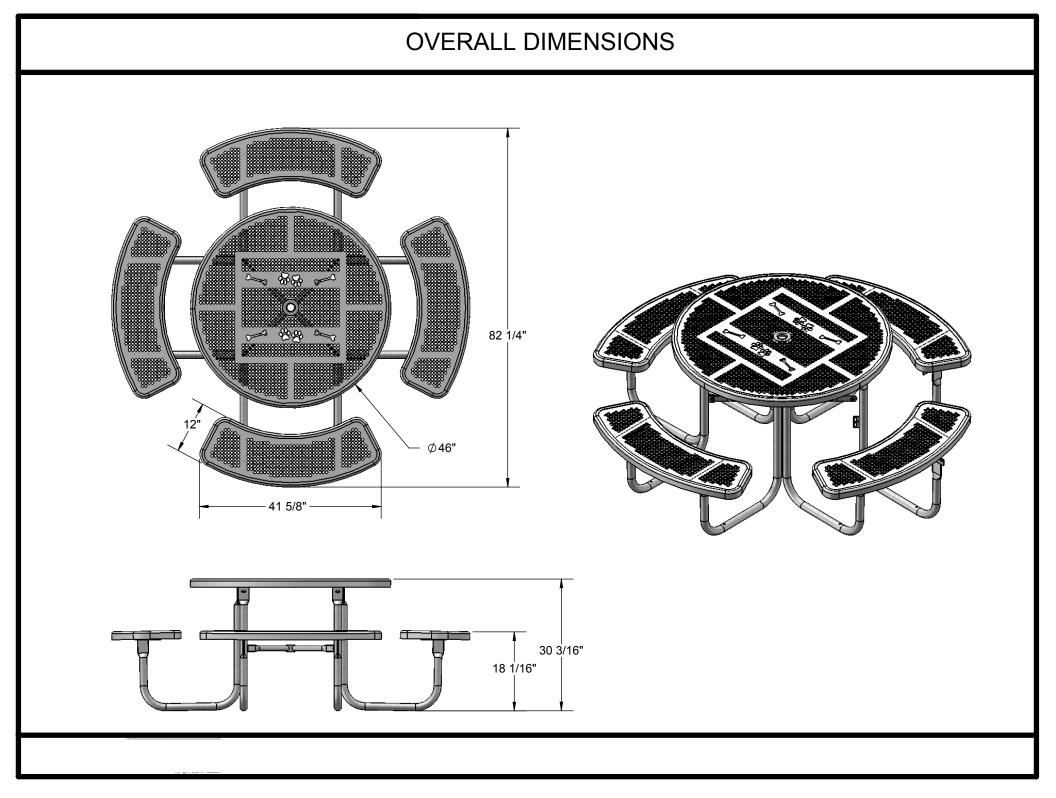
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STEP 4



Attach Seat Planks using specified hardware.

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