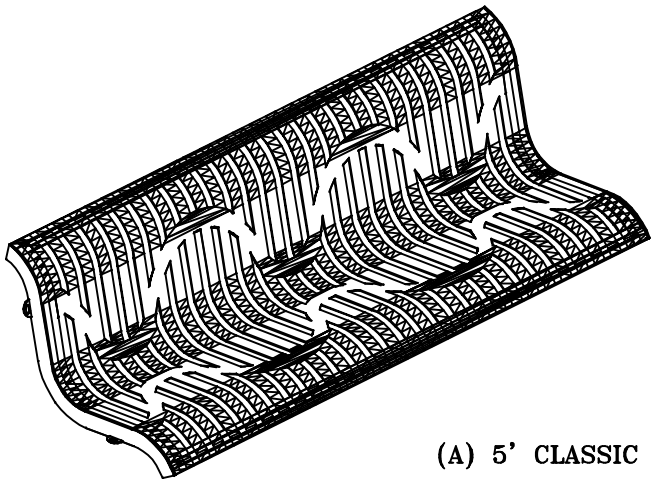
PARK WAREHOUSE

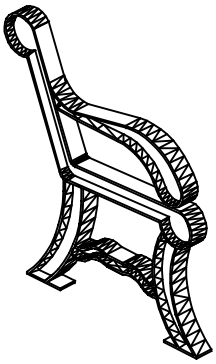
Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre–cut and pre–drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.

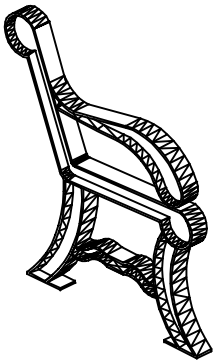
PARTS IDENTIFICATION



(A) 5' CLASSIC BENCH



(B) LEFT VILLA FRAME



(C) RIGHT VILLA FRAME

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	S5WBCLASS	5' CLASSIC SEAT	1
B	FBWBVILLA	VILLA FRAME	2

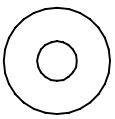
ITEM	HARDWARE DESCRIPTION	QTY.
HW1	1/2" NUTS	4
HW2	1/2" WASHERS	4

ASSEMBLY TOOLS REQUIRED

2- 1/2" WRENCHES

HARDWARE IDENTIFICATION

(HW5) 1/2" NUTS



(HW6) 1/2" WASHERS

ASSEMBLY PROCEDURES

STEP 1

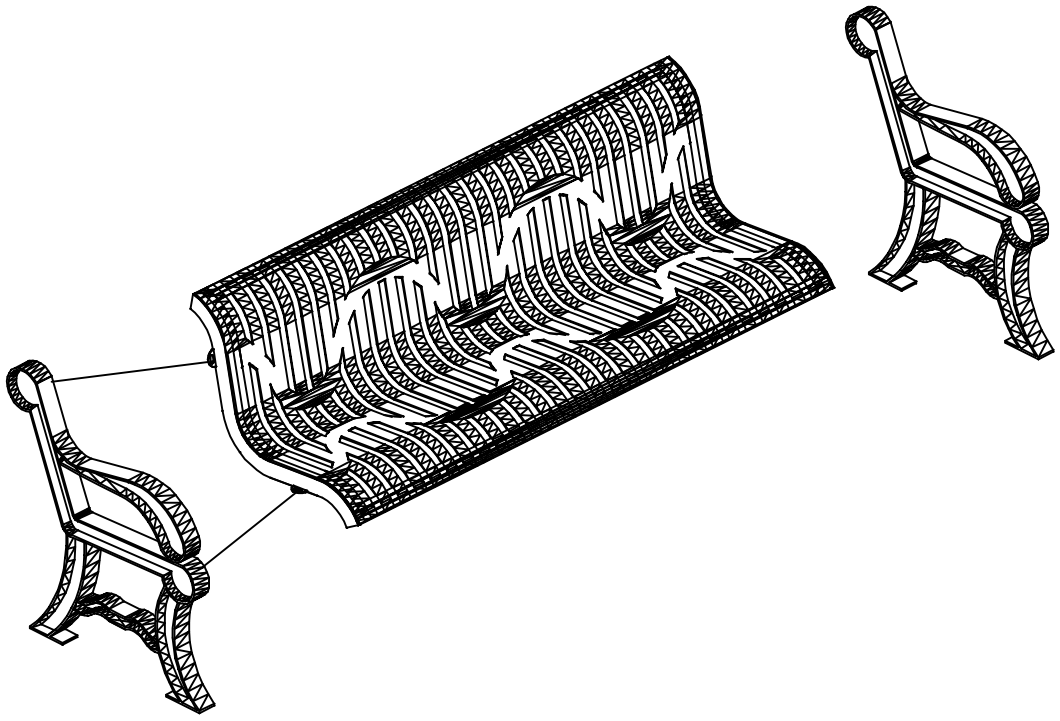
SET FRAME ON LEVEL SURFACE.

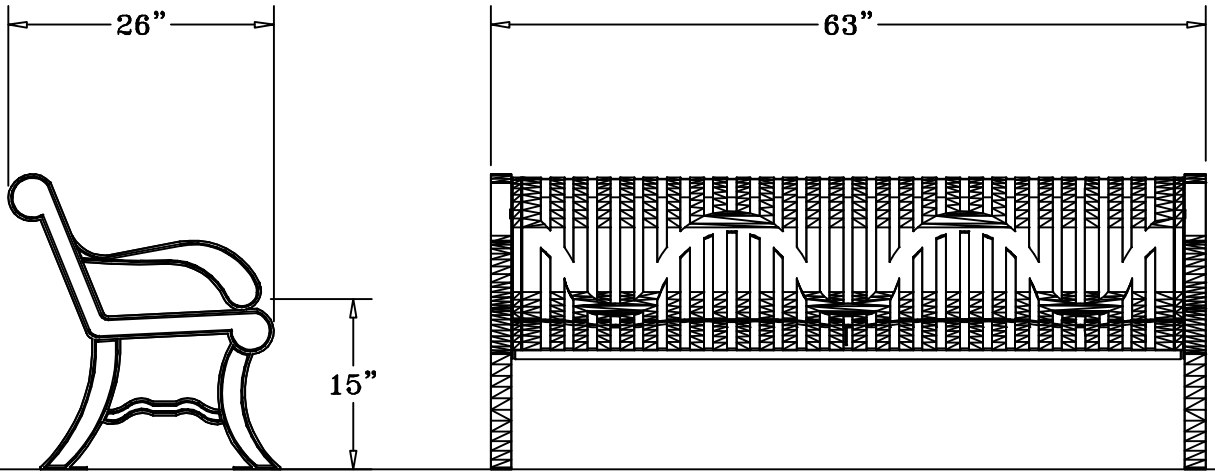
STEP 2

MOUNT BENCH TO FRAME BY LINING UP THE TWO BOLTS WELDED ON THE FRAME TO THE TWO HOLES ON THE SEAT. Hand tighten only at this time.

STEP 3

NOW THAT ALL PARTS ARE ASSEMBLED, SQUARE AND ALIGN ALL PARTS OF THE UNIT THEN TIGHTEN ALL NUTS ON ALL BOLTS SECURELY.
DO NOT OVER TIGHTEN AS THIS WILL CAUSE THE PLASTISOL COATING TO CRACK.





SPECIFICATIONS

5’ POLY VINYL COATED CLASSIC STYLE BENCH WITH BACK.
FRAME IS PORTABLE DESIGN.

COATED WITH A 1/8” TO 1/4” THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

SEAT HEIGHT IS 15” APPROXIMATELY. TOTAL OVERALL DIMENSIONS ARE 63” X 26” APPROXIMATELY.

THE SEAT IS MADE FROM 11 GA. PLASMA CUT STEEL.

FRAME IS A ONE PIECE CAST ALUMINUM DESIGN. FINISHED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

ALL HARDWARE IS NON–CORROSIVE.

WEIGHT IS 110 LBS.